

Service Manual

Compact Disc Player

Compact Disc Player

SL-PG370A



Colour

(K) : Black



Areas

Suffix for Model No.	Area	Colour
(E)	Europe	(K)
(EB)	Britain	
(EG)	Germany and Italy	
(ER)	Hungary	
(EZ)	Poland and Russia	

RAE1100Z MECHANISM SERIES

Specifications

■ Audio

No. of channels	2 (left and right, stereo)
Frequency response	2 – 20,000 Hz, ± 1 dB
Output voltage	2 V (at 0 dB)
Dynamic range	92 dB
S/N	100 dB
Harmonic distortion	0.005% (1 kHz, 0 dB)
Total harmonic distortion	0.007% (1 kHz, 0 dB)
Wow and flutter	Below measurable limit
DA converter	MASH (1 bit)
Output impedance	1 k Ω
Load impedance	More than 10 k Ω

■ Pickup

Wavelength	780 nm
Laser Power	No hazardous radiation is emitted (with safety protection)

■ General

Power consumption	13 W
Power supply	AC 50/60 Hz, 230 – 240 V
Dimensions (W \times H \times D)	430 \times 92 \times 283 mm
Weight	3.1 kg

Notes:

Specifications are subject to change without notice.
Weight and dimensions are approximate.

This apparatus was produced to BS 800.

*

- MASH is a trademark of NTT.

⚠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

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Handling Precautions for Traverse Deck

The laser diode in the traverse deck (optical pickup) may break down due to potential difference caused by static electricity of clothes or human body. So, be careful of electrostatic breakdown during repair of the traverse deck (optical pickup).

● Handling of traverse deck (optical pickup)

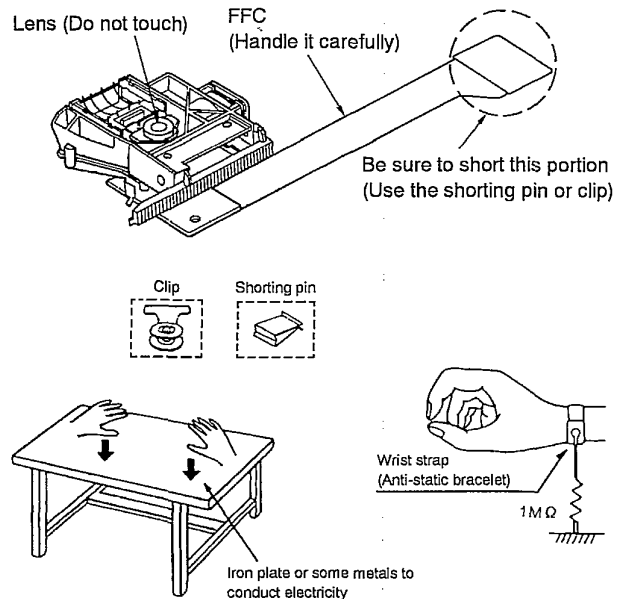
1. Do not subject the traverse deck (optical pickup) to static electricity as it is extremely sensitive to electrical shock.
2. To prevent the breakdown of the laser diode, an anti-static shorting pin is inserted into the flexible board (FFC board).
When removing or connecting the short pin, finish the job in as short time as possible.
3. Take care not to apply excessive stress to the flexible board (FFC board).
4. Do not turn the variable resistor (laser power adjustment). It has already been adjusted.

● Grounding for electrostatic breakdown prevention

1. Human body grounding
Use the anti-static wrist strap to discharge the static electricity from your body.
2. Work table grounding
Put a conductive material (sheet) or steel sheet on the area where the traverse deck (optical pickup) is placed, and ground the sheet.

Caution:

The static electricity of your clothes will not be grounded through the wrist strap. So, take care not to let your clothes touch the traverse deck (optical pickup).



Precaution of Laser Diode

CAUTION: This product utilizes a laser diode with the unit turned "on", invisible laser radiation is emitted from the pick up lens.
Wave length: 780 nm
Maximum output radiation power from pick up: 100 μ W/VDE

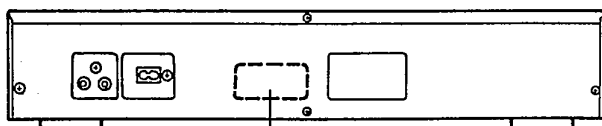
Laser radiation from the pick up unit is safety level, but be sure the followings:

1. Do not disassemble the pick up unit, since radiation from exposed laser diode is dangerous.
2. Do not adjust the variable resistor on the pick up unit. It was already adjusted.
3. Do not look at the focus lens using optical instruments.
4. Recommend not to look at pick up lens for a long time.

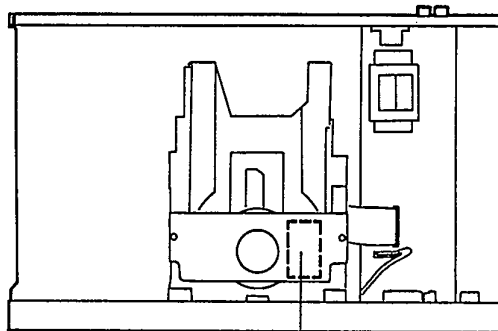
ACHTUNG: Dieses produkt enthält eine laserdioden. Im eingeschalteten zustand wird unsichtbare laserstrahlung von der lasereinheit adgestrahlt.
Wellenlänge: 780 nm
Maximale strahlungsleistung der lasereinheit: 100 μ W/VDE

Die strahlung an der lasereinheit ist ungefährlich, wenn folgende punkte beachtet werden:

1. Die lasereinheit nicht zerlegen, da die strahlung an der freigelegten laserdioden gefährlich ist.
2. Den werksseitig justierten einstellregler der lasereinheit nicht verstellen.
3. Nicht mit optischen instrumenten in die fokussierlinse blicken.
4. Nicht über längere zeit in die fokussierlinse blicken.



**CLASS 1
LASER PRODUCT**

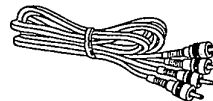
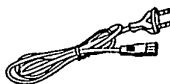
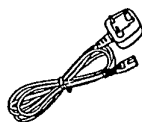


DANGER	INVISIBLE LASER RADIATION WHEN OPEN. AVOID DIRECT EXPOSURE TO BEAM.
ADVARSEL	USYNDIG LASERSTRÅLING VED ÅBNING. KUN SIKKERHEDSAFBRYDERE ER UDE AF FUNKTION. UNDGÅ UDSÆTTELSE FOR STRÅLING.
VARO!	AVANTTAESSA JA SUJALUKUTUS OHITETTAESSA OLET ALLITIHIA NÄKYMÄTÖNTÄ LASERSÄTELYLLÄ. ÄLÄ KATSO SÄTEESSEEN.
VARNING	OSYNDIG LASERSTRÅLNING NÄR DENNA DEL ÄR ÖPPNAD OCH SPÄRREN ÄR URKOPPLAD. BETRÄKTA EJ STRÅLEN.
ADVARSEL	USYNDIG LASERSTRÅLING NÄR DEKSEL ÅPNES OG SIKKERHEDSLÅS BRYTES. UNDGÅ EKSPONERING FOR STRÅLEN.
VORSICHT	UNSICHTBARE LASERSTRALUNG, WENN ABDECKUNG GEÖFFNET. NICHT DEM STRAHL AUSSETZEN. ROLSO101-1

Accessories

AC mains lead..... 1 pc.
(For United Kingdom: RJA0044-C) (For others: RJA0043-C)

Stereo connection cable..... 1 pc.
(SJP2276)

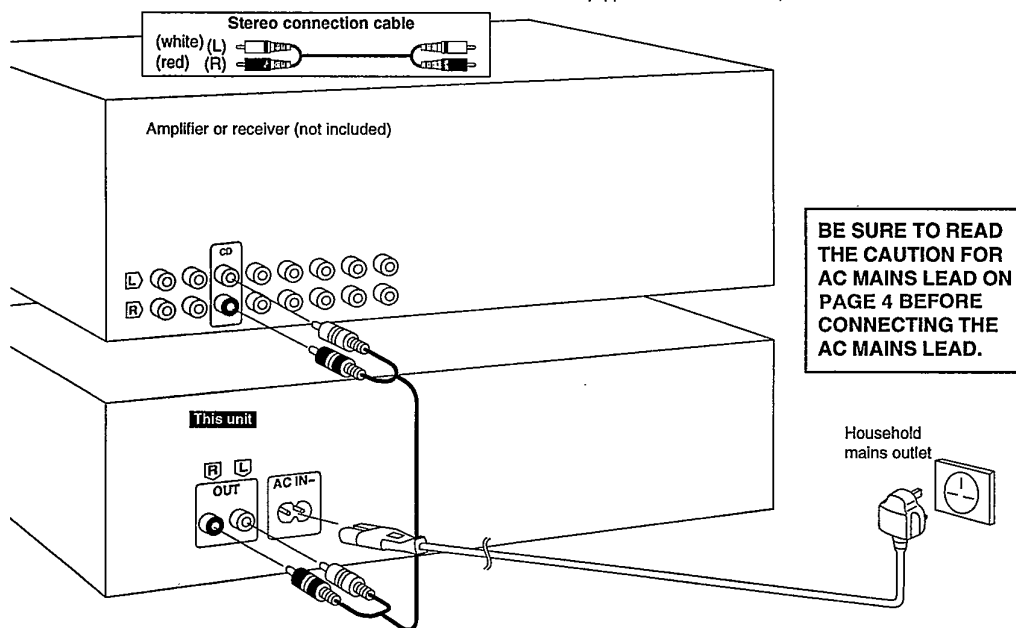


Connections

Before making connections, be sure that the power of this unit and all other system components is first turned off.

Note

Although the figure below shows the AC mains lead being connected to a household mains outlet, if the amplifier (or receiver) is equipped with a mains outlet, connect the lead to that outlet.



■Caution for AC Mains Lead (For United Kingdom)

("EB" area code model only)

For your safety, please read the following text carefully.

This appliance is supplied with a moulded three pin mains plug for your safety and convenience.

A 5-ampere fuse is fitted in this plug.

Should the fuse need to be replaced please ensure that the replacement fuse has a rating of 5-ampere and that it is approved by ASTA or BSI to BS1362.

Check for the ASTA mark  or the BSI mark  on the body of the fuse.

If the plug contains a removable fuse cover you must ensure that it is refitted when the fuse is replaced.

If you lose the fuse cover the plug must not be used until a replacement cover is obtained.

A replacement fuse cover can be purchased from your local dealer.

CAUTION!

IF THE FITTED MOULDED PLUG IS UNSUITABLE FOR THE SOCKET OUTLET IN YOUR HOME THEN THE FUSE SHOULD BE REMOVED AND THE PLUG CUT OFF AND DISPOSED OF SAFELY.

THERE IS A DANGER OF SEVERE ELECTRICAL SHOCK IF THE CUT OFF PLUG IS INSERTED INTO ANY 13-AMPERE SOCKET.

If a new plug is to be fitted please observe the wiring code as shown below.

If in any doubt please consult a qualified electrician.


IMPORTANT

If the socket outlets in the home are not suitable for the plug supplied with this appliance it should be cut off and an appropriate three pin plug fitted.

The wires in this mains lead are coloured in accordance with the following code:

Blue: Neutral

Brown: Live

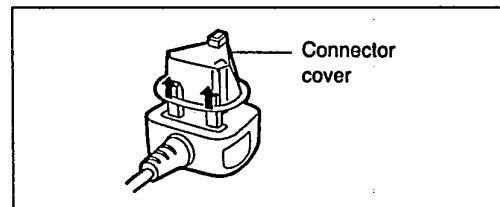
Do not connect either wire to the earth terminal in the plug which is marked by the letter "E" or by the safety earth symbol  or coloured green or green-and-yellow.

As the colours of the wires in the mains lead of this apparatus may not correspond with the coloured markings identifying the terminals in your plug proceed as follows. The wire which is coloured BLUE must be connected to the terminal which is marked with the letter N or coloured BLACK.

The wire which is coloured BROWN must be connected to the terminal which is marked with the letter L or coloured RED.

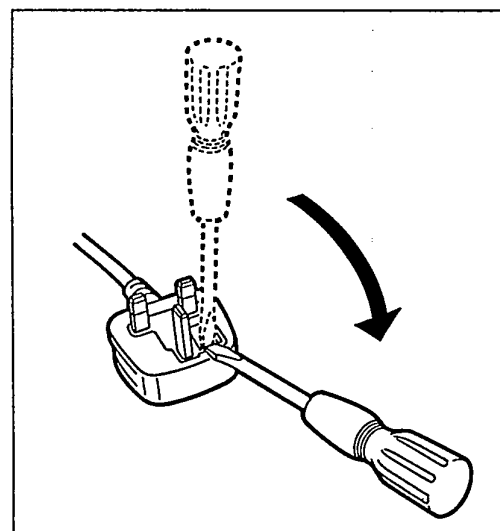
Before use

Remove the connector cover as follows.

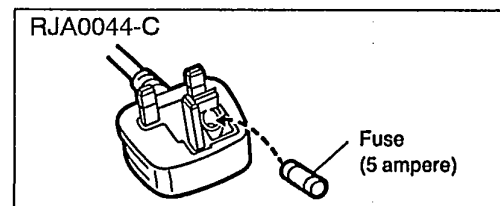


How to replace the fuse

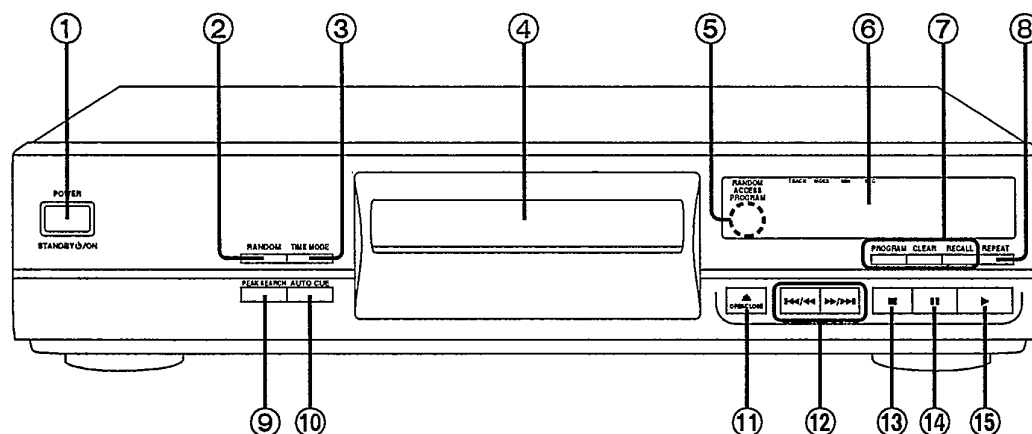
1. Open the fuse cover with a screwdriver.








2. Replace the fuse and close or attach the fuse cover.



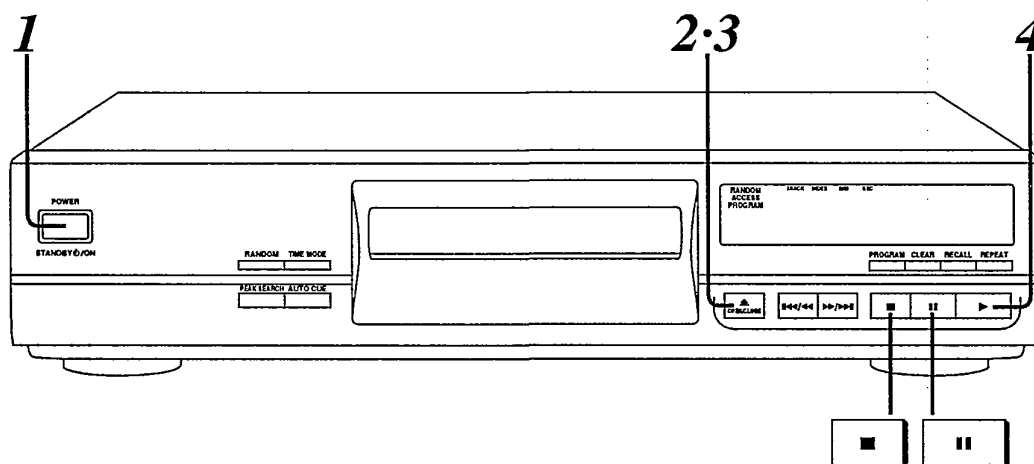
■ Location of Controls



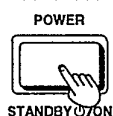
No.	Name
①	Power “STANDBY /ON” switch (POWER, STANDBY /ON) Press to switch the unit from on to standby mode or vice versa. In standby mode, the unit is still consuming a small amount of power.
②	Random play button (RANDOM)
③	Time mode select button (TIME MODE)
④	Disc tray
⑤	Remote control signal sensor This unit can be operated by using the remote control provided with a Technics amplifier or receiver.
⑥	Display panel
⑦	Program play buttons
	•Program button (PROGRAM)
	•Clear button (CLEAR)
	•Recall button (RECALL)

No.	Name
⑧	Repeat button (REPEAT)
⑨	Peak search button (PEAK SEARCH)
⑩	Auto cue button (AUTO CUE)
⑪	Disc tray open/close button ( OPEN/CLOSE)
⑫	Skip/Search buttons (/◀, ▶/▶▶)
⑬	Stop button ()
⑭	Pause button ()
⑮	Play button (▶)

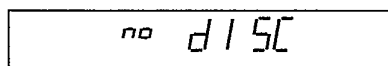
■ Basic Operating Procedure



1



Press **POWER** (Power goes on).

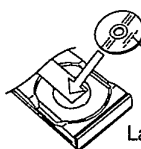


- This indicates that a CD has not been installed.
- If a CD is already in the disc tray, it automatically begins playing from the first track.

2



Press **▲ OPEN/CLOSE** to open the tray and insert a disc.



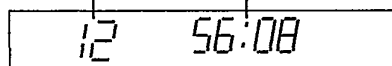
Label must face upward.

3

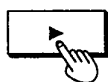


Press **▲ OPEN/CLOSE** to close the tray.

Total number of tracks Total playing time



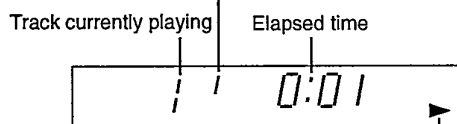
4



Press **▶** (Play begins).

Play stops automatically after all tracks have been played.

Index number
(If there is none, "I" is displayed.)



Illuminates.

To stop the disc play:

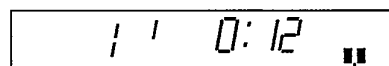


Press **■**.

To temporarily stop the disc play:



Press **||**.



Illuminates.

To continue playback, press **▶**.

Note

The displayed total playing time includes the time between tracks. For this reason, the time may be several seconds longer than that which appears on song cards and the like.

For your reference:

If you skip step 3 and press **▶**, the tray automatically closes and play begins from the first track.

■ Operation Check and Main Component Replacement Procedures

Warning: This product uses a laser diode. Refer to caution statements on page 2.

ACHTUNG: • Die Lasereinheit nicht zerlegen.

• Die Lasereinheit darf nur gegen eine vom Hersteller spezifizierte Einheit ausgetauscht werden.

"ATTENTION SERVICER" Some chassis components may have sharp edges. Be careful when disassembling and servicing.

NOTE

1. This section describes procedures for checking the operation of the major printed circuit boards and replacing the main components.
2. For reassembly after operation checks or replacement, reverse the respective procedures. Special reassembly procedures are described only when required.
3. Select items from the following index when checks or replacement are required.
4. Illustrated screws are equivalent to actual size.
5. Refer the parts No. on the page of "Main component Replacement Procedures", if necessary.

• Contents

• Checking Procedure for each P.C.B.

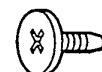
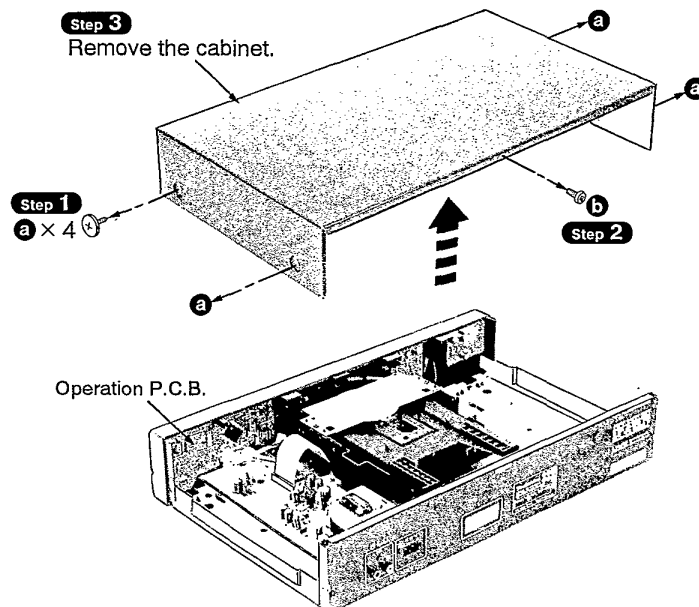
- | | |
|---|------|
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| 2. Checking for the servo P.C.B.. | 9 |

• Main Component Replacement Procedures

- | | |
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| 1. Replacement for the traverse unit ass'y. | 10 |
| 2. Replacement for the loading belt and loading motor. | 13 |

■ Checking Procedure for each P.C.B.

1. Checking for the main P.C.B. and operation P.C.B.



a

[RHD30035-K1] (Black)

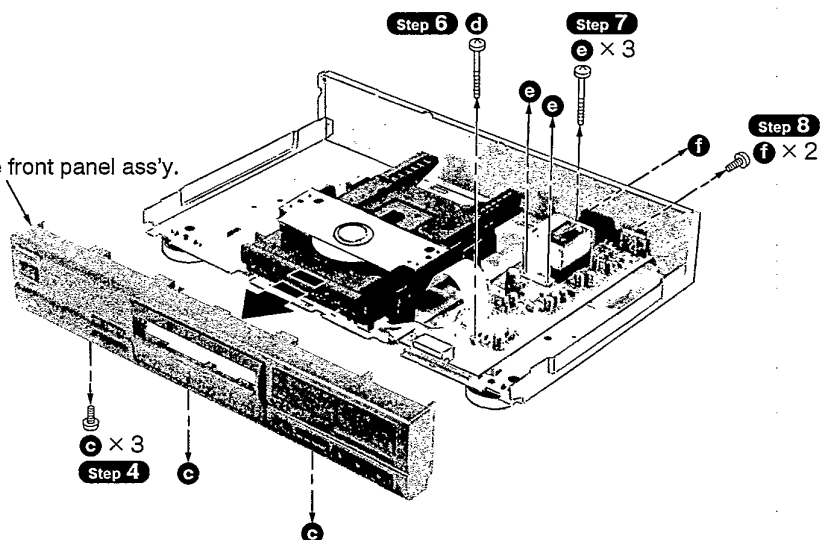


b

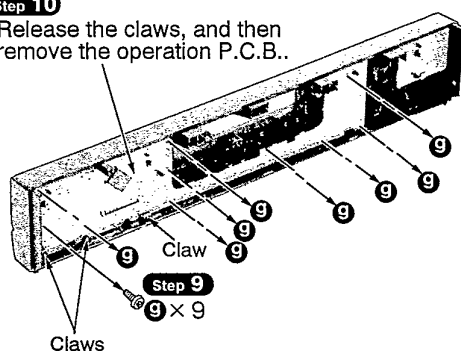
[XTBS3+8JFZ1] (Black)

• Check the operation P.C.B. in this condition.

Step 5
Pull out the front panel ass'y.

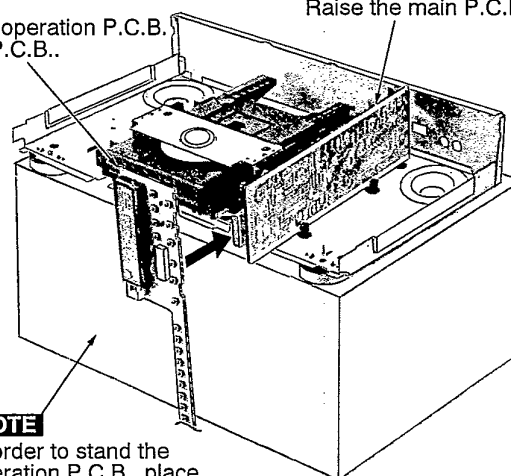


Step 10
Release the claws, and then remove the operation P.C.B..



Step 12
Reinstall the operation P.C.B. to the main P.C.B..

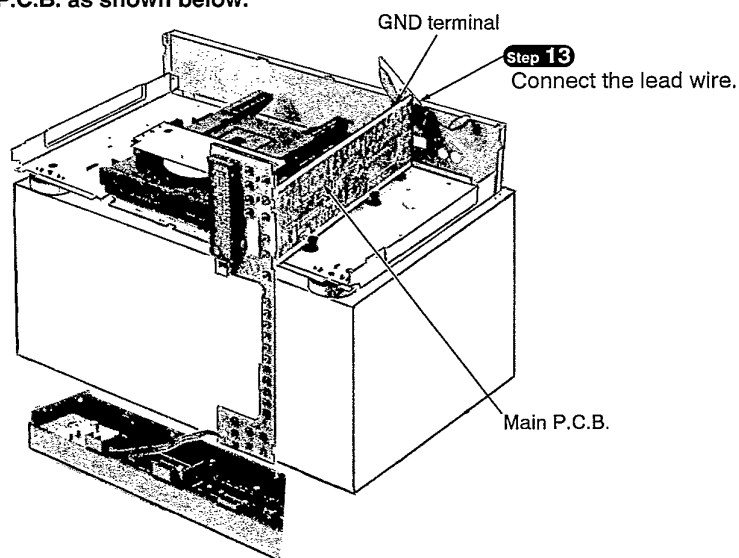
Step 11
Raise the main P.C.B..



NOTE

In order to stand the operation P.C.B., place a box under the unit.

• Check the main P.C.B. as shown below.



c
[XTB3+10JFZ] (Black)

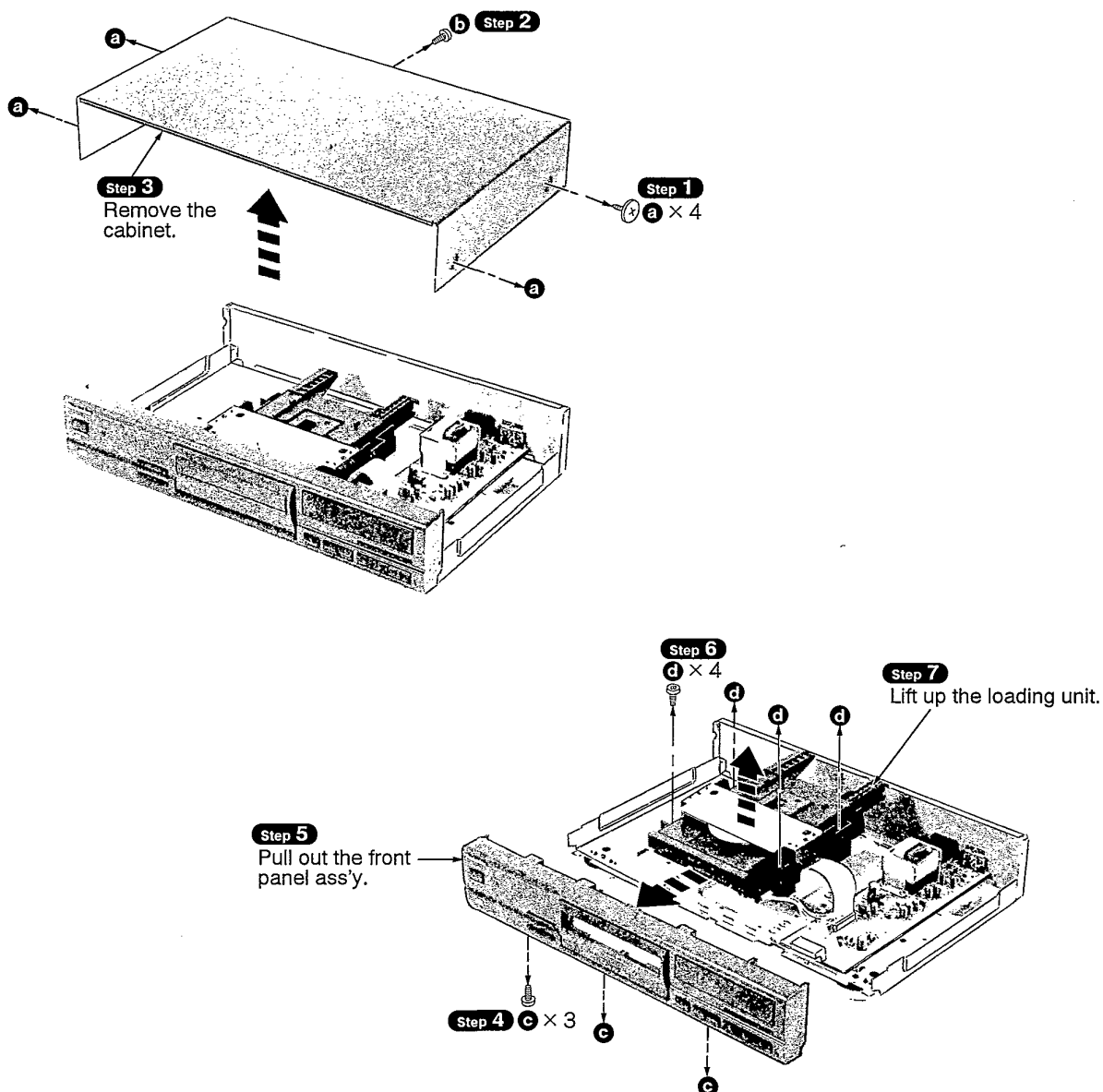
d
[XTB3+20JFZ] (Black)

e
[RHD30053]

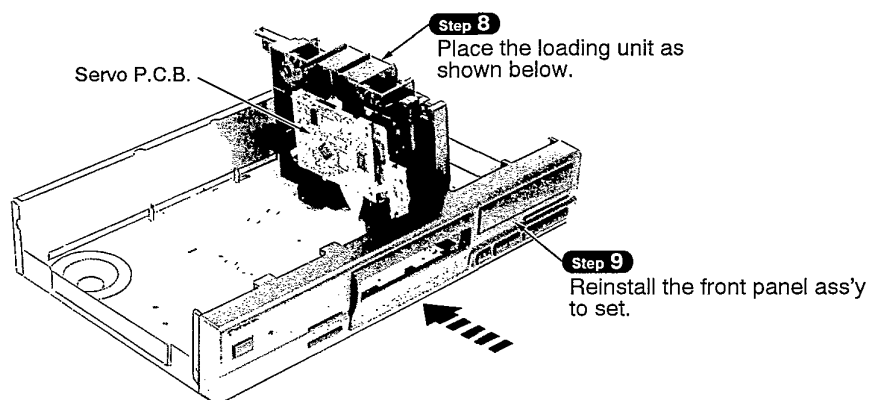
f
[XTB3+8JFZ1] (Black)

g
[RHD26021]

2. Checking for the servo P.C.B.



• Check the servo P.C.B. as shown below.



a

[RHD30035-K1] (Black)



b

[XTBS3+8JFZ1] (Black)



c

[XTB3+10JFZ] (Black)



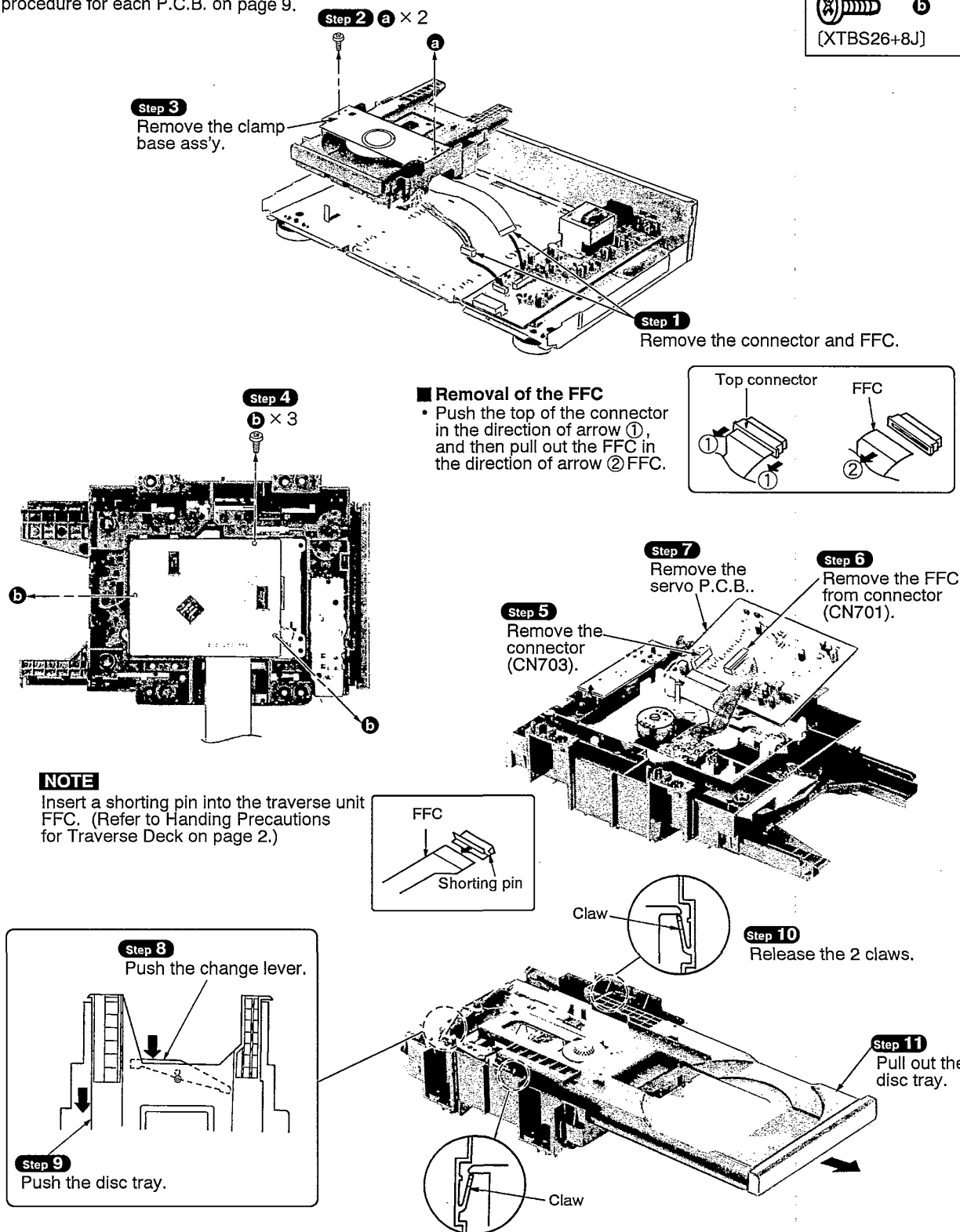
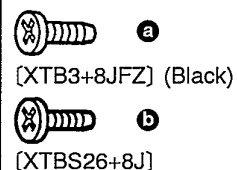
d

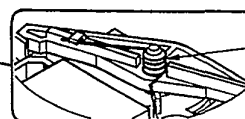
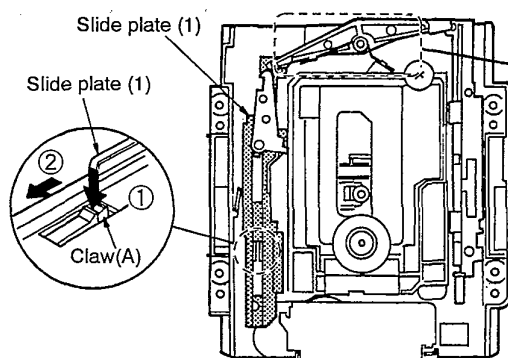
[XTB3+8JFZ] (Black)

Main Component Replacement Procedures

1. Replacement for the traverse unit ass'y

- Follow the **Step 1** ~ **Step 7** of item 2 in checking procedure for each P.C.B. on page 9.





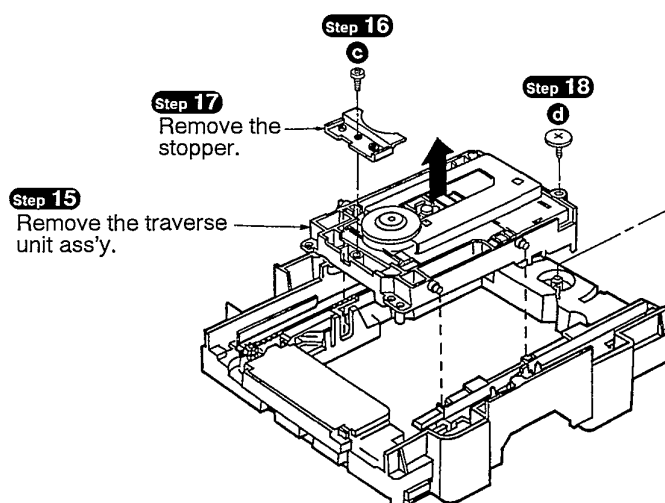
Step 12
Remove the spring.

NOTE

Be careful not to damage the claw (A) because the claw (A) is breakable.

Step 13

Push the claw (A) in the direction of arrow ①, and then move the side plate (1) in the direction of arrow ②.



Step 16

Step 17
Remove the stopper.

Step 18

Step 14

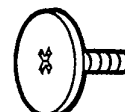
Remove the change lever.

Step 15

Remove the traverse unit ass'y.



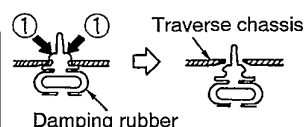
[XTBS26+8J]



[RHD30047]

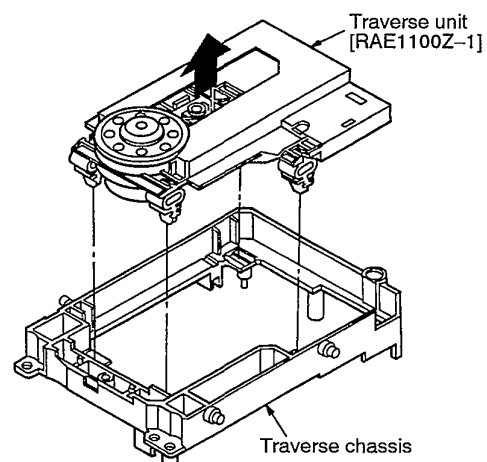
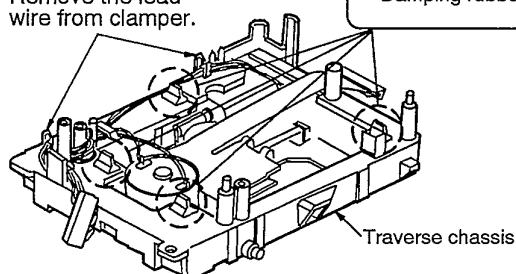
Step 20

Remove the damping rubber from traverse chassis.

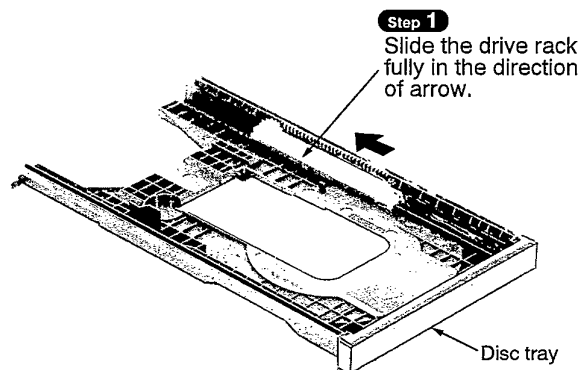


Step 19

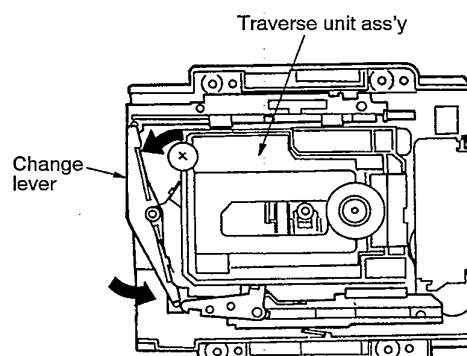
Remove the lead wire from clamber.



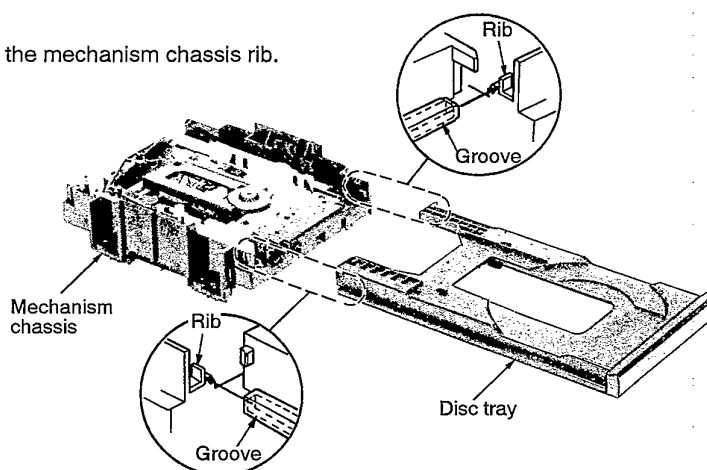
Installation of the disc tray after replacement



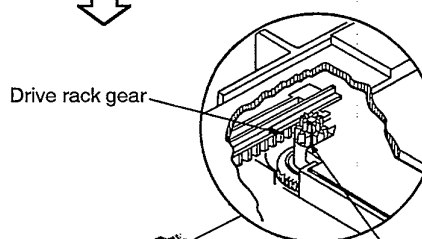
Step 2
Slide the change lever, and then leave the traverse unit ass'y falling.



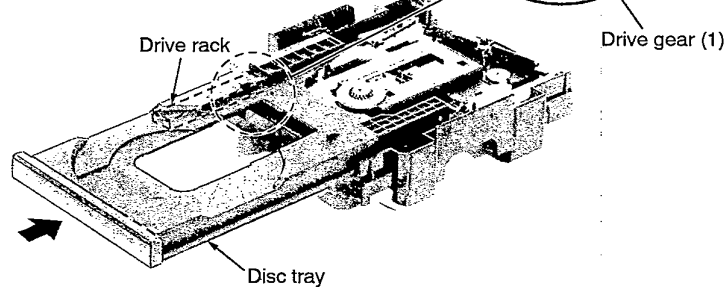
Step 3
Align the disc tray groove with the mechanism chassis rib.



Step 4
Slide the disc tray in the direction of arrow. Then, put the drive rack manually so that the drive gear (1) engages with the drive rack gear.

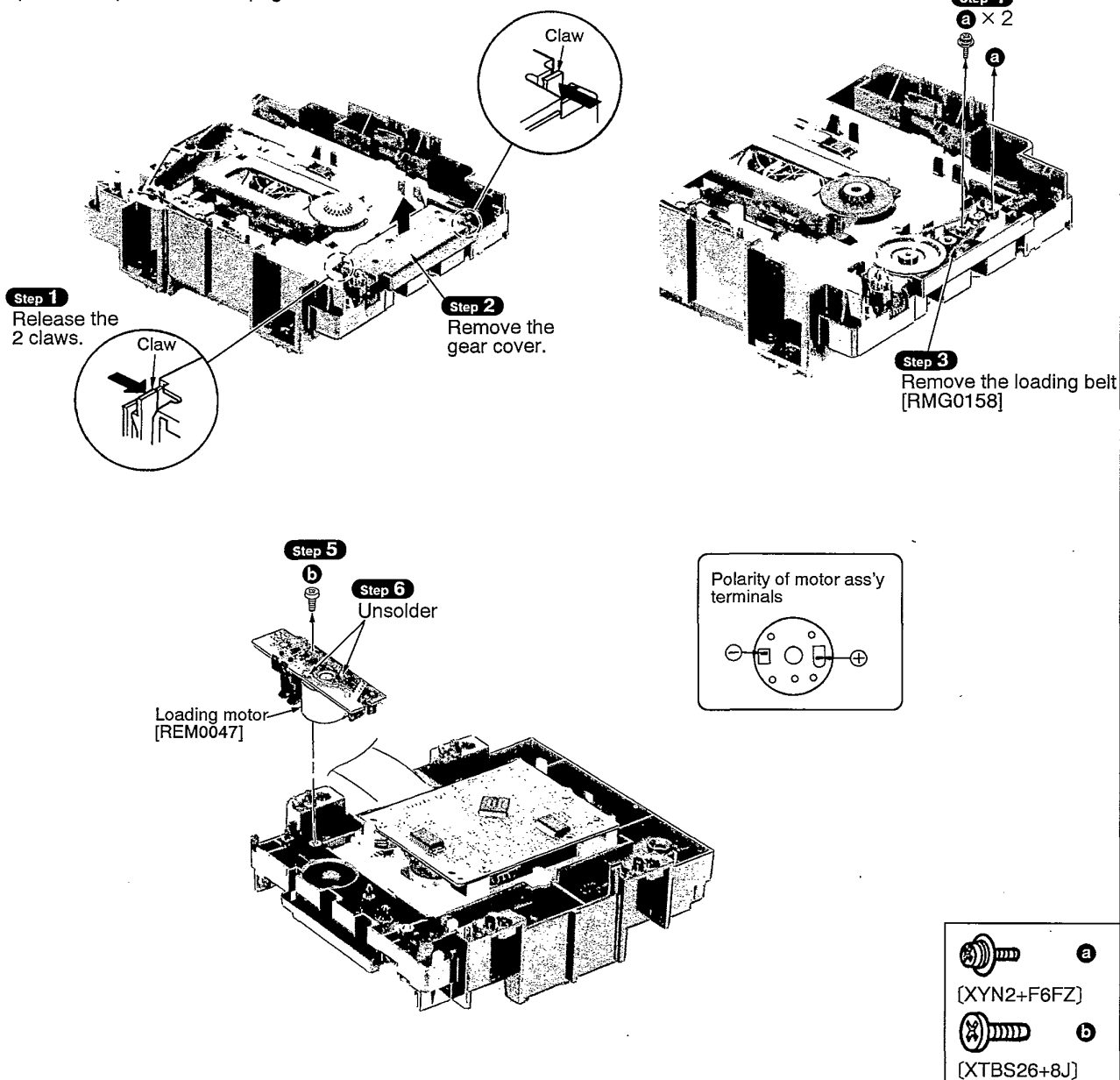


Step 5
After the drive gear (1) engaged with the drive rack gear, slide the disc tray.



2. Replacement for the loading belt and loading motor

- Follow the **Step 1** ~ **Step 7** of item 2 in checking procedure for each P.C.B. on page 9.
- Follow the **Step 1** ~ **Step 11** of item 1 in main component replacement procedures on page 10.



■ Automatic Adjustment Results Display Function

(Self-Check Function)

This unit has a function that uses the FL display board to indicate the results of automatic adjustment of the servo-circuit (tracking, focus, offset, etc.) as error codes. The error code display indicates the location of failures from automatic adjustment circuit.

The following procedure displays the error codes from the self-diagnostic function.

● Procedure for displaying automatic adjustment codes


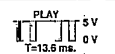
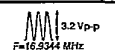
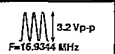

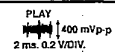
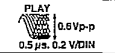

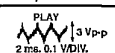
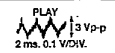
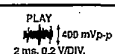
1. Plug in the power cord and wait for the STANDBY LED to flash, indicating the unit is in standby status.
2. Turn on the power supply switch while pressing the STOP (■), PAUSE (■) and PLAY (▶) buttons at the same time.
3. The "F E C" code is displayed 2 or 3 seconds later to indicate the automatic adjustment results mode.
4. Push the OPEN/CLOSE button to open the disc tray and then load the test disc (SZZP1054C).
5. Push the OPEN/CLOSE button again to close the disc tray.
6. After automatic adjustment, the code display indicates the location of failures in the servo circuit.

● Troubleshooting using the automatic adjustment code

Notes:

1. If "E-00" or "E-02" is displayed as an error code, this means no error was found.
2. Check the disc and laser-detector lens for damage, contamination or stains.

● Take out the test disc and turn off the power, which terminates the automatic adjustment results mode.

FL error code display	Symptom	Probable cause	Signal to check		Normal voltage and waveform values	
			Location	Signal name	PLAY	STOP
E-01	Focus and tracking offset adjustments not completed in specified time period.	① Clocks X1 and X2, power supply VDD, and reset/RST, all on IC702. ② MDATA, MCLK, MLD, and SENSE signals to/from mechanism controller.	IC702 ⑧ pin	MDATA		4.8V
			IC702 ⑦ pin	MCLK		4.8V
			IC702 ⑨ pin	MLD		
			IC702 ⑩ pin	SENSE	0V	0V
			IC702 ⑱ pin	/RST	4.9V	4.9V
			IC702 ⑤⑧ pin	X1		
E-03 E-05 E-07 E-09 E-0B E-0D E-0F	Disc play unstable	① Scratches or contaminants on disc surface ② Focus and Tracking servo circuits (check waveforms, voltages, and part values.) ③ Spindle driver circuit ④ Optical pickup	IC702 ③② pin	F E		2.4V
			IC702 ③③ pin	T E		2.4V
			IC702 ②⑧ pin	FOD	2.4V	2.4V
			IC702 ②⑦ pin	TRD	2.4V	2.4V
			IC702 ②⑥ pin	KICK	2.4V	2.4V
			IC702 ①① pin	/FLOCK	0V	4.9V
			IC702 ③⑧ pin	/RF DET	0V	4.8V
			TJ701	R F		3.4V
			IC702 ①⑦ pin	STAT	4.9V	0V
E-04 E-06 E-0C E-0E	Best "eye" (PD balance) adjustment not completed in specified time period.	① Scratches or contaminants on disc surface ② Focus and Tracking servo circuits (check waveforms, voltages, and part values.) ③ Optical pickup	IC702 ③① pin	FBAL	2.5V ± 1.25V	2.5V ± 1.25V
			TJ701	R F		3.4V
			IC702 ③② pin	F E		0V
			IC702 ③⑥ pin	O F T	0V	0V
			IC702 ①② pin	/TLOCK	0V	0V
E-08 E-0A	Focus or Tracking gain adjustment not completed in specified time period.	① Scratches or contaminants on disc surface ② Focus and Tracking servo circuits (check waveforms, voltages, and part values.) ③ Optical pickup	IC702 ③② pin	F E		2.4V
			IC702 ③③ pin	T E		2.4V
			IC702 ③⑥ pin	O F T	0V	0V
			IC702 ①② pin	/TLOCK	0V	0V

Schematic Diagram

	Page
A SERVO CIRCUIT	16, 17
B POWER SWITCH CIRCUIT	18
C OPERATION CIRCUIT	18
D LOADING MOTOR CIRCUIT	19
E MAIN CIRCUIT	18, 19

- This schematic diagram may be modified at any time with the development of new technology.

Notes:

- **S601** : Time mode select switch (TIME MODE)
- **S602** : Auto cue switch (AUTO CUE)
- **S604** : Peak level search switch (PEAK SEARCH)
- **S605** : Random play switch (RANDOM)
- **S621** : F. Skip switch (▶▶▶)
- **S622** : Pause switch (||)
- **S623** : Disc tray open/close switch (▲ OPEN/CLOSE)
- **S624** : Program switch (PROGRAM)
- **S625** : Repeat switch (REPEAT)
- **S626** : Stop switch (■)
- **S627** : Play switch (▶)
- **S628** : R. Skip switch (◀◀◀)
- **S629** : Clear switch (CLEAR)
- **S630** : Recall switch (RECALL)
- **S651** : Power "STANDBY (⏻) /ON" switch (POWER)

- Indicated voltage values are the standard values for the unit measured by the DC electronic circuit tester (high-impedance) with the chassis taken as standard. Therefore, there may exist some errors in the voltage values, depending on the internal impedance of the DC circuit tester.

No mark : CD STOP

() : CD PLAY [1kHz, L + R, 0 dB]

- Important safety notice:

Components identified by ⚠ mark have special characteristics important for safety.

Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used. When replacing any of components, be sure to use only manufacturer's specified parts shown in the parts list.

Caution!

IC and LSI are sensitive to static electricity.

Secondary trouble can be prevented by taking care during repair.

Cover the parts boxes made of plastics with aluminum foil.

Ground the soldering iron.

Put a conductive mat on the work table.

Do not touch the legs of IC or LSI with the fingers directly.

Voltage and signal line

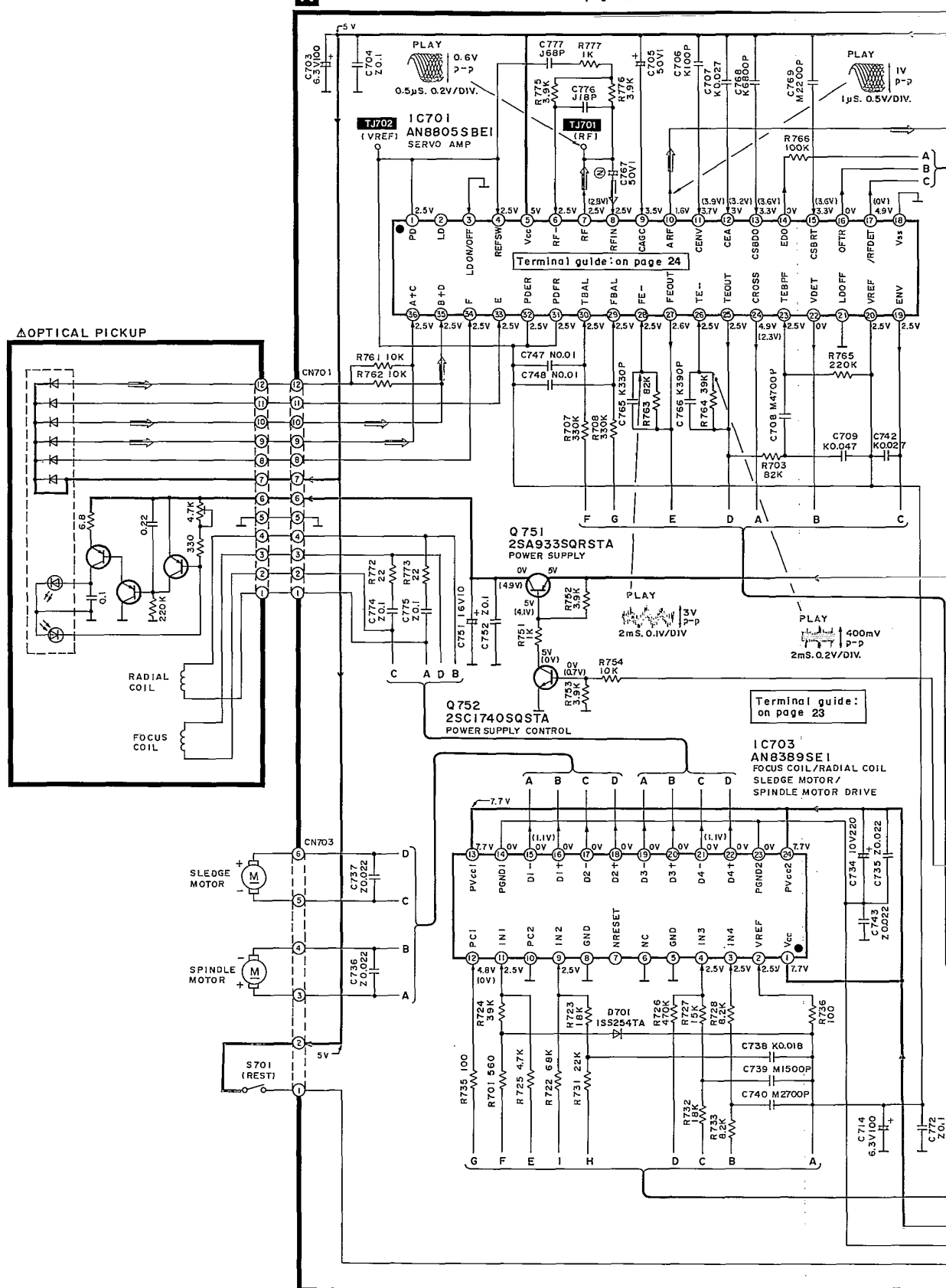
————▶ : Positive voltage line

-----▶----- : Negative voltage line

~~~~~▶~~~~~ : CD signal Line

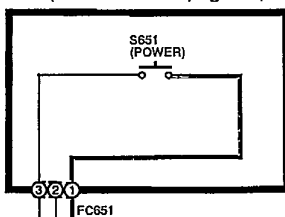
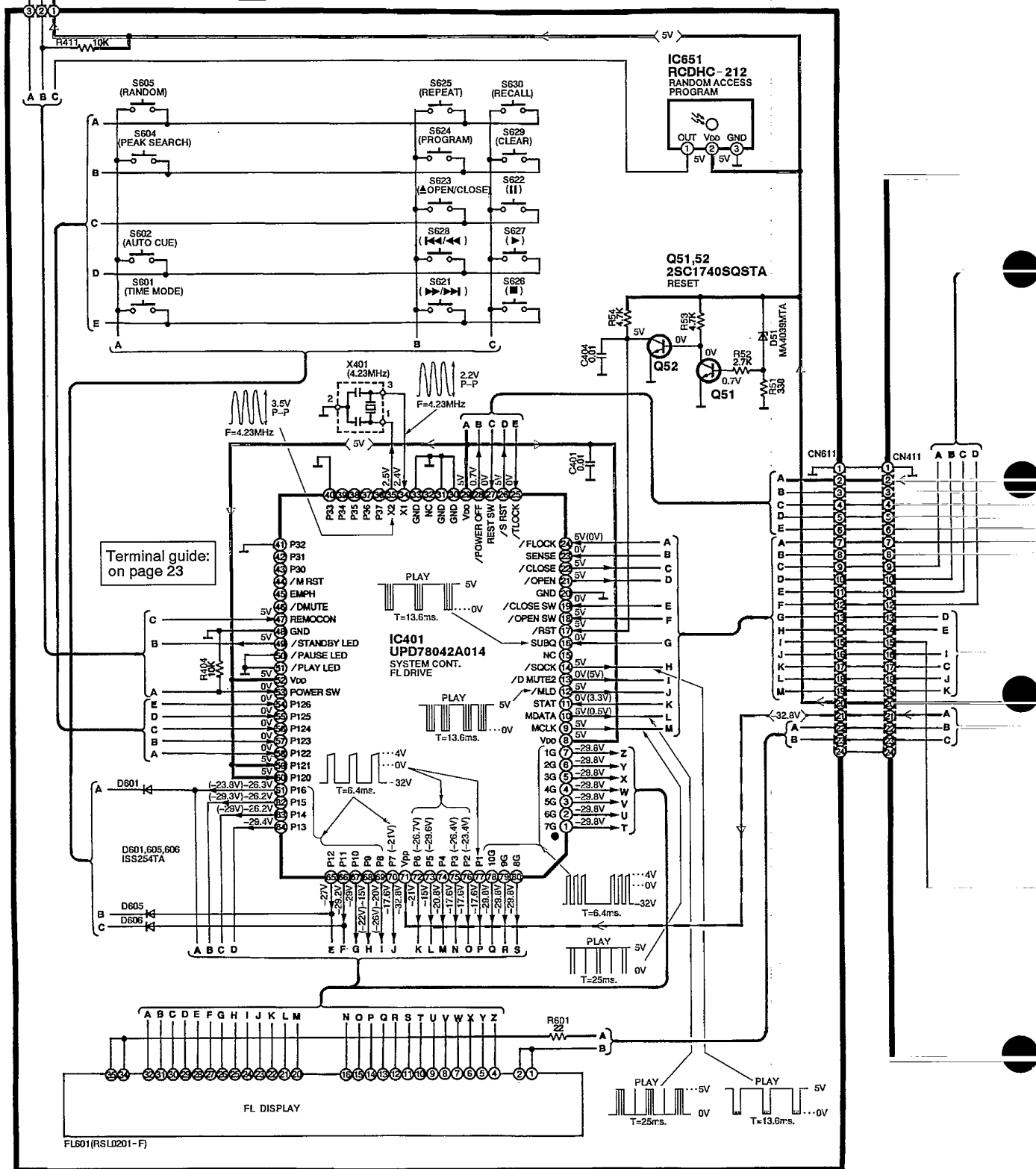


## A SERVO CIRCUIT (P.C.Board : on page 20)





## **B** POWER SWITCH CIRCUIT

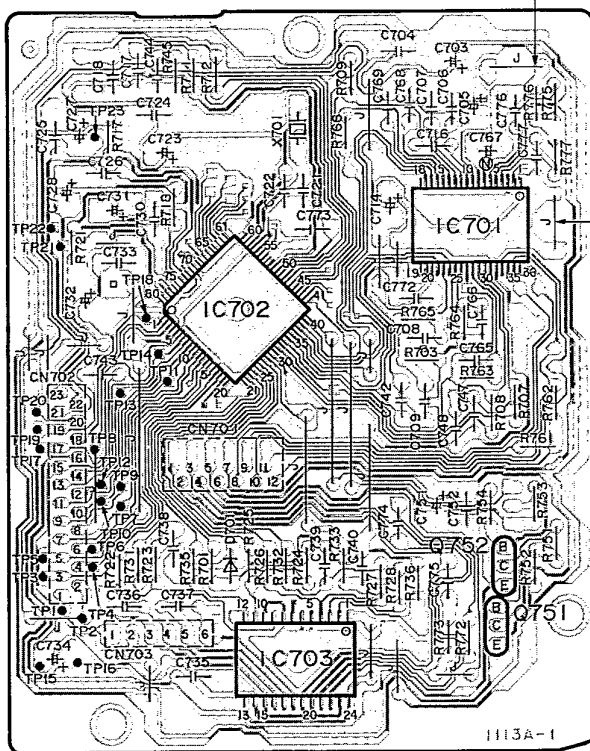
**C OPERATION CIRCUIT** (P.C.Board: on page 21)



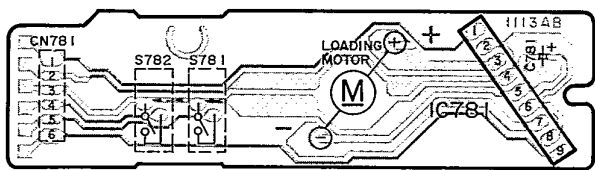
## Printed Circuit Board Diagram

• This circuit board diagram may be modified at any time with the development of new technology.

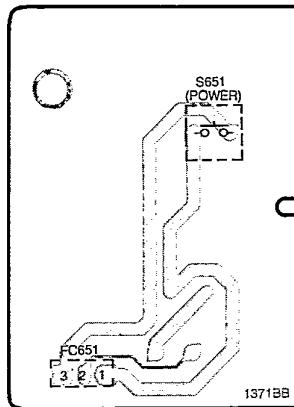
### A SERVO P.C.B.(REP1755A-N)



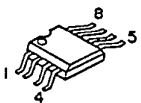
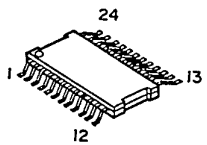
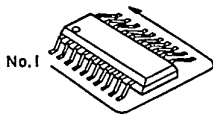
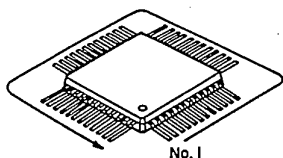
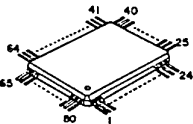
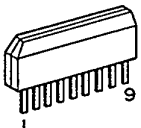
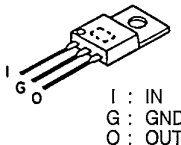
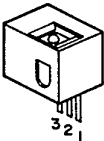
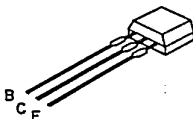
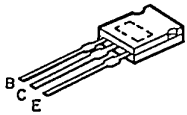

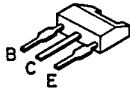
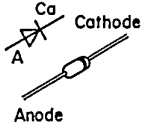
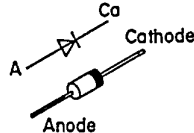
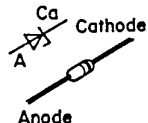
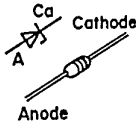
### D LOADING MOTOR P.C.B.(REP1940A-N)



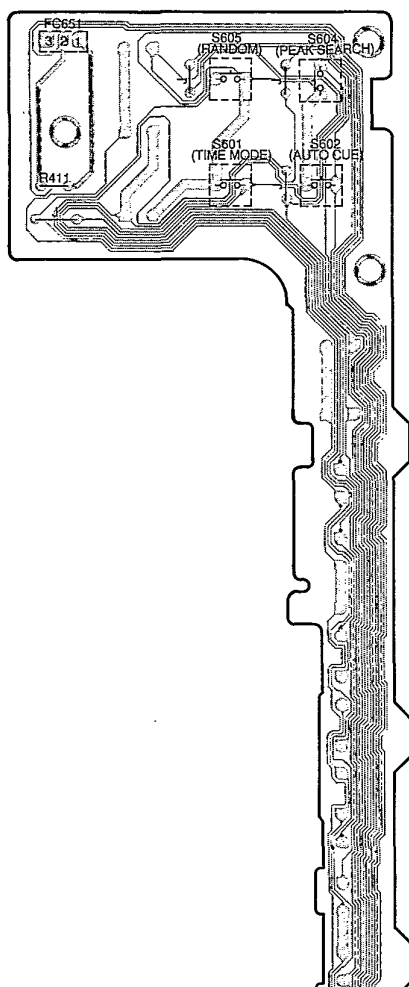
### B POWER SWITCH P.C.B.(REP2088A-S)



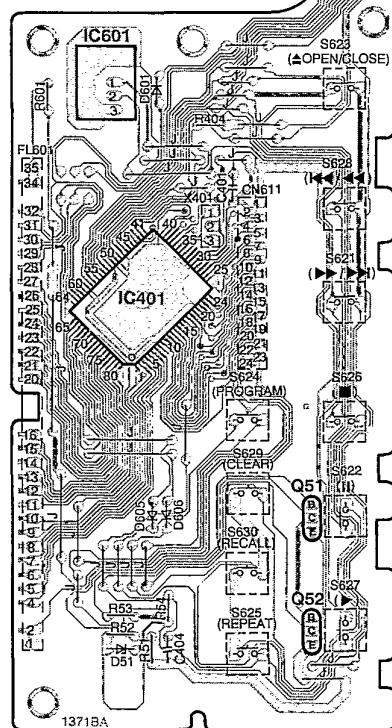
• Terminal guide of IC's, transistors and diodes

|                                                                                                                                        |                                                                                                   |                                                                                                                     |                                                                                                               |                                                                                                                                                          |                                                                                                    |
|----------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|
| BA4560FE1<br>                                       | AN8389SE1<br>  | AN8805SBE1   36 Pin<br>          | MN662713RG1   80 Pin<br> |                                                                                                                                                          |                                                                                                    |
| UPD78042A014<br>                                    | TA7291SA<br>   | LM2940T5<br>                     | RCDHC-212<br>              | 2SA933SQR<br>2SC1740SQ<br>DTA114ESTP<br>DTA124ESTP<br>DTC124EST<br> |                                                                                                    |
| 2SD2037EFTA<br>                                     | 2SD1450RTA<br> | 2SB1238QSTV6<br>2SD1862QRTV6<br> | 1SS254TA<br>               | 1D3-E<br>                                                            | MA4330MTA<br> |
| MA4039MTA<br>MA4056MTA<br>MA4082MTA<br>MA4091-M<br> |                                                                                                   |                                                                                                                     |                                                                                                               |                                                                                                                                                          |                                                                                                    |

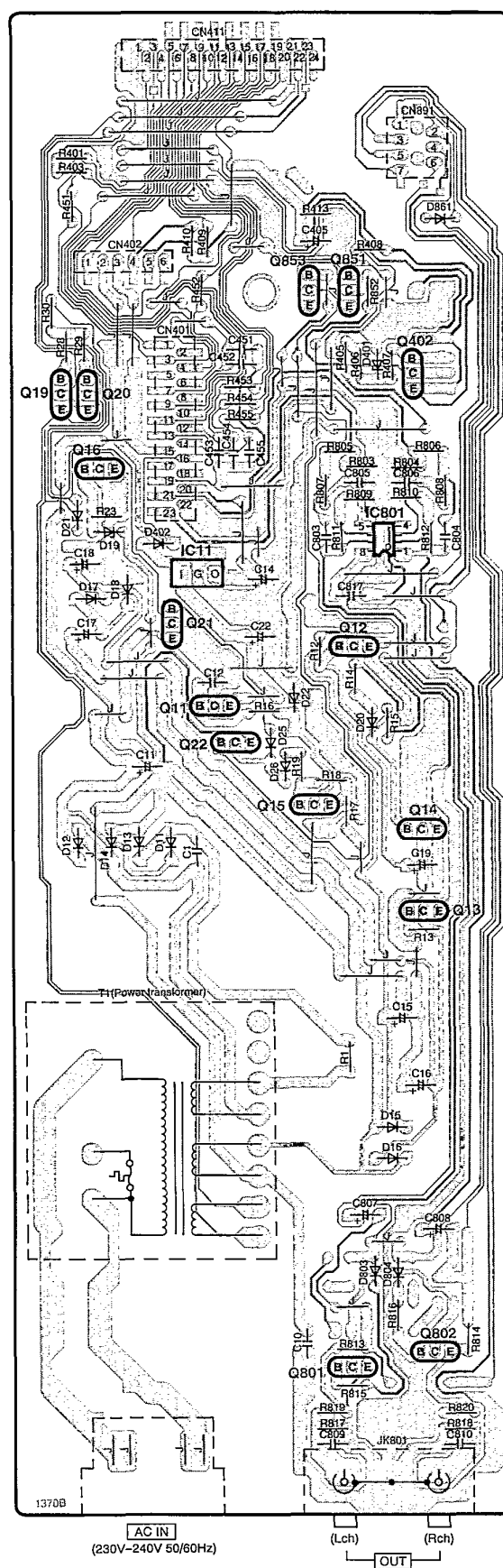




**C** OPERATION P.C.B.  
(REP2088A-S)



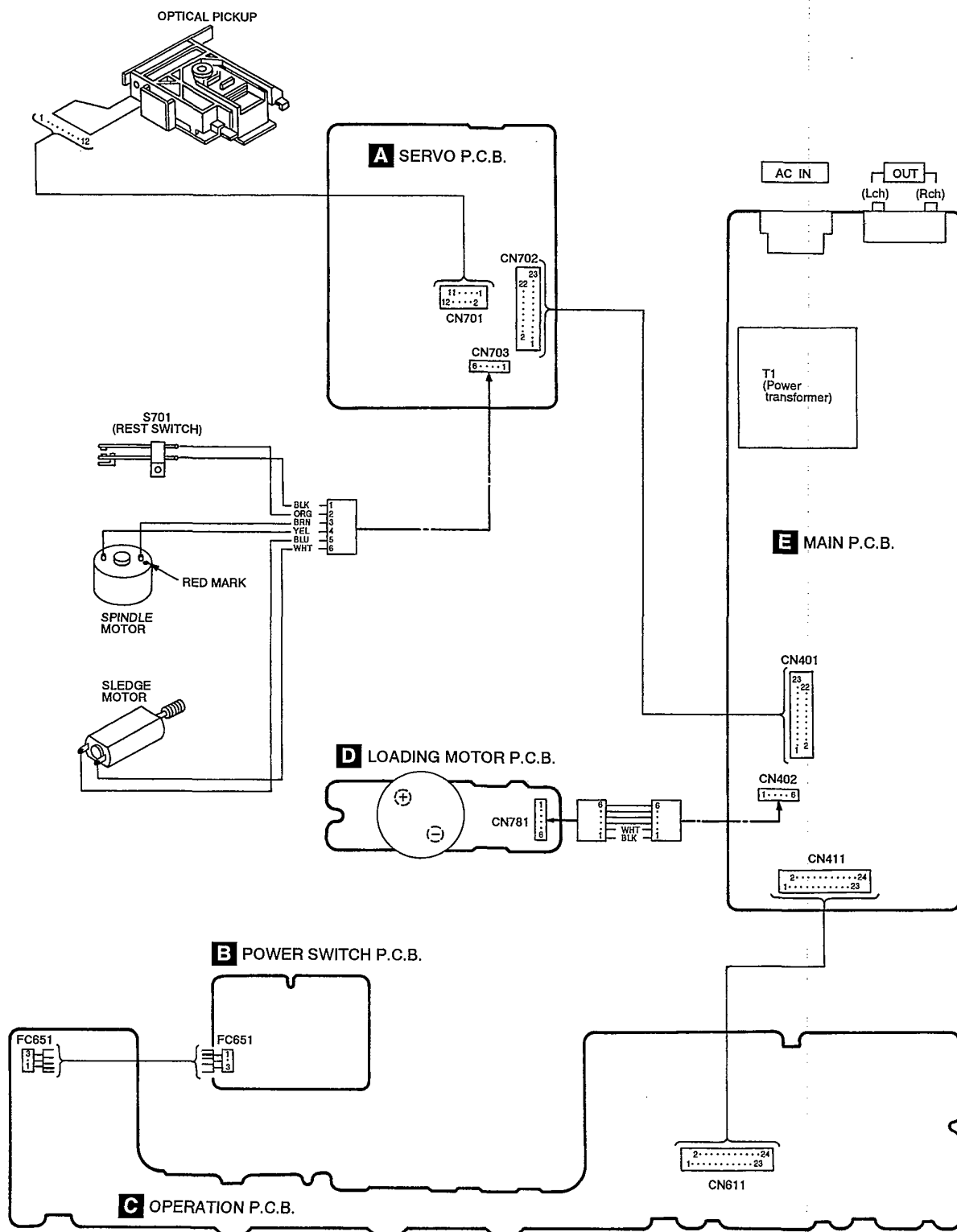
**E** MAIN P.C.B. (REP2087A-1M)



# Wiring Connection Diagram

## NOTES:

|             |            |           |             |
|-------------|------------|-----------|-------------|
| BLK .....   | Black      | PNK ..... | Pink        |
| BLU .....   | Blue       | RED ..... | Red         |
| BRN .....   | Brown      | SLD ..... | Shield Wire |
| GRY .....   | Gray       | VLT ..... | Violet      |
| GRN .....   | Green      | WHT ..... | White       |
| L.BLU ..... | Light Blue | YEL ..... | Yellow      |
| ORG .....   | Orange     |           |             |





## ■ Function of IC Terminals

### ● IC401 (UPD78042A014)

| Pin No.     | Terminal Name | I/O | Function                              |
|-------------|---------------|-----|---------------------------------------|
| 1<br>5<br>7 | 7G<br>5<br>1G | O   | FL grid drive signal output           |
| 8           | VDD           | —   | Power supply (+ 5V)                   |
| 9           | MCLK          | O   | Microprocessor command clock          |
| 10          | MDATA         | O   | Microprocessor command data           |
| 11          | STAT          | I   | Status signal input                   |
| 12          | /MLD          | O   | Microprocessor command load signal    |
| 13          | /DMUTE2       | O   | No used, open                         |
| 14          | SQCK          | O   | External clock for subcode Q register |
| 15          | NC            | —   | No used, open                         |
| 16          | SUBQ          | I   | Subcode Q input                       |
| 17          | /RST          | I   | Reset signal input                    |
| 18          | /OPEN SW      | I   | Disc tray "open" sense switch status  |
| 19          | /CLOSE SW     | I   | Disc tray "close" sense switch status |
| 20          | GND           | —   | Connect to GND                        |
| 21          | /OPEN         | O   | Open Disc Tray command output         |
| 22          | /CLOSE        | O   | Close Disc Tray command output        |
| 23          | SENSE         | I   | Sense signal input                    |
| 24          | /FLOCK        | I   | Focus servo pull-in signal            |
| 25          | /TLOCK        | I   | Tracking servo pull-in signal         |
| 26          | /S RST        | O   | Reset signal output (for servo)       |
| 27          | REST SW       | I   | Innermost track sense switch status   |
| 28          | /POWER OFF    | O   | Power off command output              |
| 29          | VDD           | —   | Power supply (+ 5V)                   |
| 30          | GND           | —   | Connect to GND                        |
| 31          | GND           | —   | Connect to GND                        |
| 32          | NC            | —   | No used, open                         |
| 33          | GND           | —   | Connect to GND                        |
| 34          | X1            | I   | Main clock (4.23 MHz) input           |
| 35          | X2            | O   | Main clock output                     |

| Pin No.        | Terminal Name      | I/O | Function                                         |
|----------------|--------------------|-----|--------------------------------------------------|
| 36<br>37<br>41 | P37<br>37<br>P32   | I   | No used, open                                    |
| 42             | P31                | I   | Connect to GND                                   |
| 43             | P30                | I   | Connect to GND                                   |
| 44             | /MRST              | O   | Reset signal output for MASH (IC801)             |
| 45             | EMPH               | O   | Emphasis signal output                           |
| 46             | /DMUTE             | O   | Muting signal output                             |
| 47             | REMOCON            | I   | Remote control signal input                      |
| 48             | GND                | —   | Connect to GND                                   |
| 49             | /STANDBY LED       | O   | STANDBY LED control signal output                |
| 50             | /PAUSE LED         | O   | PAUSE LED control signal output                  |
| 51             | /PLAY LED          | O   | PLAY LED control signal output                   |
| 52             | VDD                | —   | Power supply (+ 5V)                              |
| 53             | POWER SW           | I   | Power key switch signal input                    |
| 54<br>55<br>58 | P126<br>55<br>P122 | I   | Key return signal input                          |
| 59<br>60       | P121<br>P120       | —   | Connect to GND                                   |
| 61<br>62<br>66 | P16<br>62<br>P11   | O   | FL anode drive signal and key scan signal output |
| 67<br>68<br>70 | P10<br>68<br>P7    | O   | FL anode drive signal output                     |
| 71             | VPP                | —   | Power supply terminal for FL drive (– 32V)       |
| 72<br>73<br>77 | P6<br>73<br>P1     | O   | FL anode drive signal output                     |
| 78<br>79<br>80 | 10G<br>79<br>8G    | O   | FL grid drive signal output                      |

### ● IC703 (AN8389SE1)

| Pin No. | Terminal Name | I/O | Function                    |
|---------|---------------|-----|-----------------------------|
| 1       | Vcc           | —   | Power supply                |
| 2       | VREF          | I   | VREF input                  |
| 3       | IN4           | I   | Motor driver (4) input      |
| 4       | IN3           | I   | Motor driver (3) input      |
| 5       | GND           | —   | Ground connection           |
| 6       | NC            | —   | Ground connection           |
| 7       | NRESET        | —   | Reset input (no used, open) |
| 8       | GND           | —   | Ground connection           |
| 9       | IN2           | I   | Motor driver (2) input      |
| 10      | PC2           | I   | PC2 (power cut) input       |
| 11      | IN1           | I   | Motor driver (1) input      |
| 12      | PC1           | I   | PC1 (power cut) input       |

| Pin No. | Terminal Name | I/O | Function                               |
|---------|---------------|-----|----------------------------------------|
| 13      | PVcc1         | —   | Power supply (1) for driver            |
| 14      | PGND1         | —   | Ground connection (1) for driver       |
| 15      | D1-           | O   | Motor driver (1) reverse-action output |
| 16      | D1+           | O   | Motor driver (1) forward-action output |
| 17      | D2-           | O   | Motor driver (2) reverse-action output |
| 18      | D2+           | O   | Motor driver (2) forward-action output |
| 19      | D3-           | O   | Motor driver (3) reverse-action output |
| 20      | D3+           | O   | Motor driver (3) forward-action output |
| 21      | D4-           | O   | Motor driver (4) reverse-action output |
| 22      | D4+           | O   | Motor driver (4) forward-action output |
| 23      | PGND2         | —   | Ground connection (2) for driver       |
| 24      | PVcc2         | —   | Power supply (2) for driver            |

## ● IC701 (AN8805SBE1)

| Pin No. | Terminal Name | I/O | Function                                         |
|---------|---------------|-----|--------------------------------------------------|
| 1       | PD            | I   | APC amplifier input                              |
| 2       | LD            | O   | APC amplifier output (No used, open)             |
| 3       | LD ON/OFF     | I   | APC ON/OFF control signal                        |
| 4       | REFSW         | I   | Capacitor connection for CROSS                   |
| 5       | VCC           | —   | Power supply                                     |
| 6       | RF-           | I   | RF amplifier inversion signal input              |
| 7       | RF            | O   | RF amplifier signal output                       |
| 8       | RFIN          | I   | AGC signal input                                 |
| 9       | CAGC          | I   | AGC loop filter connection                       |
| 10      | ARF           | O   | AGC signal output                                |
| 11      | CENV          | I   | Capacitor connection for RF detection            |
| 12      | CEA           | I   | Capacitor connection for HPF amplifier           |
| 13      | CSBDO         | I   | Capacitor connection for RF envelope detection   |
| 14      | EDO           | O   | BDO signal output                                |
| 15      | CSBRT         | I   | Capacitor connection for RF envelope detection   |
| 16      | OFTR          | O   | OFTR signal output                               |
| 17      | /RFDET        | O   | RFDET signal output                              |
| 18      | Vss           | —   | GND                                              |
| 19      | ENV           | O   | 3TENV signal output                              |
| 20      | VREF          | O   | VREF signal output                               |
| 21      | LD OFF        | —   | APC OFF signal control                           |
| 22      | VDET          | O   | VDET signal output                               |
| 23      | TEBPF         | I   | VDET signal input                                |
| 24      | CROSS         | O   | CROSS signal output                              |
| 25      | TEOUT         | O   | TE amplifier signal output                       |
| 26      | TE-           | I   | TE amplifier inversion signal input              |
| 27      | FEOUT         | O   | FE amplifier signal output                       |
| 28      | FE-           | I   | FE amplifier inversion signal input              |
| 29      | FBAL          | I   | F BAL control signal                             |
| 30      | TBAL          | I   | T BAL control signal                             |
| 31      | PDFR          | —   | Adjustment for I-V amplifier conversion resistor |
| 32      | PDER          | —   | Adjustment for I-V amplifier conversion resistor |
| 33      | E             | I   | I-V amplifier signal input                       |
| 34      | F             | I   | I-V amplifier signal input                       |
| 35      | B+D           | I   | I-V amplifier signal input                       |
| 36      | A+C           | I   | I-V amplifier signal input                       |

## ● IC702(MN662713RG1)

| Pin No. | Terminal Name | I/O | Function                                                                                                                                                                                 |
|---------|---------------|-----|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1       | BCLK          | O   | Bit clock output for serial data                                                                                                                                                         |
| 2       | LRCK          | —   | LR identification signal output                                                                                                                                                          |
| 3       | SRDATA        | —   | Serial data output                                                                                                                                                                       |
| 4       | DVdd1         | —   | Power supply input (for digital circuit)                                                                                                                                                 |
| 5       | DVss1         | —   | GND (for digital circuit)                                                                                                                                                                |
| 6       | TX            | O   | Digital audio interface signal output                                                                                                                                                    |
| 7       | MCLK          | I   | Microprocessor command clock signal input (Latches data at first transition)                                                                                                             |
| 8       | MDATA         | I   | Microprocessor command data signal input                                                                                                                                                 |
| 9       | MLD           | I   | Microprocessor command load signal input                                                                                                                                                 |
| 10      | SENSE         | O   | Sense signal output (OFT, FESL, MAGEND, NAJEND, POSAD, SFG)                                                                                                                              |
| 11      | /FLOCK        | O   | Focus servo feeding signal output ("L": Feed)                                                                                                                                            |
| 12      | /TLOCK        | O   | Tracking servo feeding signal output ("L": Feed)                                                                                                                                         |
| 13      | BLKCK         | O   | Sub-code block clock signal output (fBLKCK = 75 Hz during normal playback) (no used, open)                                                                                               |
| 14      | SQCK          | I   | External clock signal input for sub-code Q resister                                                                                                                                      |
| 15      | SUBQ          | O   | Sub-code Q code output                                                                                                                                                                   |
| 16      | DMUTE         | I   | Muting input ("H": Mute)                                                                                                                                                                 |
| 17      | STAT          | O   | Status signal output (CRC, CUE, CLVS, TTSTVP, FCLV, SQCK)                                                                                                                                |
| 18      | /RST          | I   | Reset input                                                                                                                                                                              |
| 19      | SMCK          | —   | 1/2-divided clock signal of crystal oscillating at MSEL = "H" (fSMCK = 8.4672 MHz)<br>1/4-divided clock signal of crystal oscillating at MSEL = "L" (fSMCK = 4.2336 MHz) (no used, open) |
| 20      | PMCK          | —   | 1/192-divided clock signal of crystal oscillating (fPMCK = 88.2 kHz) (no used, open)                                                                                                     |
| 21      | TRV           | O   | Traverse forced feed output                                                                                                                                                              |
| 22      | TVD           | O   | Traverse drive output                                                                                                                                                                    |
| 23      | PC            | O   | Spindle motor ON signal output ("L": ON)                                                                                                                                                 |
| 24      | ECM           | O   | Spindle motor drive signal output (forced mode output)                                                                                                                                   |
| 25      | ECS           | O   | Spindle motor drive signal output (servo error signal output)                                                                                                                            |
| 26      | KICK          | O   | Kick pulse output                                                                                                                                                                        |
| 27      | TRD           | O   | Tracking drive output                                                                                                                                                                    |
| 28      | FOD           | O   | Focus drive output                                                                                                                                                                       |
| 29      | VREF          | I   | D/A (drive) output (TVD, ECS, TRD, FOD, FBAL, TBAL) reference voltage input                                                                                                              |
| 30      | FBAL          | O   | Focus balance adjustment output                                                                                                                                                          |
| 31      | TBAL          | O   | Tracking balance adjustment output                                                                                                                                                       |

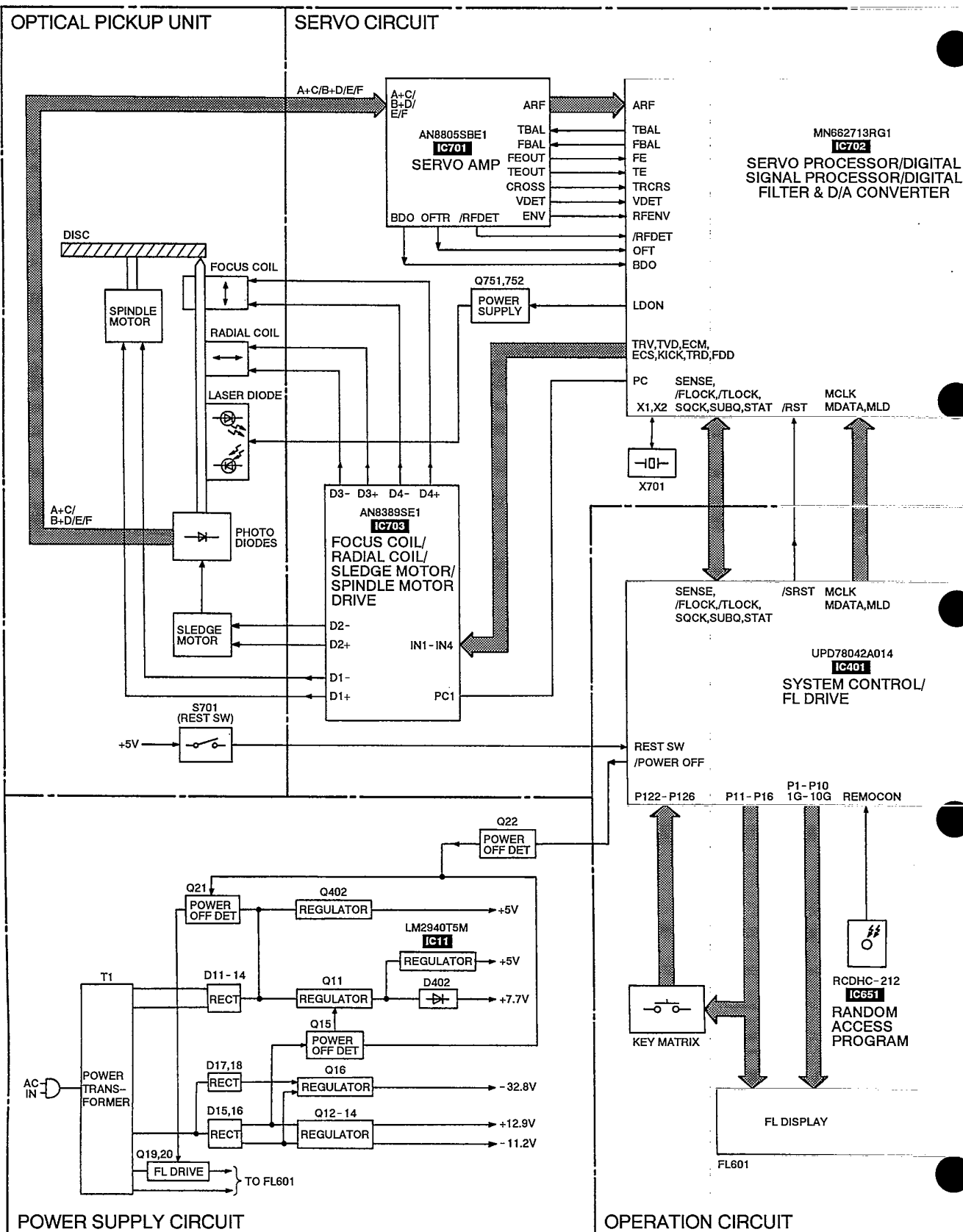
## ● IC702 Continued

| Pin No. | Terminal Name | I/O | Function                                                                             |
|---------|---------------|-----|--------------------------------------------------------------------------------------|
| 32      | FE            | I   | Focus error signal input (analog input)                                              |
| 33      | TE            | I   | Tracking error signal input (analog input)                                           |
| 34      | RFENV         | I   | RF envelope signal input                                                             |
| 35      | VDET          | I   | Vibration detection signal input ("H": detection)                                    |
| 36      | OFT           | I   | Off-track signal input ("H": off track)                                              |
| 37      | TRCRS         | I   | Track cross signal input                                                             |
| 38      | /RFDET        | I   | RF detection signal input ("L": detection)                                           |
| 39      | BDO           | I   | Dropout signal input ("H": Dropout)                                                  |
| 40      | LDON          | O   | Laser on signal output ("H": ON)                                                     |
| 41      | TES           | O   | Tracking error shunt signal output ("H": shunt) (no used, open)                      |
| 42      | PLAY          | O   | Play signal out ("H": PLAY) (no used, open)                                          |
| 43      | WVEL          | O   | Double speed status signal output ("H": Double speed) (no used, open)                |
| 44      | ARF           | I   | RF signal input                                                                      |
| 45      | IREF          | I   | Reference current input                                                              |
| 46      | DRF           | —   | DSL bias (no used, open)                                                             |
| 47      | DSLIF         | I/O | DSL loop filter                                                                      |
| 48      | PLLIF         | I/O | PLL loop filter                                                                      |
| 49      | VCOF          | I/O | VCO loop filter                                                                      |
| 50      | AVdd2         | —   | Power supply input (for analog circuit)                                              |
| 51      | AVss2         | —   | GND (for analog circuit)                                                             |
| 52      | EFM           | —   | EFM signal output (not used, open)                                                   |
| 53      | PCK           | —   | PLL extraction clock output (fPCK = 4.321MHz during normal playback) (no used, open) |
| 54      | PDO           | —   | Phase comparison signal of EFM and PCK signals (no used, open)                       |
| 55      | SUBC          | O   | Sub-code serial data output (no used, open)                                          |
| 56      | SBCK          | I   | Clock input for sub-code serial data                                                 |
| 57      | Vss           | —   | GND                                                                                  |
| 58      | X1            | I   | Crystal oscillating circuit input (f = 16.9344MHz)                                   |
| 59      | X2            | O   | Crystal oscillating circuit output (f = 16.9344MHz)                                  |
| 60      | Vdd           | —   | Power supply input (for oscillating circuit)                                         |
| 61      | BYTCK         | —   | Byte clock output (no used, open)                                                    |
| 62      | /CLDCK        | O   | Sub-code frame clock signal output (fCLDCK = 7.35kHz during normal playback)         |
| 63      | FCLK          | —   | Crystal frame clock signal output (fFCLK = 7.35kHz, double = 14.7kHz)                |
| 64      | IPFLAG        | O   | Interpolation flag output ("H": Interpolation) (no used, open)                       |
| 65      | FLAG          | O   | Flag output (no used, open)                                                          |

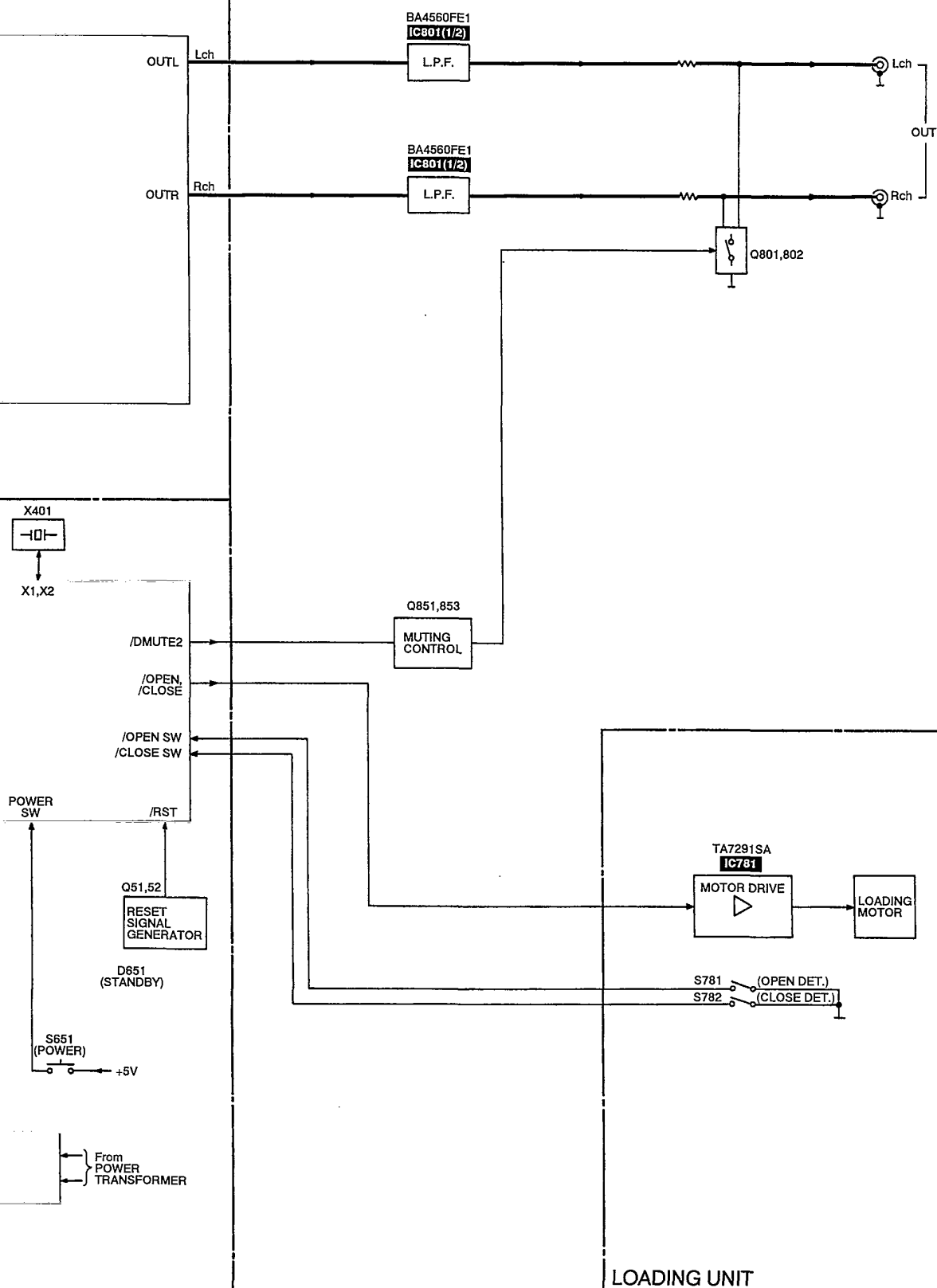
| Pin No. | Terminal Name | I/O | Function                                                                                     |
|---------|---------------|-----|----------------------------------------------------------------------------------------------|
| 66      | CLVS          | O   | Spindle servo phase synchronizing signal output ("H": CLV, "L": rough servo) (no used, open) |
| 67      | CRC           | O   | Sub-code CRC checked output ("H": OK, "L": NG) (no used, open)                               |
| 68      | DEMPH         | O   | De-emphasis ON signal output ("H": ON) (no used, open)                                       |
| 69      | RESY          | —   | Frame resynchronizing signal output (no used, open)                                          |
| 70      | /RST2         | I   | Reset input through MASH circuit ("L": Reset)                                                |
| 71      | /TEST         | I   | Test input                                                                                   |
| 72      | AVdd1         | —   | Power supply input (for analog circuit)                                                      |
| 73      | OUTL          | O   | Left channel audio signal output                                                             |
| 74      | AVss1         | —   | GND                                                                                          |
| 75      | OUTR          | O   | Right channel audio signal output                                                            |
| 76      | RSEL          | I   | RF signal polarity assignment input (at "H" level: RSEL = "H") (at "L" level: RSEL = "L")    |
| 77      | CSEL          | I   | Crystal oscillating frequency designation input ("L": 16.9344MHz, "H": 33.8688MHz)           |
| 78      | PSEL          | I   | Test input (normally, "L")                                                                   |
| 79      | MSEL          | I   | Output frequency switching for SMCK terminal "H": SMCK = 8.4672MHz "L": SMCK = 4.2336MHz     |
| 80      | SSEL          | I   | Output mode switching of SUBQ terminal ("H": Q code buffer mode)                             |

# Block Diagram

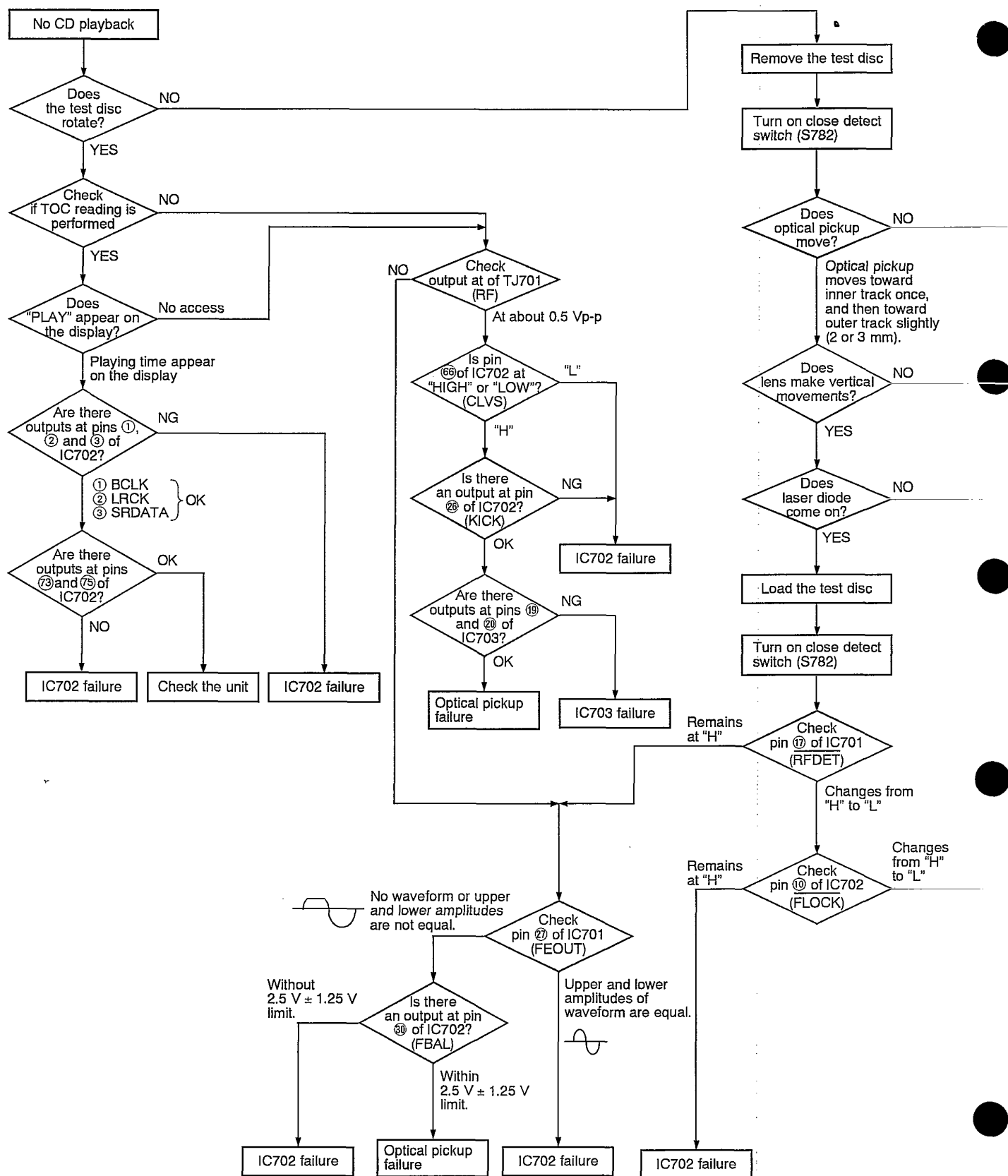
Note: — AUDIO SIGNAL

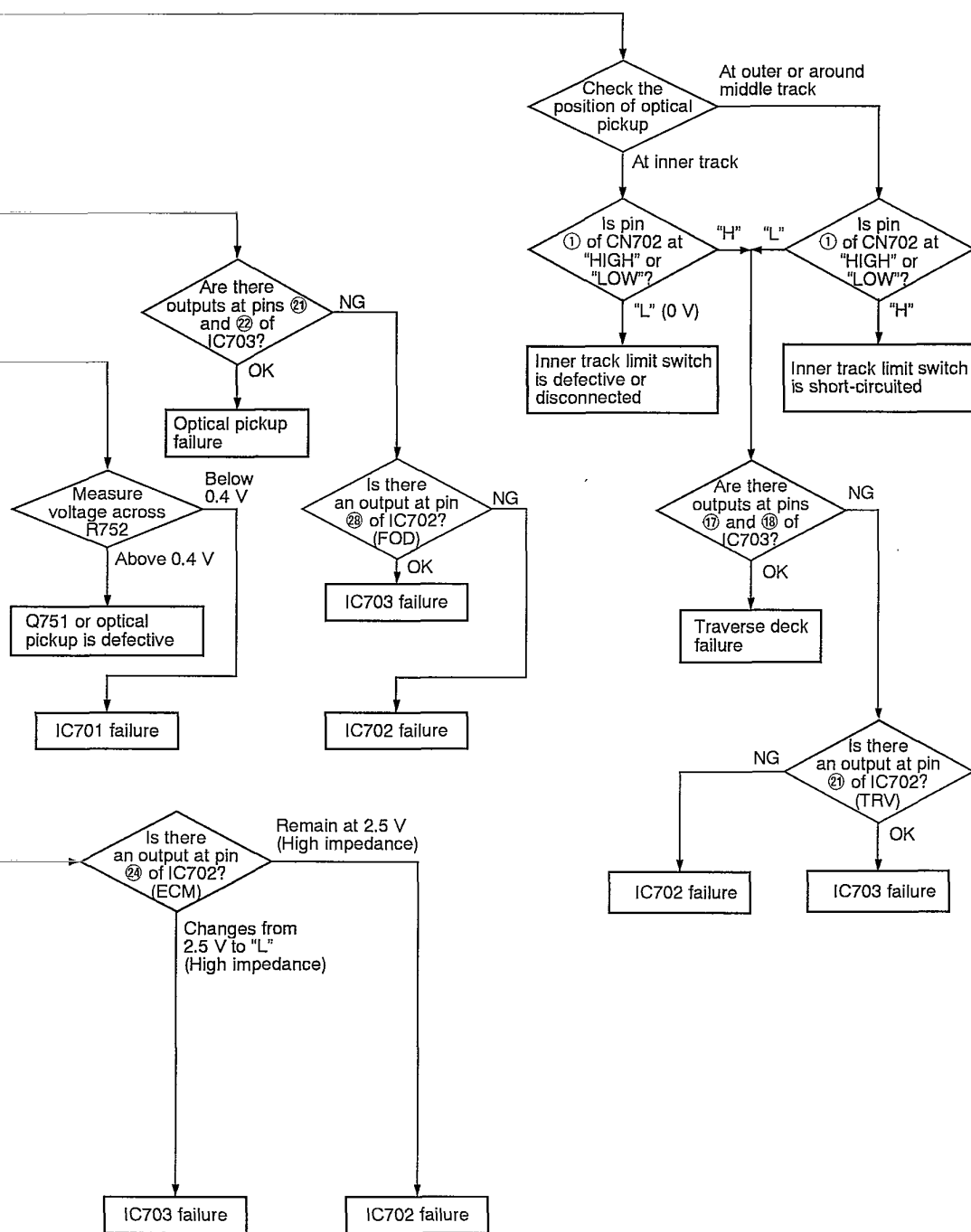


## MAIN CIRCUIT



# Troubleshooting Guide







## ■ Replacement Parts List

**Notes:** \*Important safety notice:

 Components identified by  $\Delta$  mark have special characteristics important for safety.

Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used.

When replacing any of components, be sure to use only manufacture's specified parts shown in the parts list.

\*The parenthesized indications in the Remarks columns specify the areas. (Refer to the cover page for area.)

Parts without these indications can be used for all areas.

\*Remote Control Assy: Supply period for three years from termination of production.

\* [MB] Indicates in Remarks columns parts that are supplied by MBV.

\*Warning: This product uses a laser diode. Refer to caution statements on page 2.

\*ACHTUNG: Die Lasereinheit nicht zerlegen.

Die Lasereinheit darf nur gegen eine vom hersteller spezifizierte einheit ausgetauscht werden.

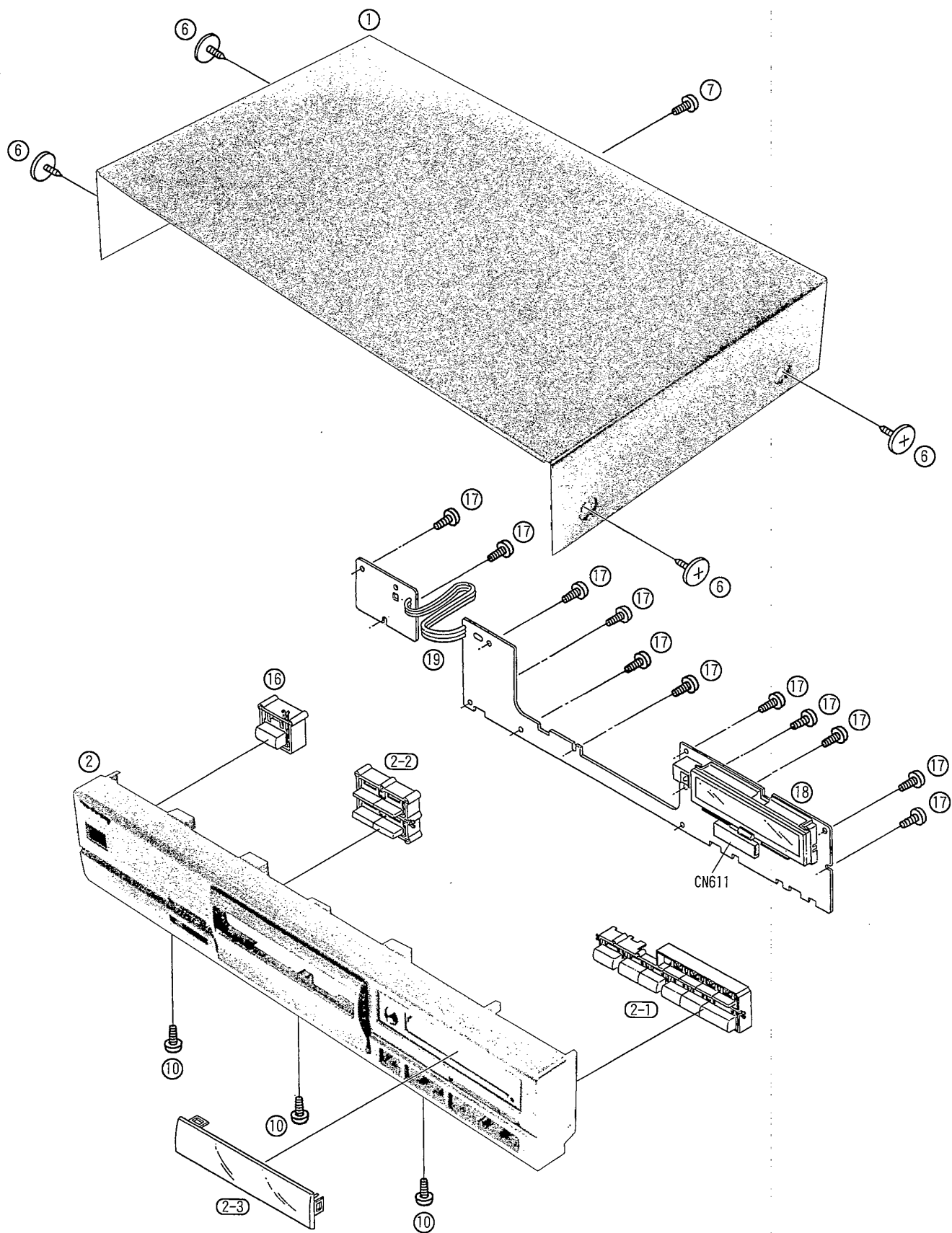
\*The "(SF)" mark denotes the standard part.

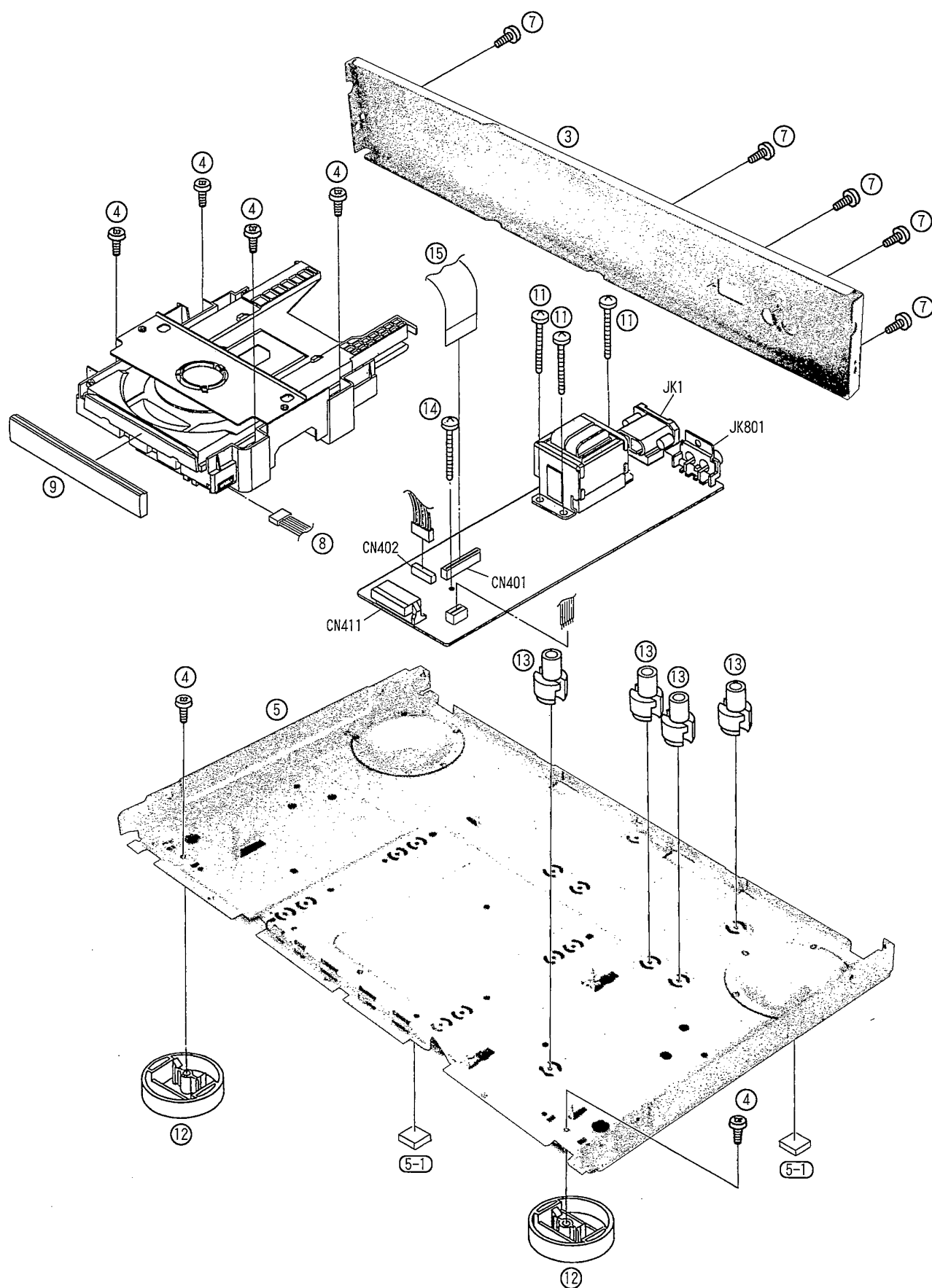
| Ref. No.  | Part No.     | Part Name & Description   | Remarks       | Ref. No. | Part No.     | Part Name & Description | Remarks       |
|-----------|--------------|---------------------------|---------------|----------|--------------|-------------------------|---------------|
|           |              | INTEGRATED CIRCUIT(S)     |               |          |              | OSCILLATOR(S)           |               |
| IC11      | LM2940T5     | IC, REGULATOR             | $\Delta$      | X401     | RSXY4M23M01T | OSCILLATOR (4. 23MHZ)   |               |
| IC401     | UPD78042A014 | IC, SYSTEM CONTROL        | [MB]          | X701     | RSXZ16M9M01T | OSCILLATOR (16. 9MHZ)   |               |
| IC651     | RCDHC-212    | IC, RANDOM ACCESS PROGRAM |               |          |              | DISPLAY TUBE            |               |
| IC701     | AN8805SBE1   | IC, SERVO AMP             | [MB]          | FL601    | RSL0201-F    | DISPLAY TUBE            | [MB]          |
| IC702     | MN662713RG1  | IC, SERVO PROCESSOR       | [MB]          |          |              | SWITCH(ES)              |               |
| IC703     | AN8389SE1    | IC, MOTOR DRIVE           |               | S601     | EVQ21405R    | SW, TIME MODE           |               |
| IC781     | TA7291SA     | IC, MOTOR DRIVE           |               | S602     | EVQ21405R    | SW, AUTO CUE            |               |
| IC801     | BA4560FE1    | IC, L. P. F. AMP          | [MB]          | S604     | EVQ21405R    | SW, PEAK SEARCH         |               |
|           |              | TRANSISTOR(S)             |               | S605     | EVQ21405R    | SW, RANDOM              |               |
| Q11       | 2SD2037EFTA  | TRANSISTOR                | $\Delta$      | S621     | EVQ21405R    | SW, F. SKIP             |               |
| Q12       | 2SC1740SQ    | TRANSISTOR                | $\Delta$      | S622     | EVQ21405R    | SW, PAUSE               |               |
| Q13, 14   | 2SA933SQR    | TRANSISTOR                | $\Delta$      | S623     | EVQ21405R    | SW, OPEN/CLOSE          |               |
| Q15       | 2SA933SQR    | TRANSISTOR                |               | S624     | EVQ21405R    | SW, PROGRAM             |               |
| Q16       | 2SB1238QSTV6 | TRANSISTOR                | $\Delta$      | S625     | EVQ21405R    | SW, REPEAT              |               |
| Q19, 20   | 2SD1450RTA   | TRANSISTOR                |               | S626     | EVQ21405R    | SW, STOP                |               |
| Q21       | DTA124ESTP   | TRANSISTOR                |               | S627     | EVQ21405R    | SW, PLAY                |               |
| Q22       | 2SC1740SQ    | TRANSISTOR                |               | S628     | EVQ21405R    | SW, R. SKIP             |               |
| Q51, 52   | 2SC1740SQ    | TRANSISTOR                |               | S629     | EVQ21405R    | SW, CLEAR               |               |
| Q402      | 2SD1862QSTV6 | TRANSISTOR                | $\Delta$ [MB] | S630     | EVQ21405R    | SW, RECALL              |               |
| Q751      | 2SA933SQR    | TRANSISTOR                |               | S651     | EVQ21405R    | SW, POWER               |               |
| Q752      | 2SC1740SQ    | TRANSISTOR                |               | S781     | RSH1A005     | SW, TRAY OPEN DET.      |               |
| Q801, 802 | 2SD1450RTA   | TRANSISTOR                |               | S782     | RSH1A005     | SW, TRAY CLOSE DET.     |               |
| Q851      | DTC124EST    | TRANSISTOR                |               |          |              | CONNECTOR(S)            |               |
| Q853      | DTA114ESTP   | TRANSISTOR                |               | CN401    | RJS1A6823    | SOCKET (23P)            |               |
|           |              | DIODE(S)                  |               | CN402    | RJT029W06VT  | CONNECTOR (6P)          |               |
| D11-18    | 1D3-E        | DIODE                     | $\Delta$ [MB] | CN411    | RJU076W24M1  | SOCKET (24P)            | [MB]          |
| D19       | MA4330MTA    | DIODE                     | $\Delta$      | CN611    | RJT076W24M   | SOCKET (24P)            | [MB]          |
| D20       | 1SS254TA     | DIODE                     |               | CN701    | RJS12Q92A    | SOCKET (12P)            | [MB]          |
| D21       | MA4082MTA    | DIODE                     | $\Delta$      | CN702    | RJS1A6723-1Q | SOCKET (23P)            |               |
| D22       | MA4091-M     | DIODE                     | $\Delta$      | CN703    | RJT029W06VT  | CONNECTOR (6P)          |               |
| D25, 26   | 1SS254TA     | DIODE                     |               | CN781    | RJP6G17ZA    | PLUG (6P)               |               |
| D51       | MA4039MTA    | DIODE                     |               |          |              | JACK(S)                 |               |
| D401      | MA4056MTA    | DIODE                     | $\Delta$      |          |              |                         |               |
| D402      | 1D3-E        | DIODE                     | [MB]          | JK1      | RJS9236      | AC INLET                | $\Delta$ [MB] |
| D601      | 1SS254TA     | DIODE                     |               | JK801    | RJH3201N     | LINE OUT                |               |
| D605, 606 | 1SS254TA     | DIODE                     |               |          |              |                         |               |
| D701      | 1SS254TA     | DIODE                     |               |          |              |                         |               |
| D803, 804 | 1SS254TA     | DIODE                     |               |          |              |                         |               |
|           |              | TRANSFORMER(S)            |               |          |              |                         |               |
| T1        | RTP1K4B024   | POWER TRANSFORMER         | $\Delta$ [MB] |          |              |                         |               |

Notes : \* Capacity values are in microfarads (uF) unless specified otherwise, P=Pico-farads (pF) F=Farads (F)  
 \* Resistance values are in ohms, unless specified otherwise, 1K=1,000 (OHM) , 1M=1,000k (OHM)

| Ref. No.  | Part No.    | Values & Remarks | Ref. No.  | Part No.     | Values & Remarks | Ref. No.  | Part No.     | Values & Remarks |
|-----------|-------------|------------------|-----------|--------------|------------------|-----------|--------------|------------------|
|           |             | RESISTORS        | R764      | ERDS2TJ393   | 1/4W 39K         | C733      | ECFR1E104ZF5 | 25V 0.1U         |
|           |             |                  | R765      | ERDS2TJ224T  | 1/4W 220K        | C734      | ECEA1AKA221I | 10V 220U         |
|           |             |                  | R766      | ERDS2TJ104   | 1/4W 100K        | C735-737  | ECBT1E223ZF  | 25V 0.022U       |
| R1        | ERQ16NKR15E | 1W 0.15          | R772, 773 | ERDS2TJ220T  | 1/4W 22          | C738      | ECFR1C183KR  | 16V 0.018U       |
| R12, 13   | ERDS2TJ102  | 1/4W 1K          | R775, 776 | ERDS2TJ392T  | 1/4W 3.9K        | C739      | ECBT1C152MR5 | 16V 1500P        |
| R14       | ERDS2TJ103  | 1/4W 10K         | R777      | ERDS2TJ102   | 1/4W 1K          | C740      | ECBT1C272MR5 | 16V 2700P        |
| R15       | ERDS2TJ822  | 1/4W 8.2K        | R803, 804 | ERDS2TJ224T  | 1/4W 220K        | C742      | ECFR1C273KR  | 16V 0.027U       |
| R16       | ERDS2TJ680T | 1/4W 68          | R805, 806 | ERDS2TJ822   | 1/4W 8.2K        | C743      | ECBT1E223ZF  | 25V 0.022U       |
| R17       | ERDS2TJ331  | 1/4W 330         | R807, 808 | ERDS2TJ123   | 1/4W 12K         | C744      | ECBT1C822MR5 | 16V 8200P        |
| R18       | ERDS2TJ473  | 1/4W 47K         | R809-812  | ERDS2TJ333   | 1/4W 33K         | C747, 748 | ECBT1C103NS5 | 16V 0.01U        |
| R19       | ERDS2TJ472  | 1/4W 4.7K        | R813-816  | ERDS2TJ102   | 1/4W 1K          | C751      | ECEA1CKA100I | 16V 10U          |
| R23       | ERDS2TJ103  | 1/4W 10K         | R817, 818 | ERDS2TJ473   | 1/4W 47K         | C752      | ECFR1E104ZF5 | 25V 0.1U         |
| R28-30    | ERDS2TJ103  | 1/4W 10K         | R819, 820 | ERDS2TJ100   | 1/4W 10          | C765      | ECBT1H331KB5 | 50V 330P         |
| R51       | ERDS2TJ331  | 1/4W 330         | R852      | ERDS2TJ222   | 1/4W 2.2K        | C766      | ECBT1H391KB5 | 50V 390P         |
| R52       | ERDS2TJ272T | 1/4W 2.7K        |           |              | CAPACITORS       | C767      | ECEA1HKN010I | 50V 1U           |
| R53, 54   | ERDS2TJ472  | 1/4W 4.7K        |           |              |                  | C768      | ECFR1E682KR  | 25V 6800P        |
| R401      | ERDS2TJ102  | 1/4W 1K          |           |              |                  | C769      | ECBT1C222MR5 | 16V 2200P        |
| R403, 404 | ERDS2TJ103  | 1/4W 10K         | C1        | ECFTD103KXL  | 50V 0.01U        | C772-775  | ECFR1E104ZF5 | 25V 0.1U         |
| R405, 406 | ERDS2TJ221  | 1/4W 220         | C10       | ECFR1E104ZF5 | 25V 0.1U         | C776      | ECBT1H180J5  | 50V 18P          |
| R407      | ERDS2TJ101  | 1/4W 100         | C11 Δ     | ECA1CM222B   | 16V 2200U        | C777      | ECBT1H680J5  | 50V 68P          |
| R408-411  | ERDS2TJ103  | 1/4W 10K         | C12       | ECBT1C103NS5 | 16V 0.01U        | C781      | ECEA1AKA101I | 10V 100U         |
| R413      | ERDS2TJ102  | 1/4W 1K          | C14       | ECEA0JKA470B | 6.3V 47U         | C803-806  | ECBT1H391KB5 | 50V 390P         |
| R451-455  | ERDS2TJ471  | 1/4W 470         | C15 Δ     | ECEA1EU101   | 25V 100U         | C807, 808 | ECEA0JKA470B | 6.3V 47U         |
| R601      | ERDS2TJ220T | 1/4W 22          | C16 Δ     | ECEA1EU331   | 25V 330U         | C809, 810 | ECBT1H102KB5 | 50V 1000P        |
| R701      | ERDS2TJ561  | 1/4W 560         | C17, 18   | ECEA1HJ101   | 50V 100U         | C817      | ECFR1E104ZF5 | 25V 0.1U         |
| R703      | ERDS2TJ823T | 1/4W 82K         | C19       | ECEA1EU101   | 25V 100U         |           |              |                  |
| R707, 708 | ERDS2TJ334  | 1/4W 330K        | C22       | ECEA1AU331   | 10V 330U         |           |              |                  |
| R709      | ERDS2TJ683  | 1/4W 68K         | C401      | ECBT1C103NS5 | 16V 0.01U        |           |              |                  |
| R711      | ERDS2TJ154  | 1/4W 150K        | C404      | ECBT1C103NS5 | 16V 0.01U        |           |              |                  |
| R712      | ERDS2TJ221  | 1/4W 220         | C405      | ECEA0JKA101B | 6.3V 100U        |           |              |                  |
| R717, 718 | ERDS2TJ102  | 1/4W 1K          | C451-455  | ECBT1H101KB5 | 50V 100P         |           |              |                  |
| R721      | ERDS2TJ101  | 1/4W 100         | C703      | ECEA0JKA101I | 6.3V 100U        |           |              |                  |
| R722      | ERDS2TJ683  | 1/4W 68K         | C704      | ECFR1E104ZF5 | 25V 0.1U         |           |              |                  |
| R723      | ERDS2TJ183T | 1/4W 18K         | C705      | ECEA1HKA010I | 50V 1U           |           |              |                  |
| R724      | ERDS2TJ393  | 1/4W 39K         | C706      | ECBT1H101KB5 | 50V 100P         |           |              |                  |
| R725      | ERDS2TJ472  | 1/4W 4.7K        | C707      | ECFR1C273KR  | 16V 0.027U       |           |              |                  |
| R726      | ERDS2TJ474  | 1/4W 470K        | C708      | ECBT1C472MR5 | 16V 4700P        |           |              |                  |
| R727      | ERDS2TJ153  | 1/4W 15K         | C709      | ECFR1C473KR  | 16V 0.047U       |           |              |                  |
| R728      | ERDS2TJ822  | 1/4W 8.2K        | C714      | ECEA0JKA101I | 6.3V 100U        |           |              |                  |
| R731      | ERDS2TJ223  | 1/4W 22K         | C716      | ECBT1H561KB5 | 50V 560P         |           |              |                  |
| R732      | ERDS2TJ183T | 1/4W 18K         | C717      | ECFR1E104ZF5 | 25V 0.1U         |           |              |                  |
| R733      | ERDS2TJ822  | 1/4W 8.2K        | C718      | RCQ52C0224J9 | 63V 0.22U [MB]   |           |              |                  |
| R735, 736 | ERDS2TJ101  | 1/4W 100         | C721, 722 | ECBT1H270J5  | 50V 27P          |           |              |                  |
| R745      | ERDS2TJ155  | 1/4W 1.5M        | C723      | ECEA0JKA221I | 6.3V 220U        |           |              |                  |
| R751      | ERDS2TJ102  | 1/4W 1K          | C724      | ECFR1E104ZF5 | 25V 0.1U         |           |              |                  |
| R752, 753 | ERDS2TJ392T | 1/4W 3.9K        | C725, 726 | ECBT1H102KB5 | 50V 1000P        |           |              |                  |
| R754      | ERDS2TJ103  | 1/4W 10K         | C727, 728 | ECEA1HKA010I | 50V 1U           |           |              |                  |
| R761, 762 | ERDS2TJ103  | 1/4W 10K         | C730      | ECFR1E104ZF5 | 25V 0.1U         |           |              |                  |
| R763      | ERDS2TJ823T | 1/4W 82K         | C731, 732 | ECEA0JKA221I | 6.3V 220U        |           |              |                  |

## ■ Cabinet Parts Location



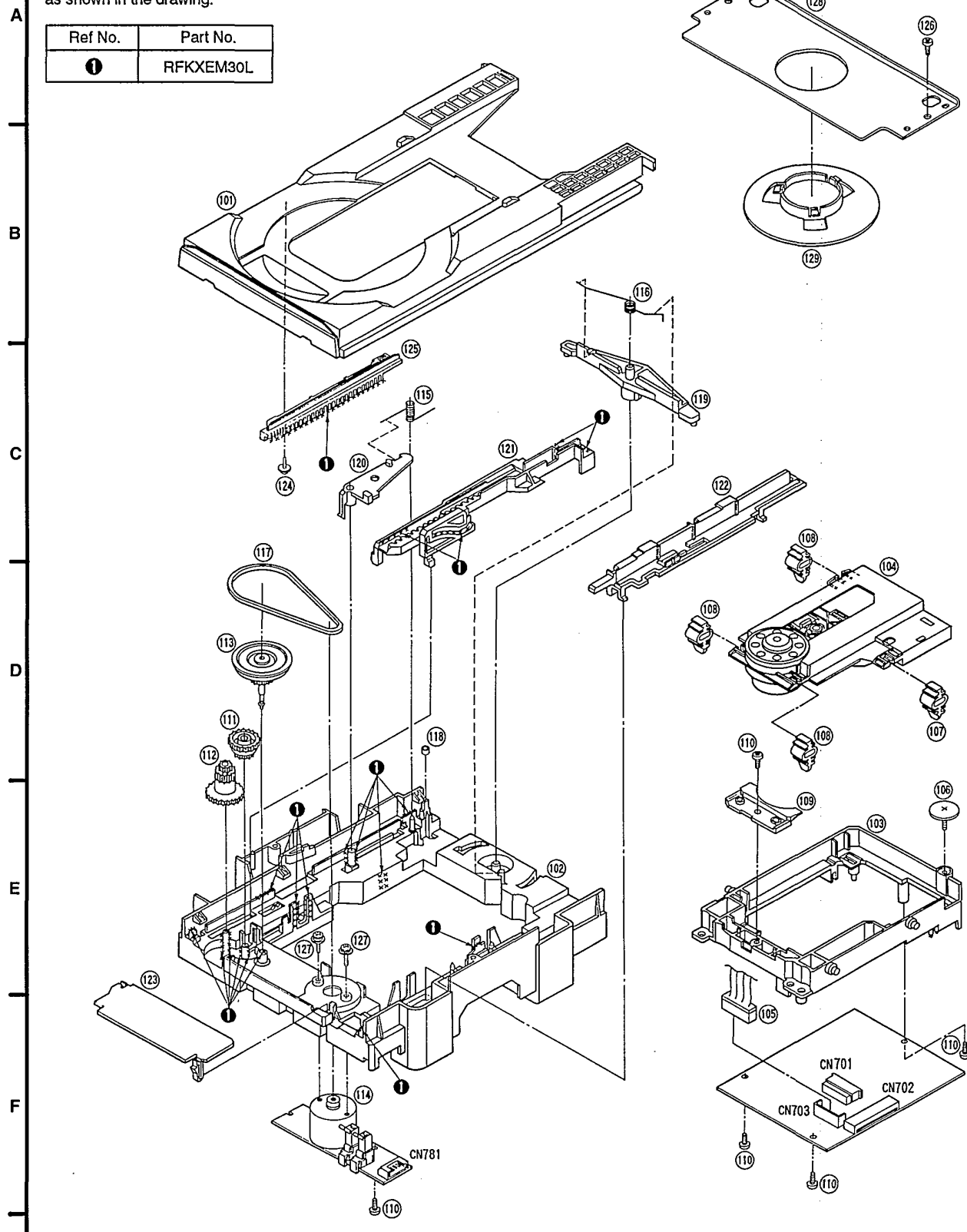


# Loading Unit Parts Location

## Note:

When changing mechanism parts, apply the specified grease to areas marked "xx" as shown in the drawing.

| Ref No. | Part No.  |
|---------|-----------|
| ①       | RFKXEM30L |

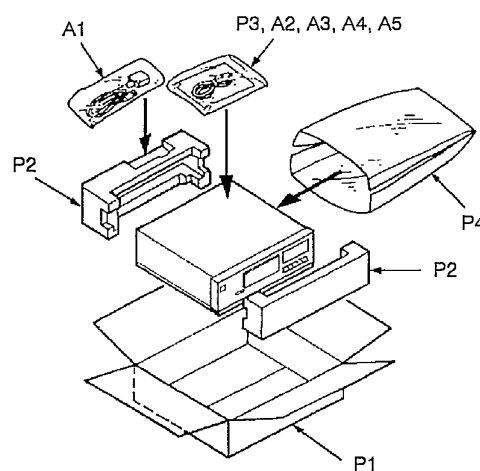




**Note:** The reference number SA represent the grease and tool used for this unit.

| Ref. No. | Part No.     | Part Name & Description | Remarks                | Ref. No. | Part No.     | Part Name & Description | Remarks |
|----------|--------------|-------------------------|------------------------|----------|--------------|-------------------------|---------|
|          |              | CABINET PARTS           |                        | 107      | RMG0337-K    | DAMPING RUBBER          | [MB]    |
| 1        | RKMD098-K    | CABINET                 | [MB]                   | 108      | RMG0337-Q    | DAMPING RUBBER          | [MB]    |
| 2        | RYP0568Z-K   | FRONT PANEL ASS'Y       | [MB]                   | 109      | RMRO750-W    | STOPPER                 | [MB]    |
| 2-1      | RGU1197-K    | MAIN BUTTON             | [MB]                   | 110      | XTBS26+8J    | SCREW                   |         |
| 2-2      | RGU1199-K    | SUB BUTTON              | [MB]                   | 111      | RDG0142      | RELAY GEAR              |         |
| 2-3      | RKWD378-R    | FL PANEL                | [MB]                   | 112      | RDG0259      | DRIVE GEAR              | [MB]    |
| 3        | RFKHLPG370AE | REAR PANEL              | (EB) [MB]              | 113      | RDP0065      | RELAY PULLY             |         |
| 3        | RGR0154E-C   | REAR PANEL              | (E, EG, ER) [MB]       | 114      | REMD047      | MOTOR ASS'Y             | [MB]    |
| 3        | RGR0154E-F   | REAR PANEL              | (EZ) [MB]              | 115      | RMED063      | LOCK LEVER SPRING       |         |
| 4        | XTB3+8JFZ    | SCREW                   |                        | 116      | RMED087      | ASSIST SPRING           |         |
| 5        | RFKJLPG370AE | BOTTOM CHASSIS ASS'Y    | [MB]                   | 117      | RMG0158      | BELT                    |         |
| 5-1      | RMG0384-T    | FOOT RUBBER             | [MB]                   | 118      | RMG0338-Q    | STOPPER RUBBER          | [MB]    |
| 6        | RHD30035-K1  | SCREW                   |                        | 119      | RML0177      | CHANGE LEVER            |         |
| 7        | XTBS3+8JFZ1  | SCREW                   |                        | 120      | RML0178-1    | LOCK LEVER              |         |
| 8        | REX0577      | CABLE ASS'Y (6P)        | [MB]                   | 121      | RMM0112      | SLIDE PLATE 1           | [MB]    |
| 9        | RGKD703-K    | ORNAMENT                | [MB]                   | 122      | RMM0113      | SLIDE PLATE 2           | [MB]    |
| 10       | XTB3+10JFZ   | SCREW                   |                        | 123      | RMRO721-K    | GEAR COVER              | [MB]    |
| 11       | RHD30053     | SCREW                   | [MB]                   | 124      | RHD20009-1   | SCREW                   |         |
| 12       | RKAD040B-K1  | FOOT                    | [MB]                   | 125      | RFKNLPG460AA | DRIVE RACK ASS'Y        | [MB]    |
| 13       | RMRO377-1    | P. C. B. SUPPORT        | [MB]                   | 126      | XTB3+8JFZ    | SCREW                   |         |
| 14       | XTB3+20JFZ   | SCREW                   |                        | 127      | XYN2+F6FZ    | SCREW                   |         |
| 15       | RWJ5223130EE | FFC (23P)               | [MB]                   | 128      | RFKNLPG460AB | CLAMP BASE ASS'Y        | [MB]    |
| 16       | RGU1029-K    | POWER BUTTON            | [MB]                   | 129      | RFKNLPG460AC | CLAMPER ASS'Y           | [MB]    |
| 17       | RHD26021     | SCREW                   | [MB]                   |          |              |                         |         |
| 18       | RMRO826-K    | FL HOLDER               | [MB]                   |          |              | GREASE OR TOOL          |         |
| 19       | RWJ1803150KK | FLAT CABLE (3P)         |                        | SA1      | RFKXEM30L    | GREASE                  |         |
|          |              |                         |                        | SA2      | SZZP1054C    | TEST DISC               |         |
|          |              | PACKING MATERIALS       |                        |          |              |                         |         |
| P1       | RPG2355      | PACKING CASE            | [MB]                   |          |              |                         |         |
|          |              |                         |                        |          |              |                         |         |
| P2       | RPND861      | CUSHION                 | [MB]                   |          |              |                         |         |
| P3       | XZB23X35C03  | PROTECTION COVER        |                        |          |              |                         |         |
| P4       | SPP730       | PROTECTION COVER        |                        |          |              |                         |         |
|          |              | ACCESSORIES             |                        |          |              |                         |         |
| A1       | RJAD044-C    | AC MAINS LEAD           | (EB) [MB] △            |          |              |                         |         |
| A1       | RJAD043-C    | AC MAINS LEAD           | (E, EG, EZ, ER) [MB] △ |          |              |                         |         |
| A2       | RFKSLPG370AE | INSTRUCTION MANUAL      | (E, ER) [MB]           |          |              |                         |         |
| A2       | RQT2742-B    | INSTRUCTION MANUAL      | (EB) [MB]              |          |              |                         |         |
| A2       | RQT2743-D    | INSTRUCTION MANUAL      | (EG) [MB]              |          |              |                         |         |
| A2       | RFKSLPG370AZ | INSTRUCTION MANUAL      | (EZ) [MB]              |          |              |                         |         |
| A3       | SJP2276      | STEREO CONNECTION CABLE |                        |          |              |                         |         |
| A4       | RQAD013      | WARRANTY CARD           |                        |          |              |                         |         |
| A5       | RQCB0169     | SERVICE CENTER LIST     |                        |          |              |                         |         |
|          |              | LOADING UNIT PARTS      |                        |          |              |                         |         |
| 101      | RGQ0130-K    | TRAY                    | [MB]                   |          |              |                         |         |
| 102      | RFKJLPG460AE | MECHANISM CHASSIS ASS'Y | [MB]                   |          |              |                         |         |
| 103      | RMRO719-W1   | MID. CHASSIS            | [MB]                   |          |              |                         |         |
| 104      | RAE1100Z-1   | TRAVERSE UNIT           | [MB]                   |          |              |                         |         |
| 105      | REX0576      | CABLE ASS'Y             | [MB]                   |          |              |                         |         |
| 106      | RHD30047     | SCREW                   | [MB]                   |          |              |                         |         |

## ■ Packaging



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