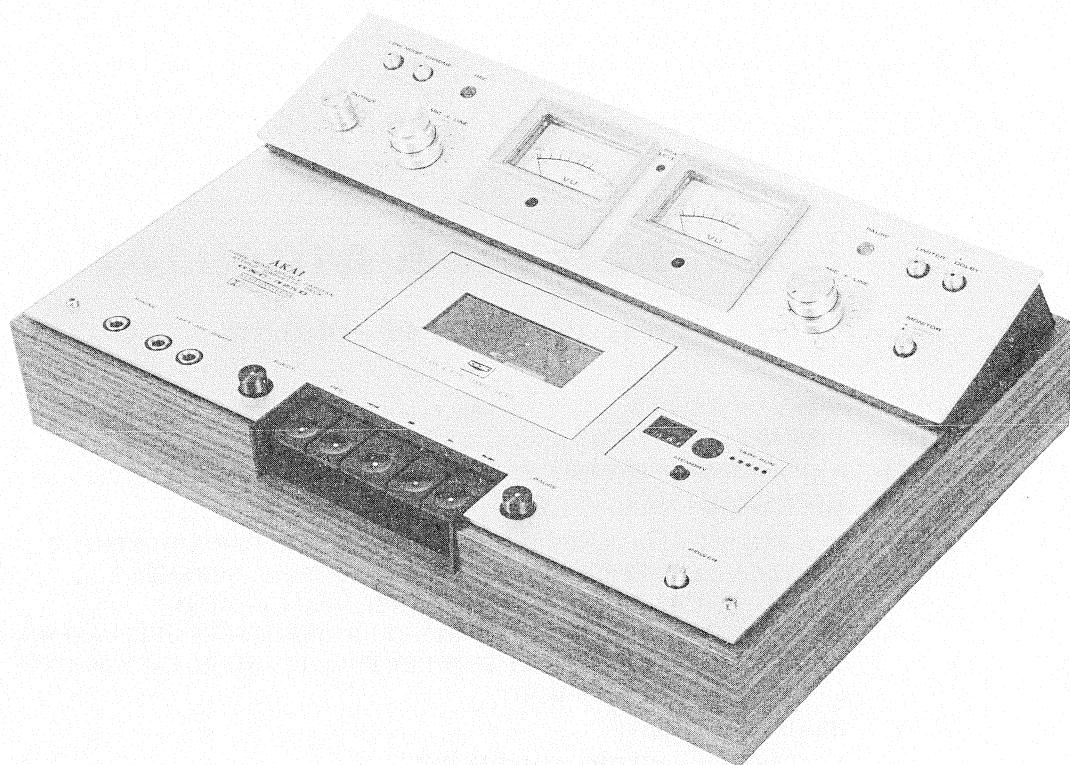


# SERVICE MANUAL

## PARTS LIST

**MODEL GXC-325D**





## STEREO CASSETTE DECK

### MODEL GXC-325D

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SECTION 1

SERVICE MANUAL

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For basic adjustments, measuring methods, and operating principles, refer to GENERAL OPERATING PRINCIPLES AND ADJUSTMENTS.

I. SPECIFICATIONS

An asterisk next to a figure indicates the minimum guaranteed performance.

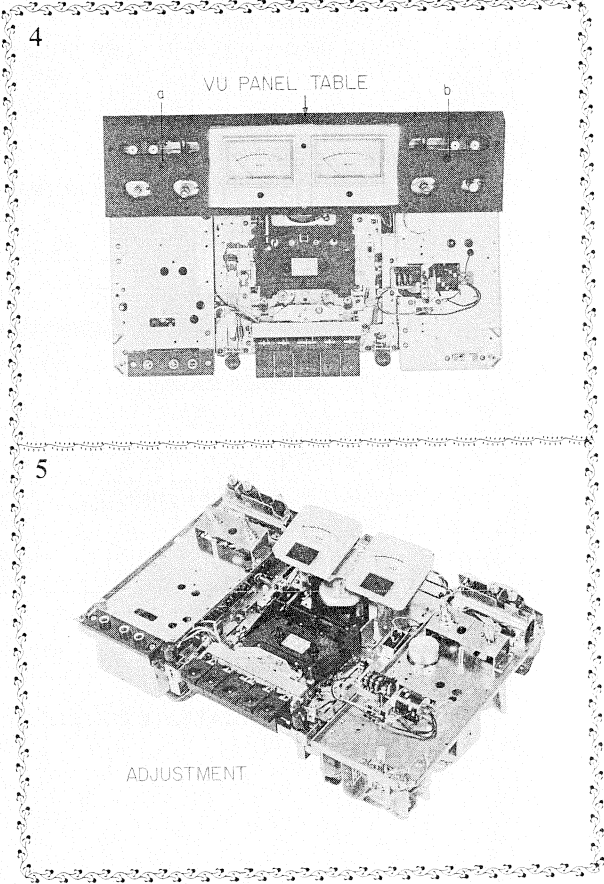
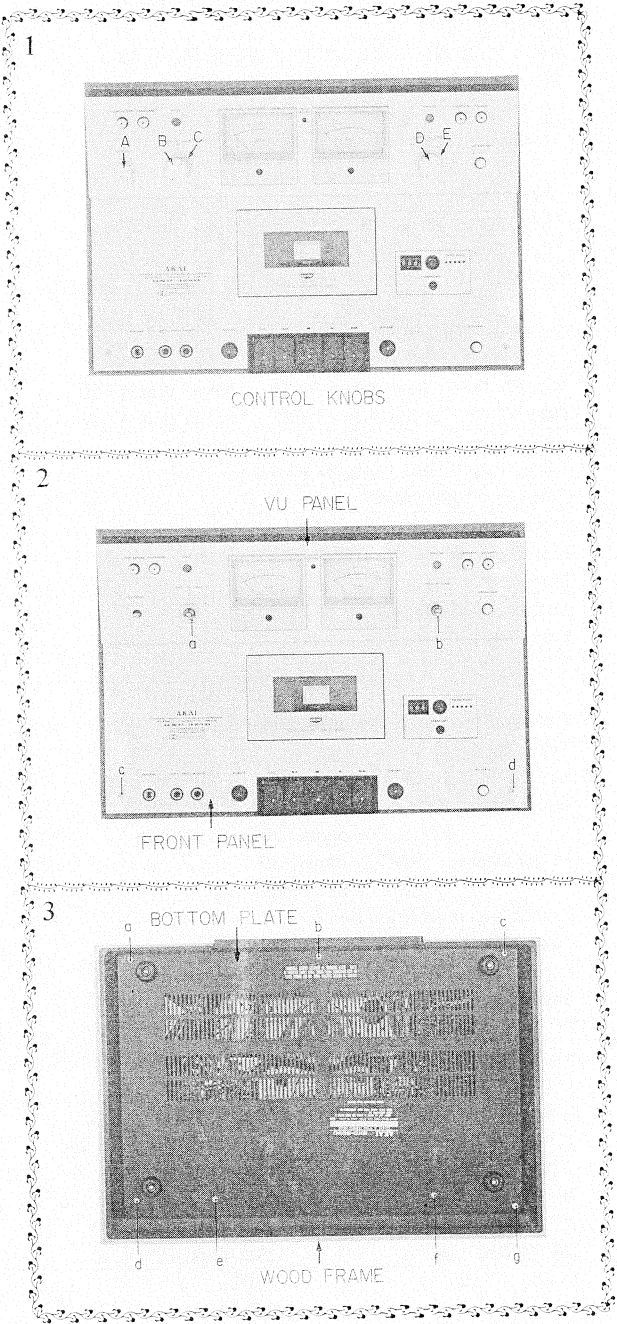
TRACK SYSTEM	4 track, 2 channel stereo system
TAPE SPEED	1-7/8 ips (4.75 cm/sec) ±2%
WOW AND FLUTTER	Less than 0.055% WRMS *Less than 0.15% RMS
TOTAL WOW AND FLUTTER	Less than 0.17%
FREQUENCY RESPONSE	LOW NOISE TAPE 30 to 15,000 Hz ±3 dB *50 to 14,000 Hz ±4 dB
	CrO <sub>2</sub> TAPE 30 to 16,000 Hz ±3 dB *50 to 15,000 Hz ±4 dB
	Fe-Cr TAPE 30 to 19,000 Hz ±3 dB *50 to 17,000 Hz ±4 dB
DISTORTION FACTOR	Less than 1% at 1,000 Hz 0 VU recording
TOTAL DISTORTION FACTOR	
	LOW NOISE TAPE *Less than 2%
	CrO <sub>2</sub> TAPE *Less than 4%
	Fe-Cr TAPE *Less than 3%
OUTPUT LEVEL	0 ±1 dBm
RECORDING PLAYBACK LEVEL	
	LOW NOISE TAPE 0 dBm ±2 dB, 1,000 Hz 0 VU recording
	CrO <sub>2</sub> TAPE -0.5 dBm ±1.5 dB
SIGNAL TO NOISE RATIO	DOLBY OFF: Better than 51 dB *Better than 43 dB
	DOLBY ON: Better than 61 dB *Better than 47 dB
CROSS TALK	Better than 25 dB, 1,000 Hz +3 VU recording
ERASE RATIO	Better than 70 dB, 1,000 Hz +3 VU recording
RECORDING BIAS FREQUENCY	100 kHz *98 ±5 kHz
INPUT	MIC More than 0.3 mV *More than 0.5 mV
	LINE More than 70 mV *More than 90 mV
	DIN More than 4 mV
BIAS LEAK	Less than -43 dBm DOLBY ON
	Less than -20 dBm DOLBY OFF
REAK LEVEL INDICATION	8.5 ±1 dBm
HEAD	
RECORDING/PLAYBACK COMB HEAD	4 track, 2 channel GX recording/playback comb head
	Type: PR4-1
	Gap: REC 3.5 to 5.5 microns, PB 0.7 to 1.3 microns
	Impedance: REC 2,000 ohms ±20% at 100 kHz
	PB 1,000 ohms ±20% at 1,000 Hz
	DC Resistance: REC 22 ohms ±5%
	PB 250 ohms ±5%
ERASE HEAD	2-track 1-channel Erase Head
	Type: E4-165
	Gap: Double Gap
	Impednce: 190 ohms ±10% at 60 kHz
	DC Resistance: 2.5 ohms
MOTOR	AC Servo Control Motor
	Type: SCM-700
TRANSISTOR AND FET	2SA628(E)(F)(G) . . . 6 2SC1175(E)(F) . . . 2
	2SA725(F)(G)(H) . . . 2 2SC131R(G)(H) . . . 10
	2SA733(P)(Q)(R) . . . 1 2SC1312S(G)(H) . . . 6
	2SC458LG(C)(D) . . . 2 2SC1647(E)(S)(U) . . . 6
	2SC711(E)(F)(G)(H) . . . 20 2SC1683(P)(Q) . . . 1
	2SK34(D) . . . 4 2SD360(D)(E) . . . 2
DIODE	1N60 . . . 12 10D2 . . . 4
	1N4001 . . . 4 WZ-085 . . . 2
	1S1588 . . . 22 ZW-192 . . . 1
	1S2473VE . . . 4 DN-831 . . . 1
POWER REQUIREMENT	110 to 240V AC 50/60 Hz
POWER CONSUMPTION	30W
DIMENSIONS	440(W) × 145(H) × 300(D)mm
	(17.3" × 5.7" × 11.8")
WEIGHT	8.6 kg (18.9 lbs)

NOTE: Specifications subject to change without notice.

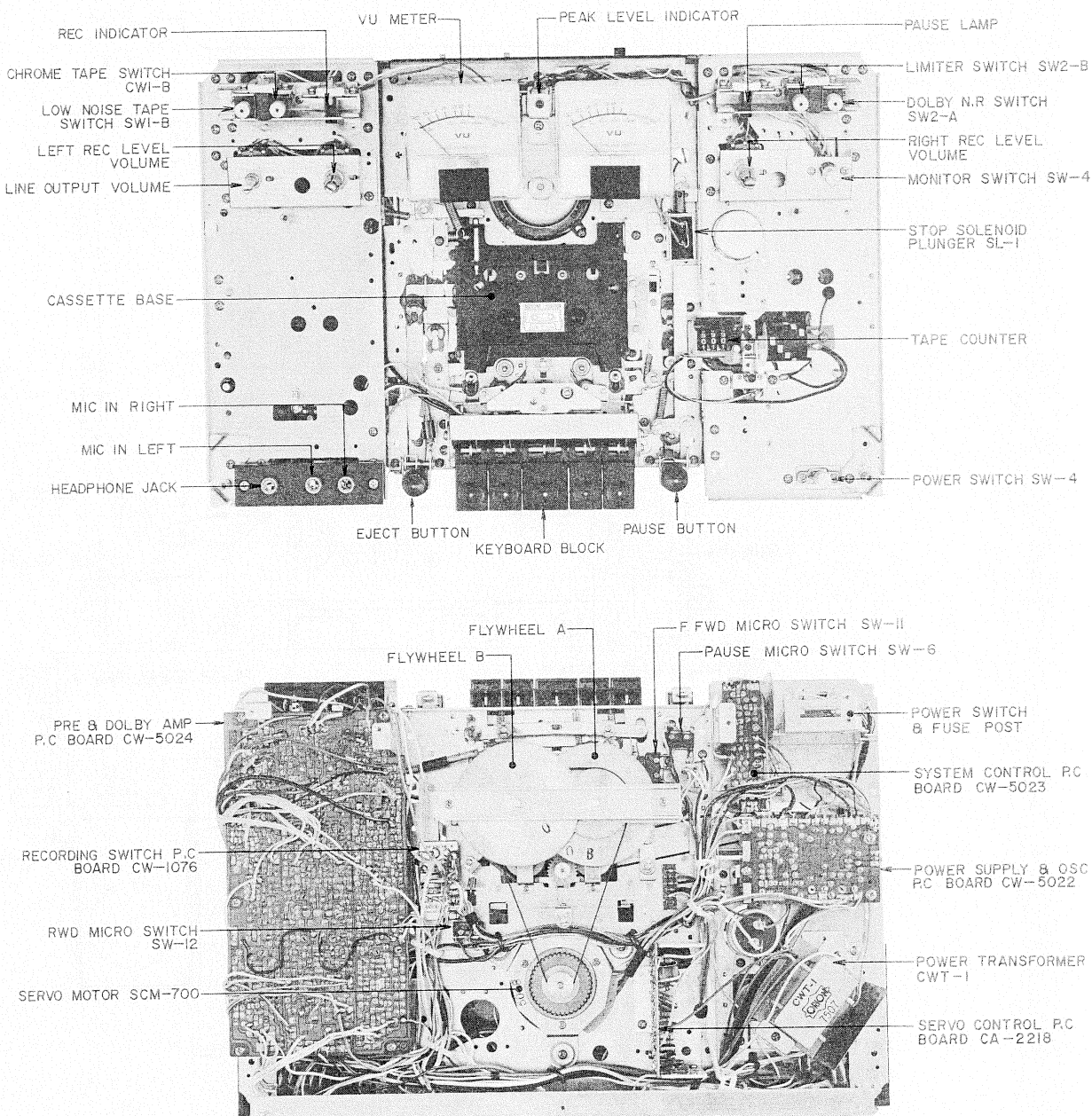


# II. DISMANTLING OF UNIT

In case of trouble, etc. necessitating disassembly, please disassemble in the order shown in photographs. Reassemble in reverse order.



### III. ARRANGEMENT OF PRINCIPAL PARTS



IV. MECHANISM ADJUSTMENT

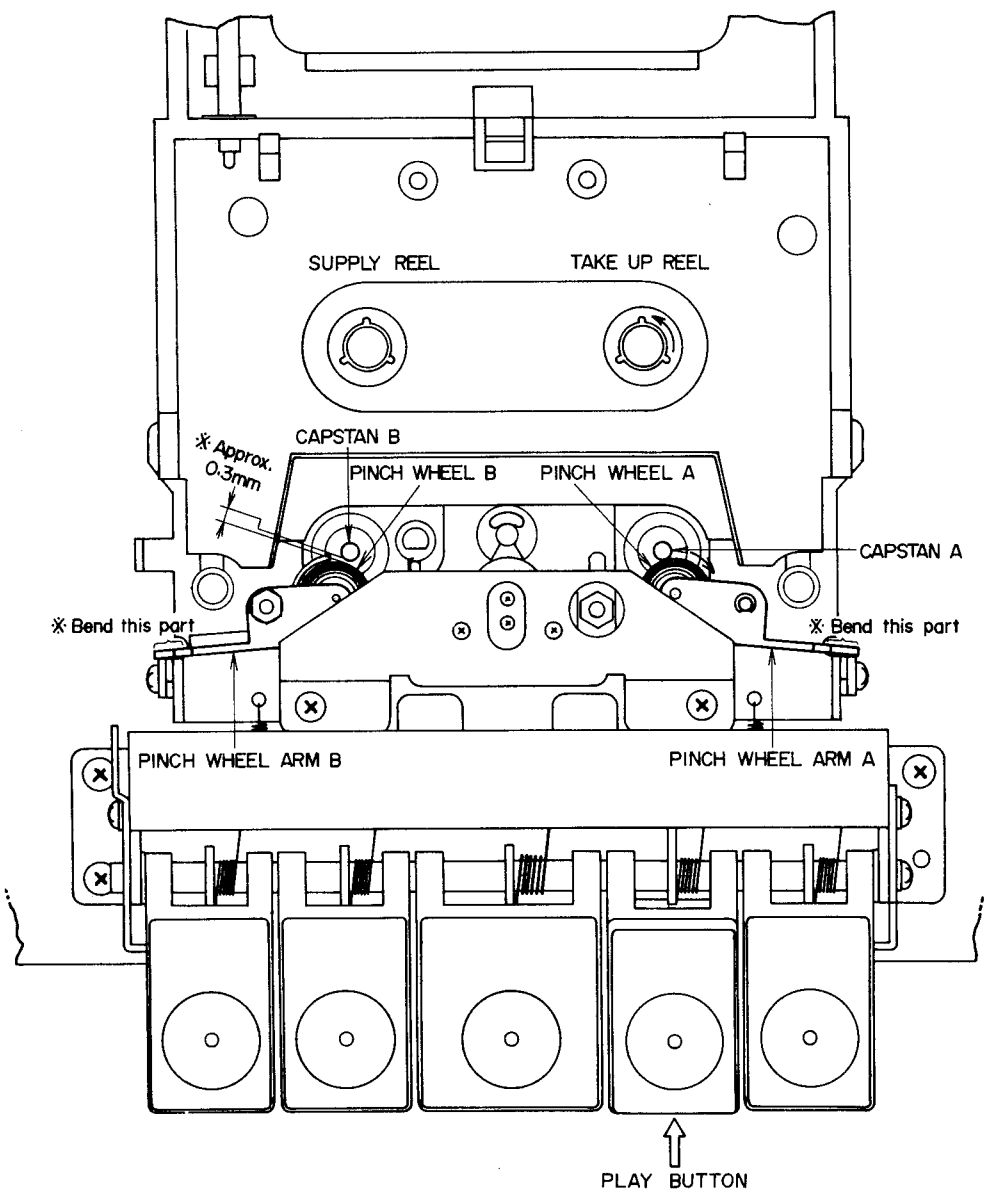


Fig. 1

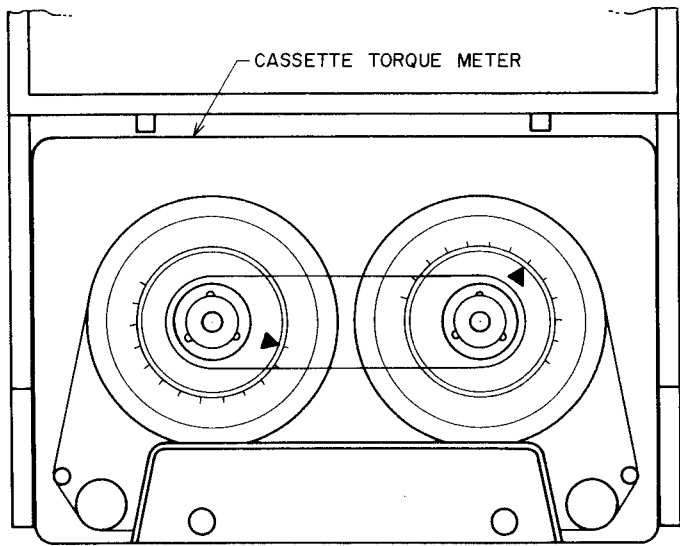


Fig. 2

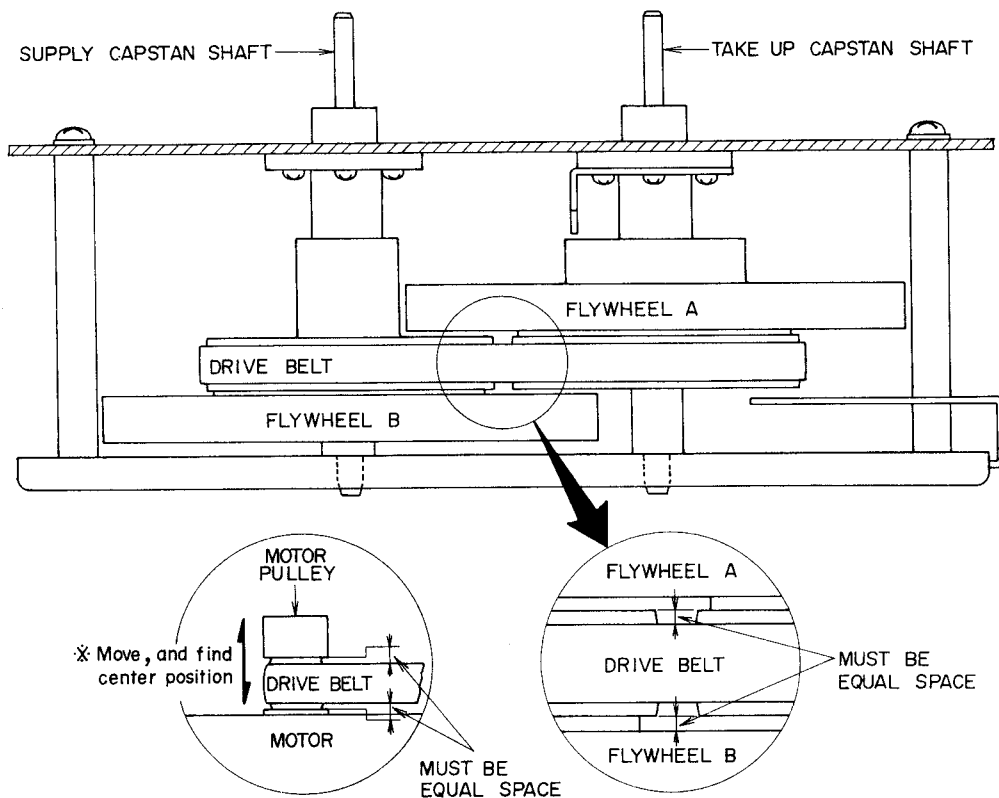


Fig. 3

## 1. PINCH WHEEL A, PINCH WHEEL B ROTATING ORDER ADJUSTMENT

(Refer to Fig. 1)

- 1) When the Play Button is gently depressed, first the take-up reel rotates. Next, Pinch Wheel A, and then Pinch Wheel B must rotate.
- 2) If necessary, adjust Pinch Wheel A, and Pinch Wheel B rotating order and timing by bending the extended parts of Pinch Wheel Arms A and B as shown in Fig. 1.

Following adjustment, gently depress the Play Button and confirm that the clearance between Pinch Wheel B and Capstan B is approximately 0.3 mm.

## 2. TAKE-UP AND SUPPLY REEL TABLE TORQUE MEASUREMENT

As shown in Fig. 2, use a cassette torque meter and at play mode, measure the reel table torque of both reels during tape travel.

Specified torque:

Take-up reel table :  $50 \pm 10$  grm/cm  
Supply reel table :  $10 \pm 3$  grm/cm

Because take-up and supply reel torque is determined by the clutch spring inside the reel table, if torque is not within specifications, replace reel table assembly.

## 3. REWIND AND FAST FORWARD TORQUE MEASUREMENT

Use a cassette torque meter and measure torque at the point at which the tape stops after stop mode is effected from Rewind and Fast Forward modes respectively. If necessary, adjust by changing winding clutch friction pressure. (Refer to Take-up Lever and Wind Lever Block in Parts List). Proper rewind and fast forward torque is about 70 grm/cm.

## 4. MOTOR PULLEY HEIGHT ADJUSTMENT AND FLYWHEEL REPLACEMENT

- 1) As shown in Fig. 3, the drive belt must run on the center of Flywheels A and B, and on the center of the motor pulley.  
This adjustment is made by changing the motor pulley height.
- 2) When replacing Flywheel A And Flywheel B, because it is necessary for the flywheels to match in order to obtain proper tape tension, one of the following combinations must be selected from the 4 types available.

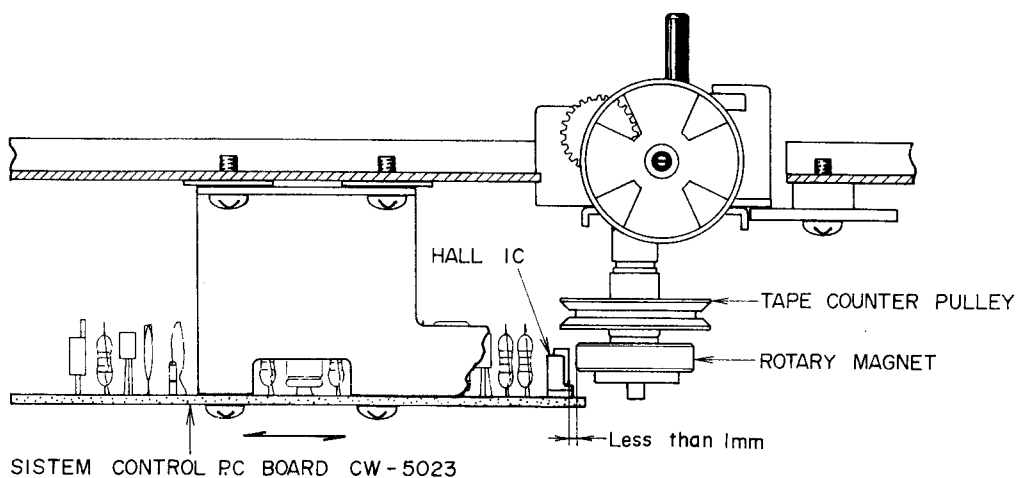


Fig. 4

Proper Flywheel A and Flywheel B combinations (Type stamped on flywheels)

Chart 1

COMB-1	COMB-2	COMB-3	COMB-4
A-A	B-B	C-C	D-D
A-B	B-C	C-D	
A-C	B-D		

## 5. CLEARANCE ADJUSTMENT BETWEEN HALL IC AND ROTARY MAGNET

This adjustment is necessary for the perfection of the Automatic Stop Function. If adjustment is necessary due to poor Automatic Stop Function or instability, proceed as follows:

- 1) As shown in Fig. 4, move System Control P.C Board as indicated by the arrow mark in the figure and adjust position so that the clearance between the Hall IC and rotary magnet is within 1 mm.
- 2) In case this clearance is over 1 mm, faulty Automatic Stop Function will occur.

## 6. TAPE SPEED ADJUSTMENT

Playback a 1,000 Hz pre-recorded test tape and adjust Servo Control P.C Board (CA-2218) semi-fixed resistor VR1 (3 k $\Omega$ ) to obtain a tape speed of 1,000 Hz  $\pm$ 2%.

## V. HEAD ADJUSTMENT

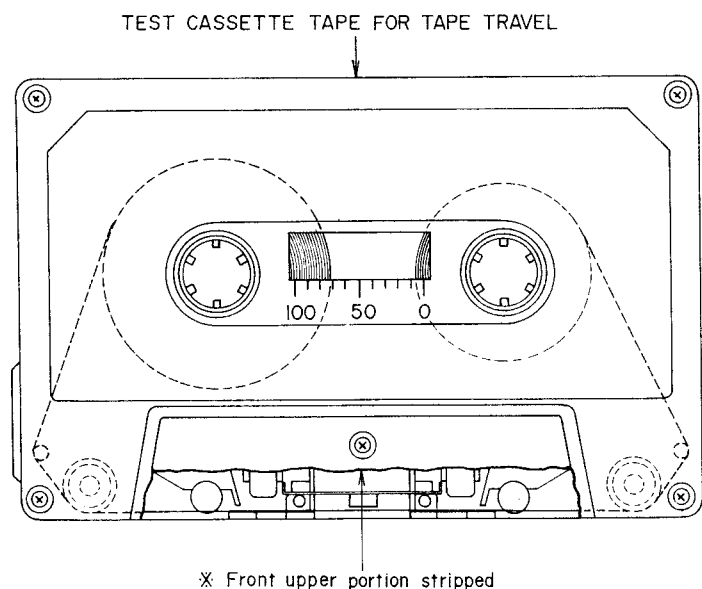


Fig. 5

### 1. TAPE GUIDE HEIGHT ADJUSTMENT

- 1) When using an ordinary cassette, the tape guides and heads, etc., are not visible. As shown in Fig. 5, use a cassette tape from which the upper part of the cassette case has been stripped off for easy visibility of the head area.
- 2) At playback mode, using the erase head tape guide as standard for height, as shown in Fig. 6, adjust the height adjustment nuts for proper Tape guide (1) and Tape Guide (2) height and so that the tape runs smoothly and does not catch on the tape guides.
- 3) After the tape guide height adjustments have been completed, gently depress the Play Button and set the deck to playback mode.  
At this time, confirm that the tape runs smoothly and does not contact the upper and lower edges of the tape guides. If the tape touches to the tape guides, repeat adjustment procedure outlined in Item 1-2) above.

### 2. HEIGHT ADJUSTMENT OF RECORDING/PLAYBACK COMBINATION HEAD

- 1) Playback a 4-track, 1,000 Hz pre-recorded cassette head height adjustment test tape. Adjust head height with adjustment screws (A), (B) and (C), and obtain maximum output on both channels.
- 2) At the same time that head height adjustment is made, azimuth alignment is provisionally adjusted with adjustment screw (C).
- 3) Invert the 1,000 Hz cassette test tape. Playback and confirm that the line output level does not change. If the output level differs from that obtained in Item 2-1) above, repeat head height and azimuth alignment adjustments until both sides of the test tape displays equal output.

### 3. AZIMUTH ALIGNMENT ADJUSTMENT OF RECORDING/PLAYBACK COMBINATION HEAD

- 1) Playback a 10 kHz pre-recorded cassette azimuth alignment test tape and adjust screw (C) to obtain maximum output on both channels.
- 2) Invert the 10 kHz test tape. Playback and confirm that the output level does not change. If output differs from that obtained in Item 3-1) above, repeat Recording/Playback Combination Head Height and Azimuth Alignment Adjustments.
- 3) Supply a 10 kHz signal from an audio frequency oscillator to the line inputs and record at -20 VU on a blank tape.
- 4) Set Monitor Switch to TAPE position and adjust screw (C) shown in Fig. 6 to obtain maximum output on both channels.
- 5) The recording and playback heads are joined to form a single structure. Therefore, when making azimuth alignment adjustments, because both head cores move, repeat adjustments 3-1) through 3-4) above until optimum azimuth alignment of the two head cores are obtained.

#### NOTES:

- 1) Be sure to clean the heads prior to head adjustment.
- 2) Be careful not to use a magnetized driver or other magnetized tools in the vicinity of the heads.
- 3) Use only new tape as level variation is likely to occur when using old tape.
- 4) Be sure to demagnetize the heads with a Head Demagnetizer before and after head adjustment.
- 5) As perfect head height and azimuth alignment adjustments are vital to tape deck performance, be sure that these adjustments are carried out properly.

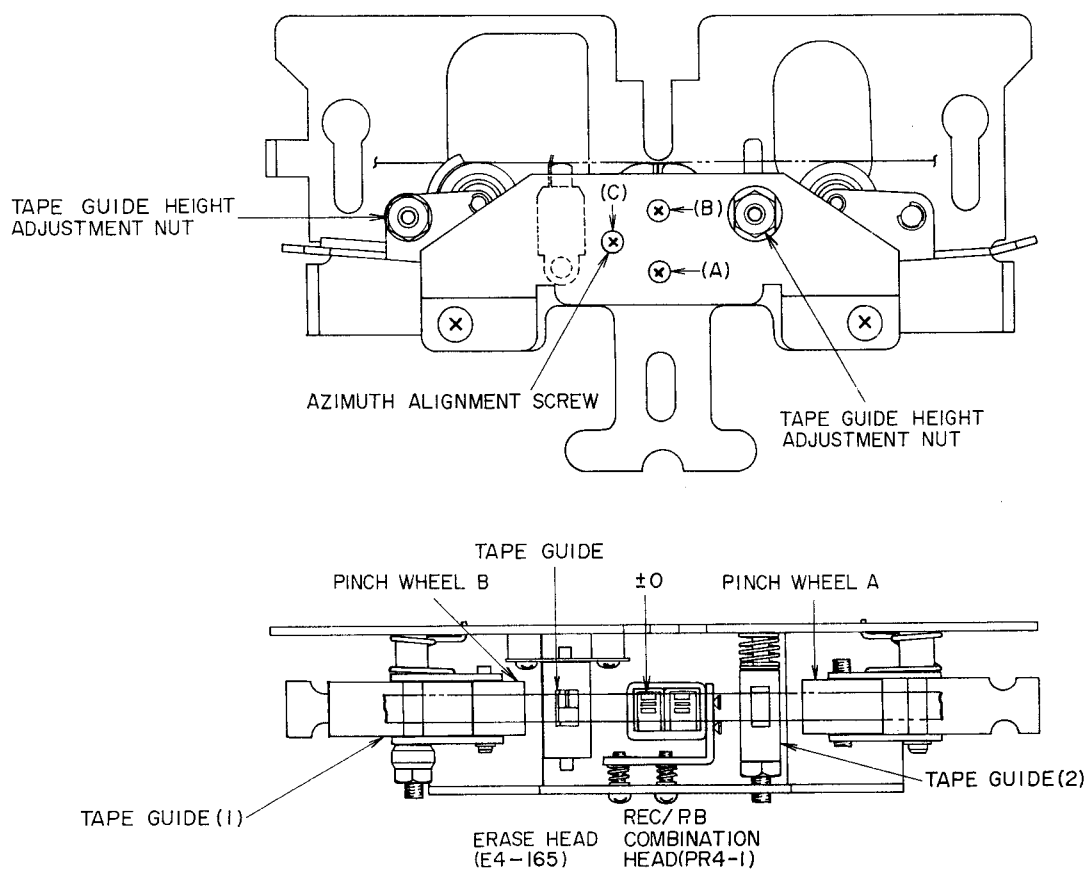


Fig. 6

## VI. AMPLIFIER ADJUSTMENT

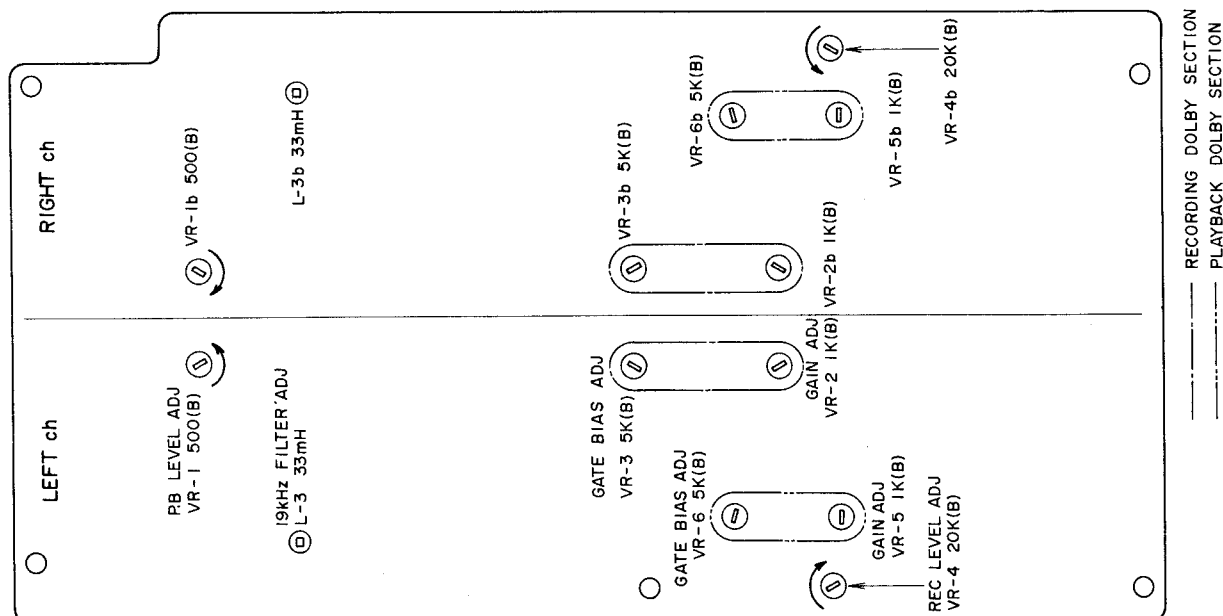


Fig. 7 PRE & DOLBY AMP P.C BOARD CW-5024



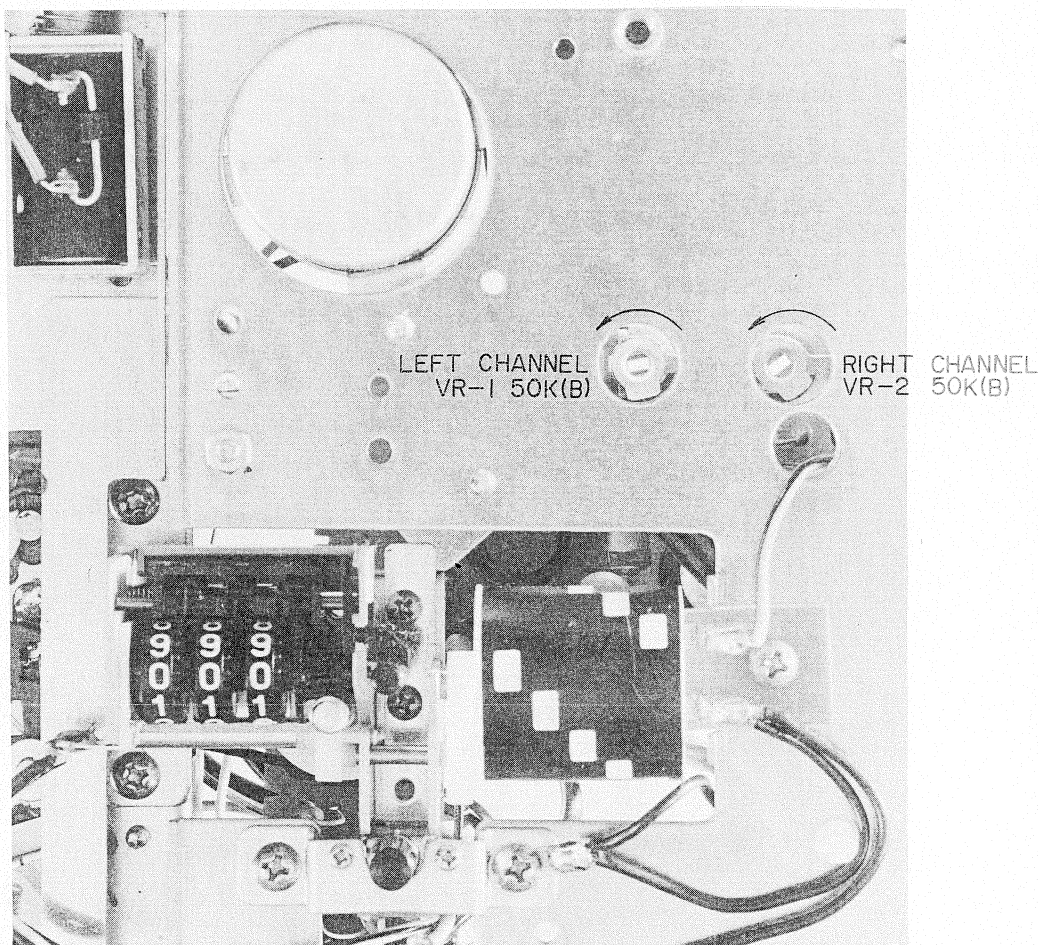


Fig. 8 RECORDING BIAS ADJUSTMENT

## 1. RECORDING/PLAYBACK AMPLIFIER ADJUSTMENT

Step	Adjustment Item	Test Tape Supply Signal	Mode	Adjustment Point	Result	Remarks
1	Playback Level Adjustment	333 Hz, 0 VU test tape	PLAY	VR-1 500B CW-5024	0 ±1 dBm	
2	Recording Level Adjustment (Low Noise)	Low Noise blank tape 1,000 Hz, 0 VU recording	REC	VR-4 20 kB CW-5024	0 ±2 dBm	Set Monitor Switch to "TAPE"
3	Recording Level Adjustment (Chrome)	Chromium Dioxide tape (blank) 1,000 Hz, 0 VU recording	REC		-0.5 ±1.5 dBm	Set Monitor Switch to "TAPE"
4	Frequency Response Adjustment (Low Noise)	Low Noise tape (blank) 1,000 Hz to 10,000 Hz -20 VU recording	REC	VR-1 50 kB (left channel) VR-2 50 kB (right channel) CW-5022	Flat frequency response from 1,000 Hz to 10,000 Hz	
5	Recording Level confirmation (Low Noise)	Low Noise blank tape, 1,000 Hz, 0 VU recording	REC	VR-4 20 kB CW-5024	0 ±2 dB	

Low Noise Tape: AKAI C-60 LN

Chromium Dioxide Tape: AKAI C-60 CH

Chart 2



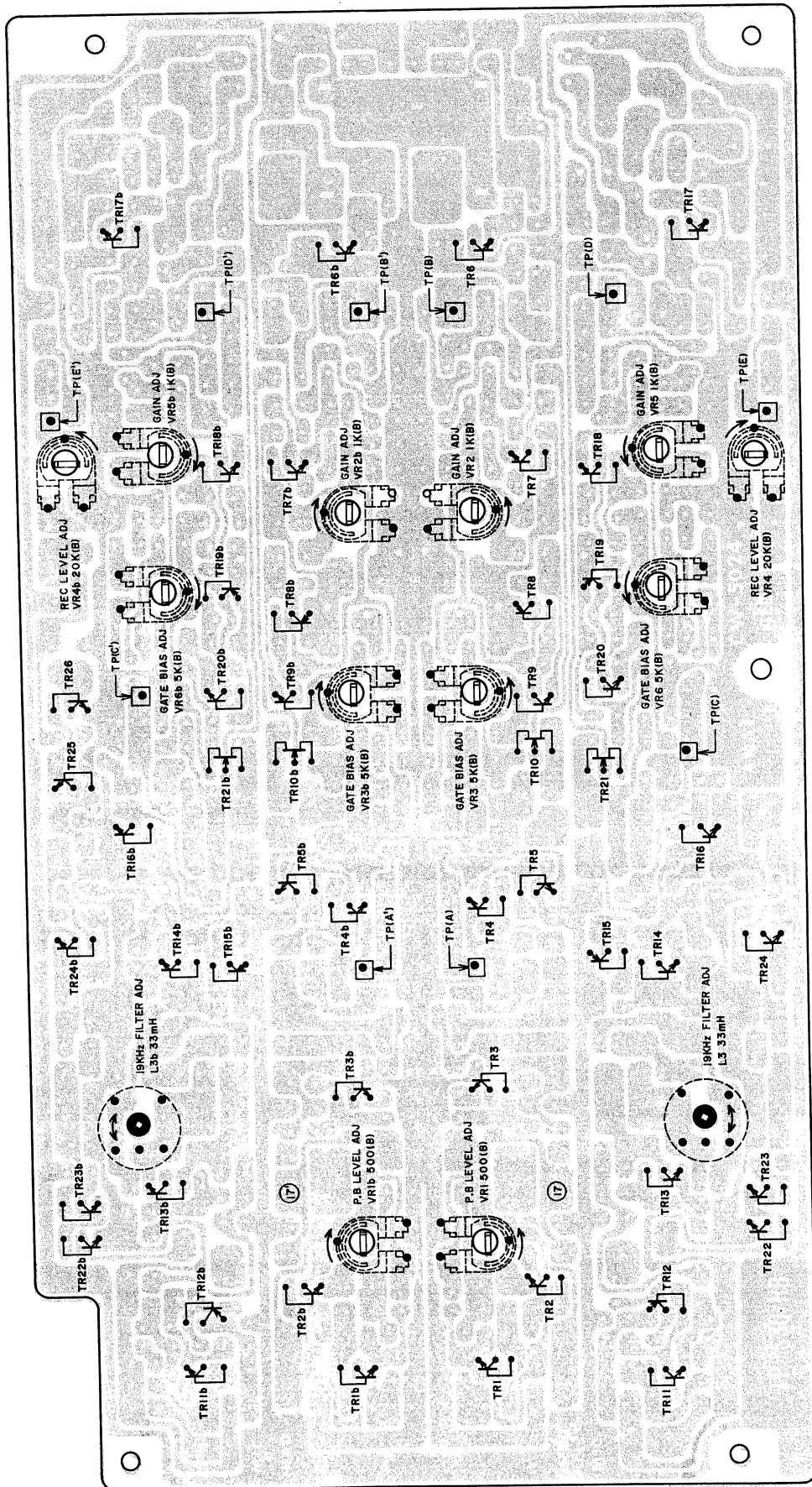


Fig. 9 PRE & DOLBY AMP P.C BOARD CW-5024

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## 2. DOLBY NOISE REDUCTION AMPLIFIER ADJUSTMENT

### 1) Dolby Noise Reduction Adjustment Precautions:

- a. Be sure to adjust tape deck playback and recording level to conform to specifications with as little error as possible and adjust frequency response for optimum flatness characteristics.
- b. Because the establishment of the 5 kHz adjustment signal and level, etc. is vital to correct Dolby Noise Reduction circuit adjustment, use only calibrated measuring instruments.
- c. Level deviation must be within  $\pm 0.5$  dB.
- d. Paint lock semi-fixed resistors following adjustment.
- e. After Dolby Noise Reduction circuit adjustments have been made, do not change recording and playback levels.

### 2) 19 kHz Filter Adjustment

- a. Set Monitor Switch to SOURCE and set Dolby Noise Reduction Switch to OFF.
- b. With Recording Level Control set to 12 o'clock position, supply a 19 kHz signal to the line input and obtain a 0 dBm line output level.
- c. Set Dolby Noise Reduction Switch to ON and adjust core of ferri-inductor L-3, 33 mH to obtain the lowest possible output level.

### 3) Recording Dolby Noise Reduction Amplifier Adjustment

- a. Set Monitor Switch to SOURCE and set Tape Selector Switch to LOW NOISE.
- b. Ground test points (C) and (D), and turn adjustment semi-fixed resistors VR-5 1 k(B) and VR-6 5 k(B) as far as they will go in the direction of the arrow marks in Fig. 9.
- c. With Recording Level Control set to 12 o'clock position, supply a 5 kHz signal to the line input and obtain a -28.5 dBm line output level.
- d. With the Dolby Noise Reduction Switch at ON position, read level at test point (E).
- e. Disconnect test point (C) from ground and increase (E) point voltage by 10 dB by adjusting semi-fixed resistor VR-5 1 k(B).
- f. Disconnect test point (D) from ground and decrease (E) point voltage by 2 dB by adjusting semifixed resistor VR-6 5 k(B).

### 4) Playback Dolby Noise Reduction Amplifier Adjustment

- a. Disconnect lead wire from one side of the automatic stop solenoid.
- b. Set Monitor Switch to TAPE and set Tape Selector Switch to LOW NOISE.
- c. Ground test points (A) and (B) and turn adjustment semi-fixed resistors VR-2 1 k(B) and VR-3 5 k(B) as far as they will go in the direction of the arrow mark in Fig. 9.
- d. Set deck to playback mode.
- e. Supply a 5 kHz signal to terminal (17) and obtain a -20.5 dBm line output level.
- f. Set the Dolby Noise Reduction Switch to ON.
- g. Disconnect test point (A) from ground, and adjust semi-fixed resistor VR-2 1 k(B) to obtain a -30.5 dBm line output level.
- h. Disconnect test point (B) from ground and adjust semi-fixed resistor VR-3 5 k(B) to obtain a -28.5 dBm line output level.

VII. DC RESISTANCE OF VARIOUS COILS

Part	Designation	DC Resistance
Oscillator Coil	OT-925	Between 1-3 0.6 ohm Between 4-6 1.8 ohm Between 7-9 6.7 ohm
AC Servo Control Motor	SCM-700	Between YLW-BLU 215 ohm Between YLW-RED 202 ohm Between RED-BLU 196 ohm Pick-up Coil 690 ohm
Headphone Output Transformer	S14-123S	Primary 282 ohm Secondary 2.5 ohm
Recording/Playback Combination Head	PR4-1	REC 22 ohm ±5% PB 250 ohm ±5%
Erase Head	E4-165	2.5 ohm
Automatic Stop Solenoid	0730TH71	15 ohm ±10%

NOTE: 1. The resistance values shown in this chart are average values.  
2. Erase Head E4-165 is interchangeable with E4-160

Chart 3

VIII. CLASSIFICATIONS OF VARIOUS P.C BOARDS

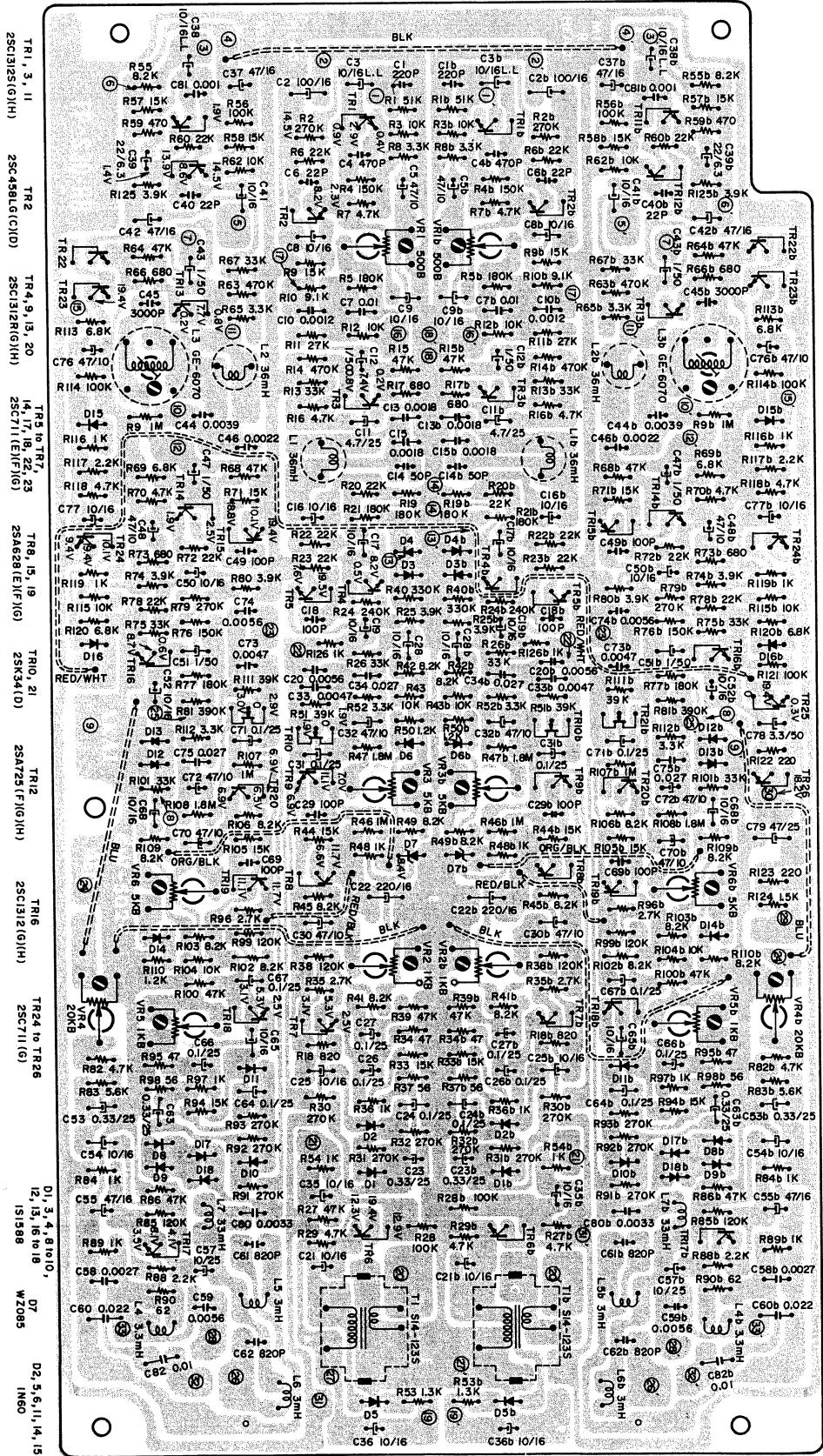
1. P.C BOARD INTERCHANGEABILITY CHART

P.C BOARD	Number of P.C Board
Pre Amp and Dolby Noise Reduction Amp P.C Board	CW-5024
Servo Control P.C Board	CA-2218
System Control P.C Board	CW-5023
Recording Switch P.C Board	CW-1076
Power Supply and Oscillator P.C Board	CW-5022
Peak Lamp P.C Board	CW-1061

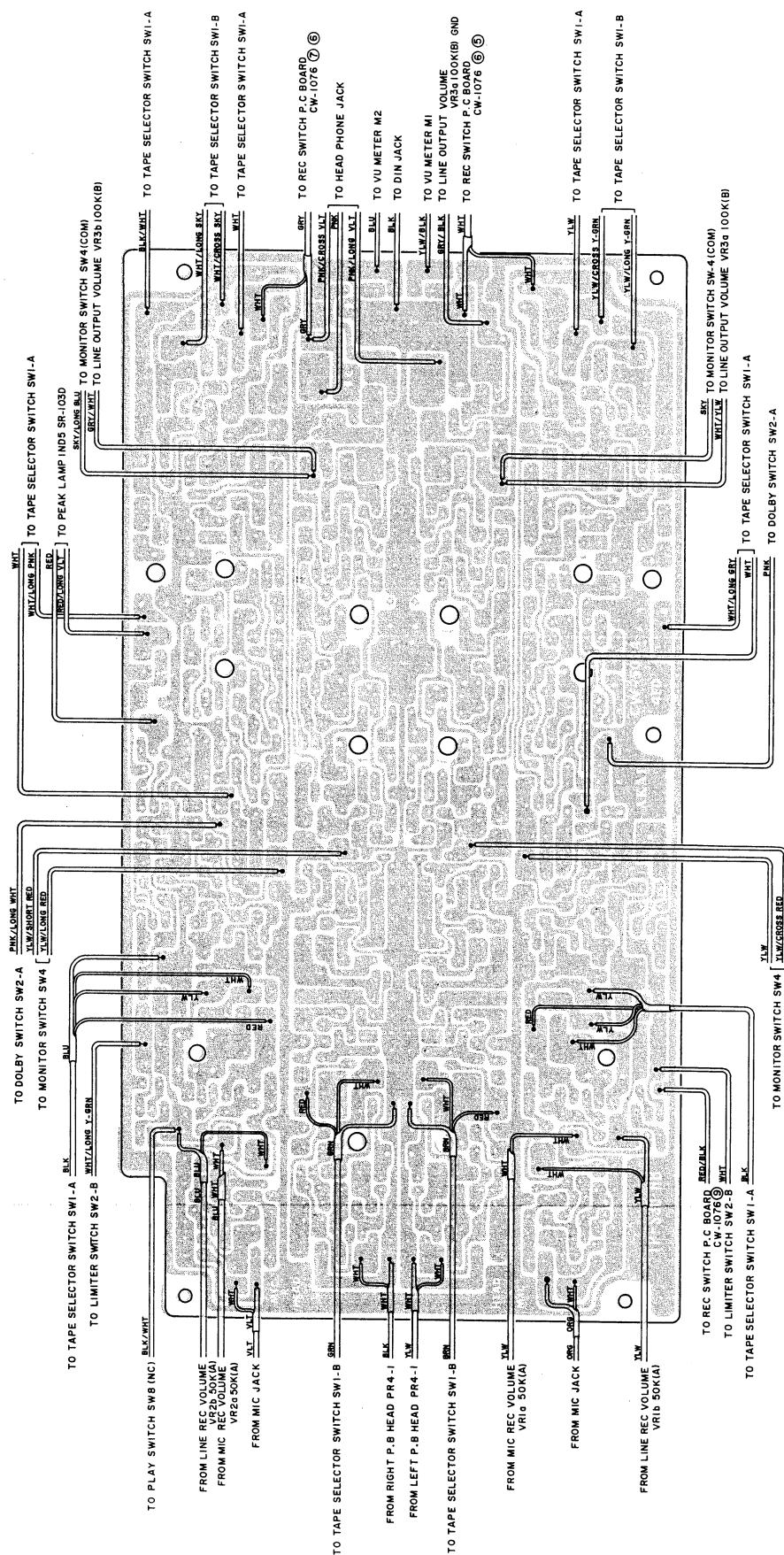
Chart 4

2. COMPOSITION OF VARIOUS P.C BOARDS

1) PRE AMP AND DOLBY NOISE HEDUCTION AMP P.C BOARD CW-5024

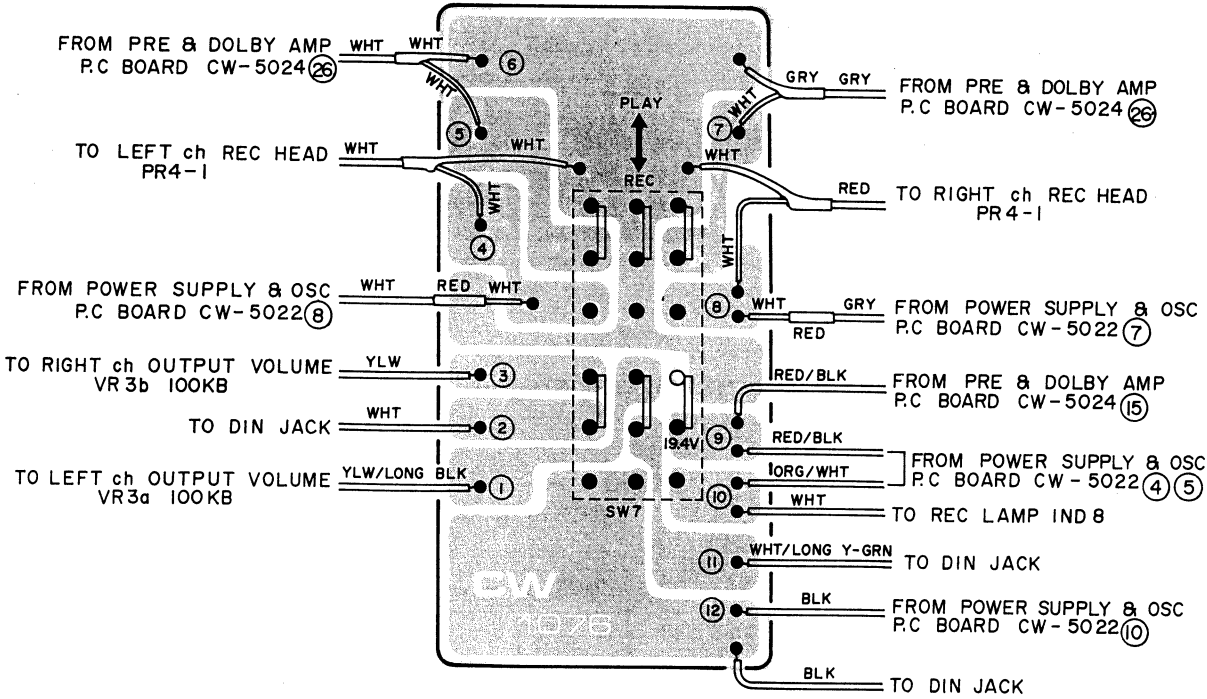


# PRE AMP AND DOLBY NOISE REDUCTION AMP P.C BOARD CW-5024

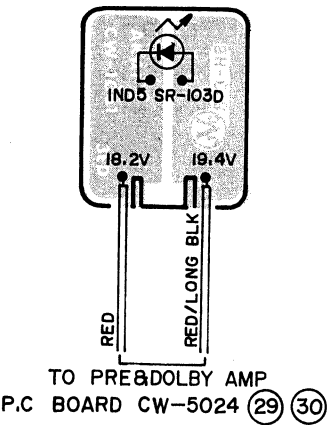




5) RECORDING SWITCH P.C BOARD CW-1076



6) PEAK LAMP P.C BOARD CW-1061



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## SECTION 2

# PARTS LIST

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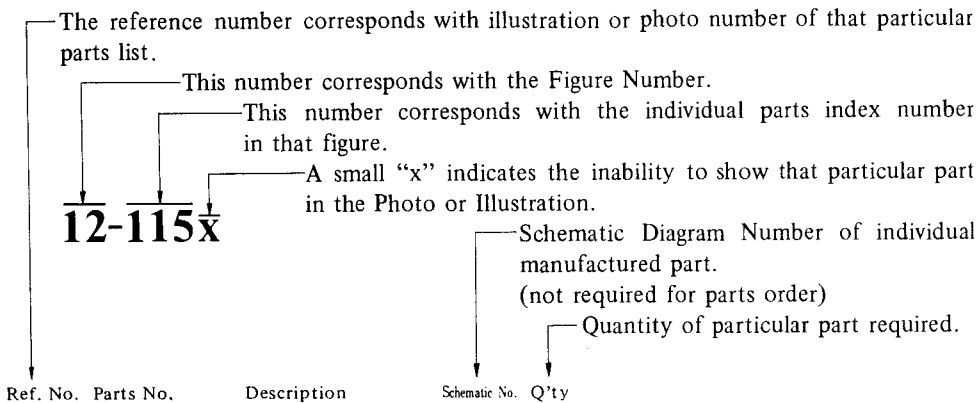
1. HEAD BLOCK .....	22
2. REEL TABLE BLOCK .....	23
3. MOTOR BLOCK .....	24
4. OPERATION BUTTON BLOCK .....	25
5. TAKE-UP LEVER/WIND LEVER BLOCK .....	26
6. MECH FRAME (1) BLOCK .....	27
7. MECH FRAME (2) BLOCK .....	28
8. P.C BOARDS .....	30
(1) PRE AMP P.C BOARD (CW-5024) BLOCK .....	30
(2) SYS. CON P.C BOARD (CW-5023) BLOCK .....	31
(3) SERVO P.C BOARD (CA-2218) BLOCK .....	31
(4) POWER SUPPLY P.C BOARD (CW-5022) .....	31
9. AMP ASSEMBLY (1) BLOCK .....	32
10. AMP ASSEMBLY (2) BLOCK .....	34
11. REAR CHASSIS BLOCK .....	35
12. FINAL ASSEMBLY BLOCK .....	36
13. LIST OF INTERCHANGEABLE SEMICONDUCTORS .....	37
INDEX .....	38

Some of the parts in this parts list are only available as a complete assembly, and can not be supplied as individual parts.



HOW TO USE THIS PARTS LIST








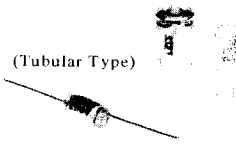
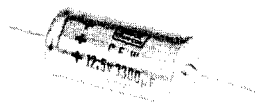


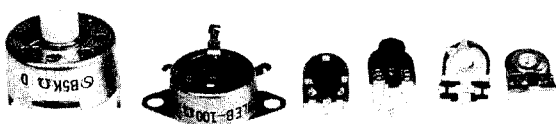

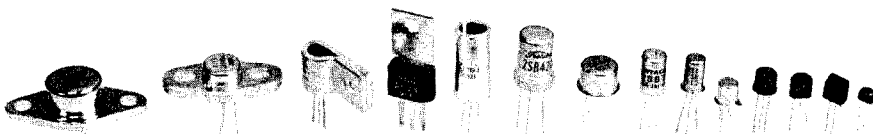
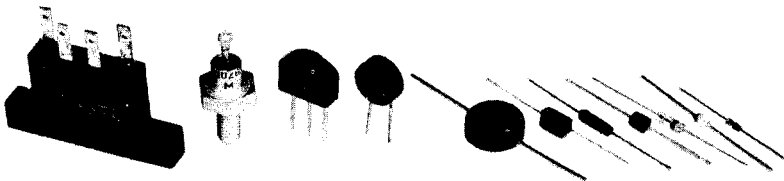
- 1. This parts list is compiled by various individual blocks based on assembly process.
- 2. When ordering parts, please describe parts number, serial number, and model number in detail.
- 3. How to read list.



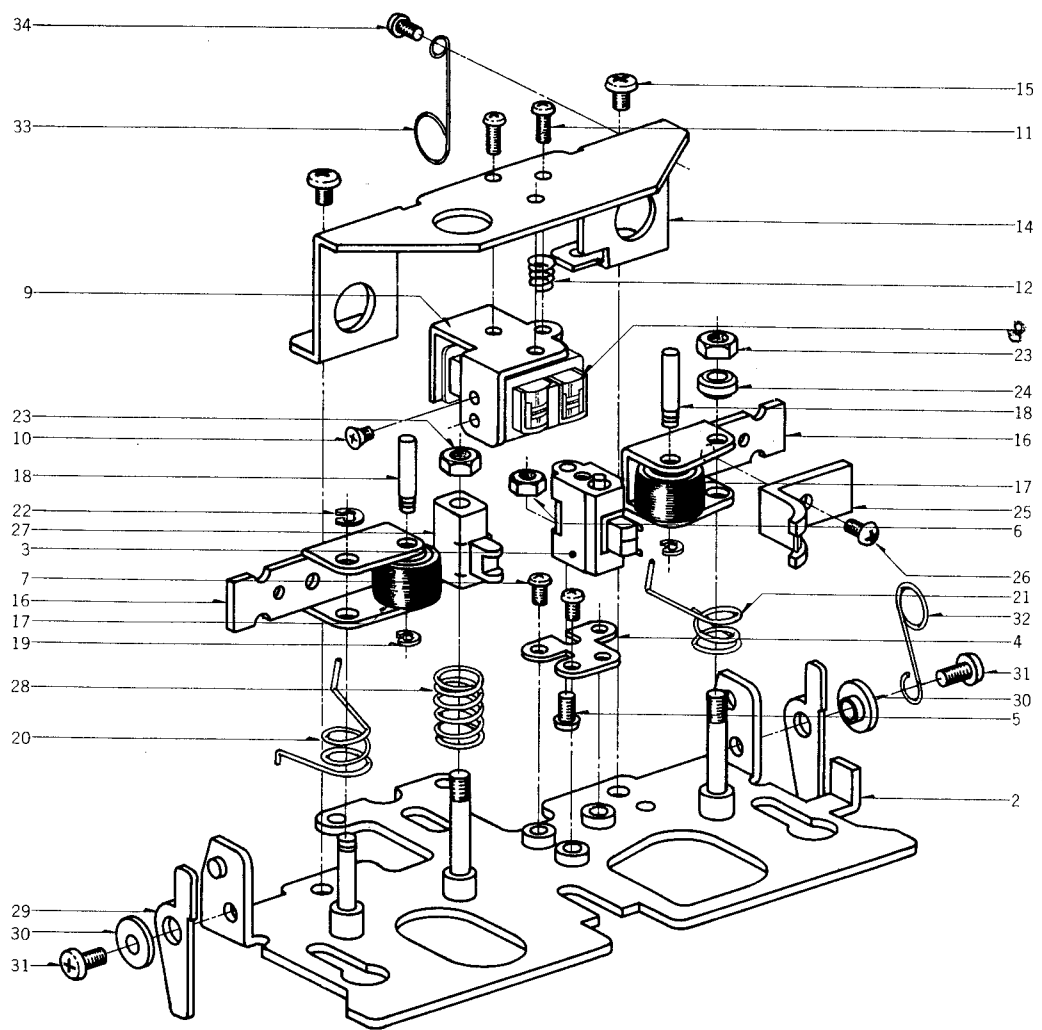
FLYWHEEL BLOCK #13				
12-115x	800425	Flywheel Block Assy. Comp.	RDG #13	1
12-116	244506	Flywheel Only	RD-233	1
12-117x	244754	Felt, Flywheel	RD-275	1
12-118	251324	Main Metal Case	RD-236	1
12-119	253080	Main Metal	RD-237	1

- 4. The symbol numbers shown on the P.C. Board list can be matched with the Composite Views of components of the Schematic Diagram or Service Manual.
- 5. Please utilize separate "Common List for Service Parts" for Resistor parts orders.
- 6. The shape of the parts and parts name, etc. can be confirmed by comparing them with the parts shown on the Electrical Parts Table of P.C. Board.
- 7. Both the kind of part and installation position can be determined by the Parts Number. To determine where a parts number is listed, utilize Parts Index at end of Parts List.  
It is necessary first of all to find the Parts Number. This can be accomplished by using the Reference Number listed at right of parts number in the Parts Index. (meaning of ref. no. outlined in Item 3 above).
- 8. Utilize separate "Price List for Parts" to determine unit price. The most simple method of finding parts Price is to utilize the reference number.

ELECTRICAL PARTS LIST TABLE

Because the indication of resistors and capacitors in the P. C. Board photos are being eliminated, please confirm parts name and shape by comparing them with the parts shown in this table.	1  Solid Resistor	2 Stopper Type  Insulator Type Carbon Resistor	3  Metal Oxide Film Resistor
	4  Cement Resistor	5  Wire-Wound Resistor	6  Thermister
1  MP Capacitor (Tubular Type)	2  Plastic Capacitor	3  Mylar Capacitor	4  VFM (Hi-Q) Capacitor
5  Mylar Capacitor	6  Tantalum Capacitor	7  Oil Capacitor (Tubular Type)	8 Vertical Type (Tubular Type)  Styrol Capacitor
9  Electrolytic Capacitor (Tubular Type)	10 Vertical Type (Tubular Type)  Electrolytic Capacitor	11  Ceramic Capacitor	12  Metalized Mylar (Paper) Capacitor
13  Trimmer Condenser		VR  Semi-Fixed Volume	
L  Ferri Inductor	TR  Transistor		
CR  Spark Quencher	D  Diode (Silicon, Zener, Germanium)		

1. ILLUSTRATION OF HEAD BLOCK

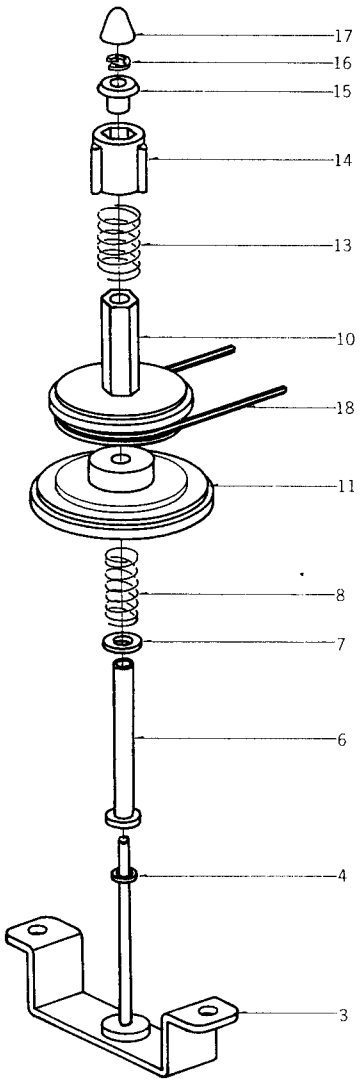


1) HEAD BLOCK

Ref. No.	Parts No.	Description	Schematic No.	Q'ty	Ref. No.	Parts No.	Description	Schematic No.	Q'ty
1-1x	BH620886	Head Block Comp.	CW-2	1	1-23	ZW516993	Nut M3		2
1-2	HZ613956	Head Base, w/shaft	CW-0001	1	1-24	TC614136	Collar	CW-0033	1
1-3	HE636963	ERASE HEAD E4-165	CW,CA2,CB	1	1-25	HZ612595	Tape Guide 1	CW-0007	1
1-4	HZ567202	Erase Head Plate	CP-0029	1	1-26	ZS201407	Screw, pan head 2.3x3		2
1-5	ZS417161	Screw, pan head 2.3x4		1	1-27	HZ612606	Tape Guide 2	CW-0008	1
1-6	ZW273688	Nut M2.3		1	1-28	ZG365297	Clutch Spring B	RCC-1382	1
1-7	ZS477876	Screw, pan head 2x3		3	1-29	ML612562	Pause Lever H	CW-0004	2
1-8	HP620897	REC/PB HEAD (PR4-2)	CW, CB	1	1-30	HZ567077	Graduate Collar	CP-0009	2
1-9	HA612573	Angle Plate	CW-0005	1	1-31	ZS379350	ISO Screw, pan head 3x6		2
1-10	ZS537963	Screw, countersunk head 2x3		2	1-32	TC655841	Shield Retainer	CW-0043	1
1-11	ZS499331	Screw, pan head 2.3x5		3	1-33	TC626095	Hook	CW-0034	1
1-12	ZG639775	Angle Adjust Spring 2	CW-0040	3	1-34	ZS417161	Screw, pan head 2.3x4		1
1-13x	EA669510	PR4-1 Terminal P.C Board	CW-0045	1					
1-14	HZ612584	Angle Retaining Plate	CW-0006	1					
1-15	ZS432674	Screw, pan head 3x3		2					
1-16	TC612617	Pinch Roller Arm	CW-0009	2					
1-17	MP612628	Pinch Roller, w/metal	CW-0010	2					
1-18	MS389981	Pinch Roller Shaft	CS-0011	2					
1-19	ZW391397	'E' Ring 1.2M	6-1-9	2					
1-20	ZG639371	Pinch Roller Spring (1)	CW-0039	1					
1-21	ZG639382	Pinch Roller Spring (2)	CW-0039	1					
1-22	ZW270088	'E' Ring 1.9M	6-1-9	1					

When ordering parts, please describe Parts Number, Serial Number, and Model Number in detail.

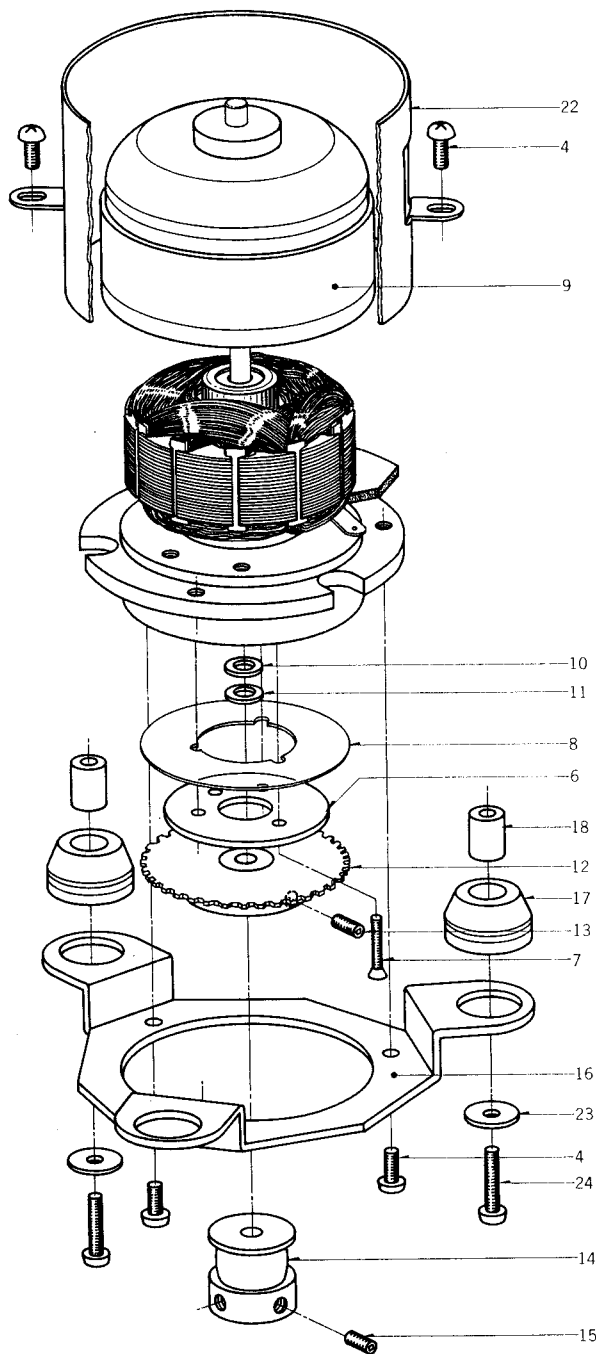
2. ILLUSTRATION OF  
REEL TABLE BLOCK



2) REEL TABLE BLOCK

Ref. No.	Parts No.	Description	Schematic No.	Q'ty
2-1x	BR620796	Supply Reel Table Block		
		Comp.	CW1.2	1
2-2x	BR657123	Take-up Reel Table Block		
		Comp.	CW1.2	1
2-3	MT578261	Reel Table Bracket, w/shaft	CP-1173	1
2-4	ZW364342	Washer (Polyslider)		
		D1.7x3.2x0.25t		2
2-5x	ZW649877	Washer (Luminer)		
		D3.2x8x0.12t		1
2-6	MS387573	Take-up Reel Table Shaft	CS-2007	1
2-7	ZW355307	Washer (BSP)		
		D2.6x6.9x0.5t		1
2-8	ZG614812	Back Tension Spring (Supply)	CW-1066	1
2-9x	ZG387584	Clutch Spring (Take-up)	CS-2008	1
2-10	MR387606	Take-up Reel Table Pulley		
		Comp.	CS-2009B	1
2-11	MT387630	Take-up Reel Table Comp.	CS-2012B	1
2-12x	MZ648573	Reel Felt	CW-2017	1
2-13	ZG385075	Reel Table Spring	CS-2014	1
2-14	MT370361	C Type Reel Table Blade	RCC-1345	1
2-15	MT397641	Take-up Reel Table Bush	CS-2015	1
2-16	ZW270088	'E' Ring 1.9M	6-1-9	1
2-17	MT394200	Take-up Reel Cap	CS-2105	1
2-18	MB613258	Counter Belt	CW-1045	1

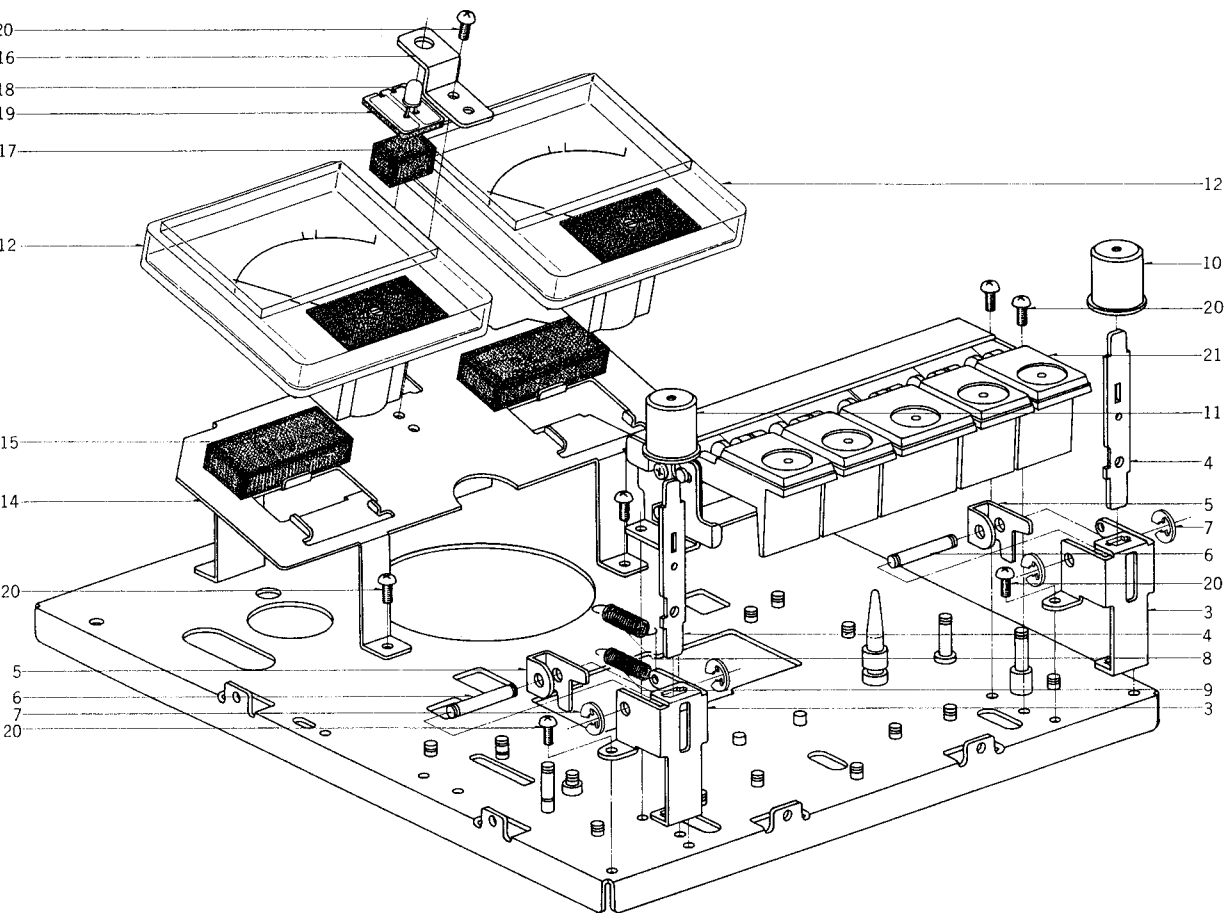
3. ILLUSTRATION OF MOTOR BLOCK



3) MOTOR BLOCK

Ref. No.	Parts No.	Description	Schematic No.	Q'ty
3-1x	BM620785	Motor Block (SCM-700) Comp.	CW1.2, CA2 CB	1
3-2x	BM649620	Motor Block (SCM-700) Comp. (CSA)	CW1.2, CA2 CB	1
3-3	EA655222	Reed Terminal P.C Board	CW-7028	1
3-4	ZS379350	ISO Screw, pan head 3x6		5
3-5	TC614463	Detector Gear 1	CW-7006	1
3-6	EZ614452	Coil Bobbin Retaining Plate	CW-7005	1
3-7	ZS537974	Screw, countersunk head 2x12		3
3-8	EZ655852	Terminal Insulator Mylar	CW-7025	1
3-9	MZ614485	Rotor, w/shaft	CW-7009	1
3-10	ZW396415	Thrust Washer A, CS	CS-7029	5
3-11	ZW396426	Thrust Washer B, CS	CS-7029	2
3-12	TC614430	Detector Gear 2, w/retainer	CW-7003	1
3-13	ZS356804	Set Screw, hexagon socket 3x4 (cup/p.)		2
3-14	MR613945	Motor Pulley	CW-7002	1
3-15	ZS356815	Set Screw, hexagon socket 3x6 (cup/p.)		2
3-16	TC613934	Motor Bracket	CW-7001	1
3-17	TC384164	Rubber Cushion Bush	24XO-717	3
3-18	TC469563	Rubber Cushion Sleeve, CG	CG-7010	3
3-19x	ZW621360	Washer D3.4x7.8x1.5t (CSA)		4
3-20x	TC645794	Insulator Fiber (CSA)	CW-7021	1
3-21x	ZS421806	Screw, pan head 3x8 (CSA)		2
3-22	TC613282	Motor Shield	CW-1048	1
3-23	ZW563218	Washer (Bake) D3.2x10x1t		3
3-24	ZS447805	Tapping Screw #2 3x12(BR)		3

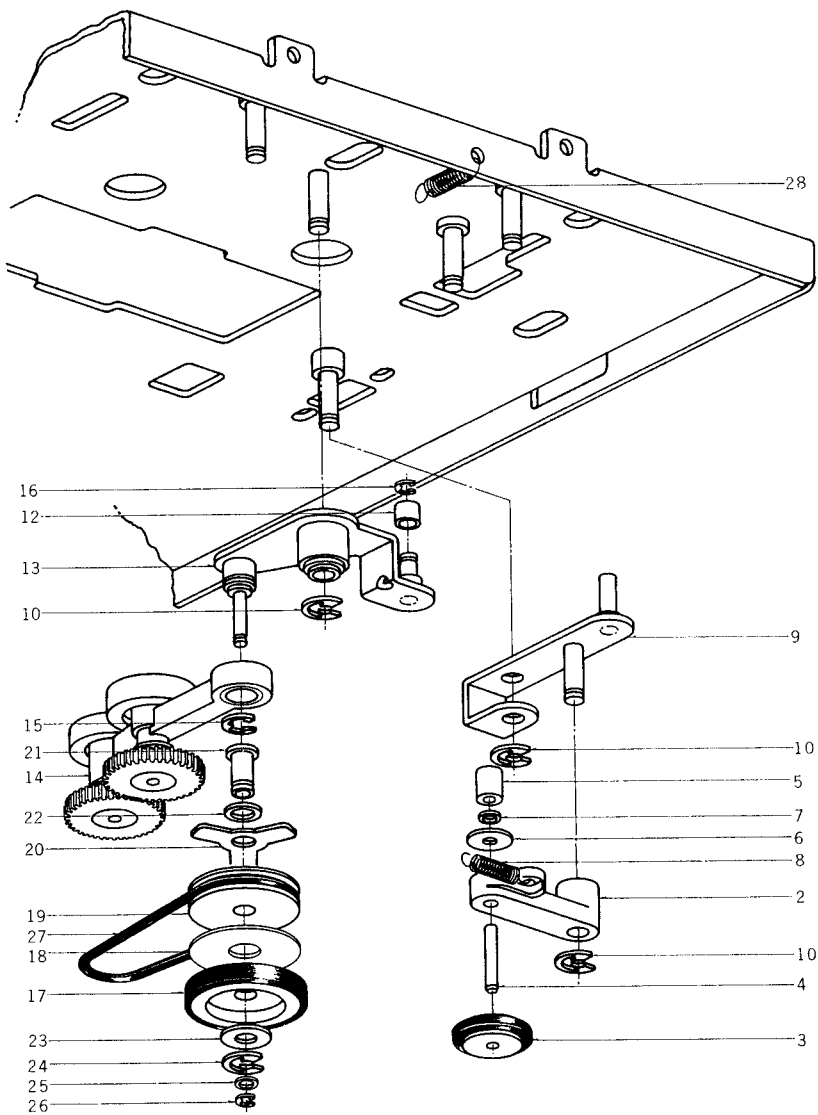
4. ILLUSTRATION OF OPERATION BUTTON BLOCK



4) OPERATION BUTTON BLOCK

Ref. No.	Parts No.	Description	Schematic No.	Q'ty
4-1x	BZ620842	Operation Button Block		
		Comp. (Eject)	CW1,2	1
4-2x	BK658653	Operation Button Block		
		Comp. (Pause)	CW1,2	1
4-3	TC613473	Pause Holder	CW-2012	1
4-4	SB457413	Operation Button A	CG-2006	1
4-5	ML457424	Button Lever	CG-2005	1
4-6	MS613484	Pause Shaft	CW-2013	1
4-7	ZW290283	'U' Ring 2.85M	6-1-1	2
4-8	ZG224796	New Spring D (Pause)	MH-142	1
4-9	ZG227452	Spring D (Pause)	900-118	1
4-10	SB613495	Push Button A (Eject)	CW-2014	1
4-11	SB613506	Push Button B (Pause)	CW-2014	1
4-12	EM620468	VU Meter KL-250B-38	46-1-97	2
4-13	SE615374	Meter Mask A	CH-5035	2
4-14	TC614002	Meter Table	CW-1053	1
4-15	SZ650935	VU Mat	CG-5820	2
4-16	TC613326	Peak Lamp Table	CW-1054	1
4-17	TC613776	Lamp Mat	CW-5026	1
4-18	ED522887	Luminous Diode SL-103	45-15-2	1
4-19	EA614158	Peak Lamp P.C Board	CW-1061	1
4-20	ZS325495	Tapping Screw #2 3x6		6
4-21	BK620583	Keyboard SW. 25-5-151	CW-3003	1

5. ILLUSTRATION OF TAKE-UP LEVER/WIND LEVER BLOCK

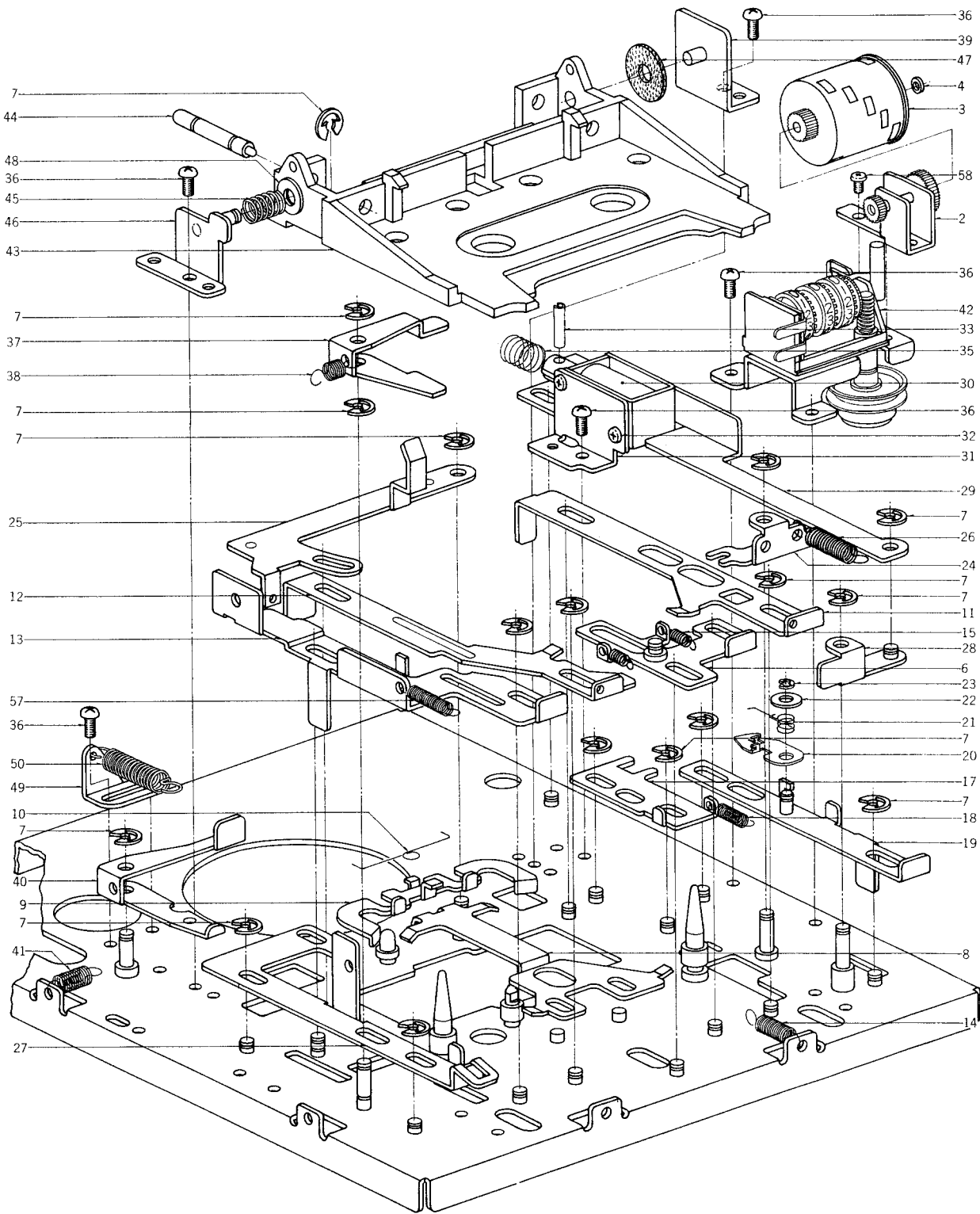


5) TAKE-UP LEVER/WIND LEVER BLOCK

Ref. No.	Parts No.	Description	Schematic No.	Q'ty	Ref. No.	Parts No.	Description	Schematic No.	Q'ty
TAKE-UP LEVER BLOCK					5-18	MT632733	Clutch Felt	CW-1078	1
5-1x	BL620818	Take-up Lever Block Comp.	CW1.2	1	5-19	MI566561	Wind Wheel 2	CP-1127	1
5-2	ML613440	Take-up Lever, w/metal	CW-2006	1	5-20	ZG626264	Clutch Spring	CW-1073	1
5-3	MI613451	Take-up Wheel, w/ring	CW-2007	1	5-21	TC461878	Wheel Collar	CG-2026	1
5-4	MS613372	Take-up Wheel Shaft	CW-1062	1	5-22	ZW620548	Washer D4.1x7.1x0.3t		1
5-5	MR456761	Take-up Pulley	CG-1032	1	5-23	ZW620550	Washer D4.1x11x0.3t		1
5-6	ZW530504	Oil Cut Washer	CG-1102	1	5-24	ZW290283	'U' Ring 2.85M	6-1-1	1
5-7	ZW474581	Washer (Teflon)		1	5-25	ZW474581	Washer (Teflon)		1
		D2.05x3.5x0.2t		1	5-26	ZW356657	'E' Ring 1.5M	6-1-9	1
5-8	ZG469315	Take-up Lever Spring	CG-1091	1	5-27	MB613260	Wind Belt	CW-1046	1
5-9	ML612922	Idler Lever, w/prop	CW-1032	1					
5-10	ZW290283	'U' Ring 2.85M	6-1-1	1	5-28	ZG626275	Wind Lever Spring	CW-1071	1
WIND LEVER BLOCK									
5-11x	BL620820	Wind Lever Block Comp.	CW1.2	1					
5-12	MR647122	Roller	CW-1086	1					
5-13	ML612718	Wind Lever 1, w/shaft	CW-1011	1					
5-14	BZ620831	Wind Gear Block Comp.	CW1.2	1					
5-15	ZW270123	'E' Ring 4M	6-1-9	1					
5-16	ZW270088	'E' Ring 1.9M	6-1-9	1					
5-17	MI638032	Wind Wheel 1-C	CP-1126	1					

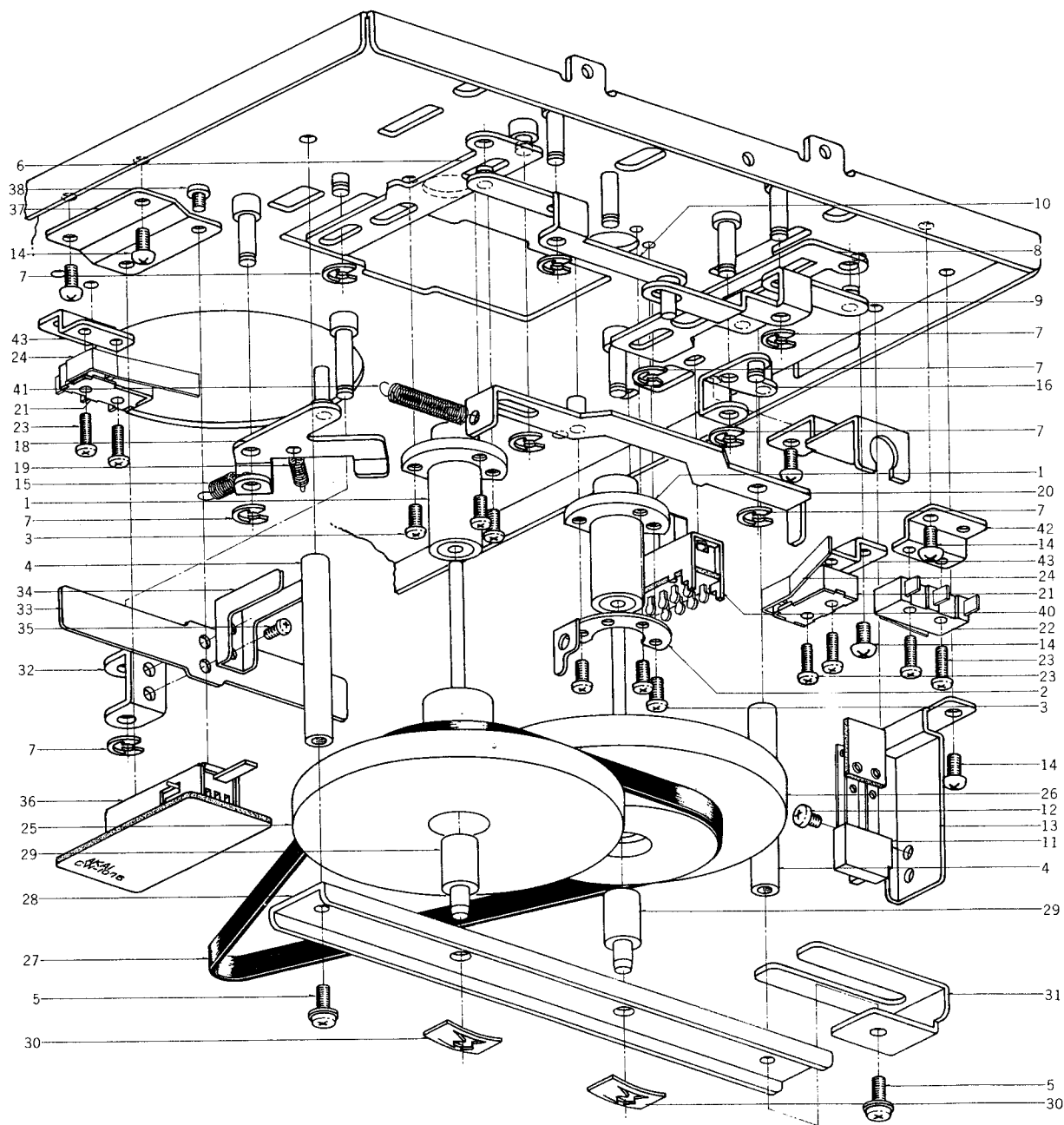
When ordering parts, please describe Parts Number, Serial Number, and Model Number in detail.

6. ILLUSTRATION OF MECH FRAME (1) BLOCK





7. ILLUSTRATION OF MECH FRAME (2) BLOCK



## 6) MECH FRAME (1) BLOCK

Ref. No.	Parts No.	Description	Schematic No.	Q'ty
<b>TAPE RUN BLOCK</b>				
6-1x	BZ592773	Tape Run Block Comp.	CH-CW1.2	1
6-2	MZ598948	Tape Run Comp.	CH-1060	1
6-3	MZ596024	Tape Run Drum	CH-1011	1
6-4	ZW595697	Washer	CH-1051	1
6-5x	SE595708	Tape Run Mask	CH-1052	1
<b>MECH FRAME BLOCK</b>				
6-6	TC613170	Play Slide, w/pin	CW-1037	1
6-7	ZW290283	'U' Ring 2.85M	6-1-1	31
6-8	TC613236	Brake Slide	CW-1043	1
6-9	MT568034	Brake Shoe	CP-1022	1
6-10	ZG653332	Brake Spring B	CG-1040	1
6-11	TC612865	F.F Slide	CW-1026	1
6-12	TC612876	RWD Slide	CW-1027	1
6-13	TC612854	REC Slide	CW-1026	1
6-14	ZG369112	Head Base Return Spring	RCC-1035	1
6-15	ZG614687	Head Base Spring	CW-1065	2
6-16x	ZW322525	Washer (PBP) D4.1x7x0.2t		1
6-17	TC612786	SW. Slide	CW-1018	1
6-18	ZG392826	REC Lever B Return Spring	CS-1147	1
6-19	TC613192	Pause Slide 3, w/shaft	CW-1039	1
6-20	TC515575	SW Lock Cam B, w/shaft	CG-2301	1
6-21	ZG514440	Button Lock Spring B	CG-2303	1
6-22	ZW515586	Washer (SPC-1) D3x8x0.5t		1
6-23	ZW270088	'E' Ring 1.9M	6-1-9	1
6-24	ML613181	Pause Lever 3	CW-1038	1
6-25	TC613214	Cassette Retaining Plate	CW-1041	1
6-26	ZG577923	REC Spring 1	CP-1172	1
6-27	TC613203	Eject Slide	CW-1040	1
6-28	ML612933	Cancellation Lever 2	CW-1033	1
6-29	ML626692	Cancellation Lever	CW-1206	1
6-30	EP494425	Plunger Solenoid 0730THTI	44-1-48	1
6-31	MZ596340	Plunger Base	CH-1042	1
6-32	ZS592378	Screw, pan head 2.6x3		2
6-33	MH620572	Spring Pin SPP 2.5x12		1
6-34x	ED494583	Silicon Diode 10D05	45-2-42	1
6-35	ZG494403	Return Spring	CG-1204	1
6-36	ZS325495	Tapping Screw #2 3x6		16
6-37	ML612843	Eject Prevention Lever	CW-1024	1
6-38	ZG580252	Rock Plate A Spring	TD-2015	1
6-39	TC613361	Cassette Base Plate, w/pin	CW-1059	1
6-40	TC612955	REC Detector Plate	CW-1035	1
6-41	ZG385323	Eject Safety Spring	CS-1025	1
6-42	MC621156	Counter SMP-390-35	9-1-37	1
6-43	TC613991	Cassette Base	CW-1051	1
6-44	MH457255	REC Safety Pin	CG-1075	1
6-45	ZG478708	REC Cramp Spring	CG-1094	1
6-46	TC612832	Cassette Table Bracket B, w/pin	CW-1023	1
6-47	TC613315	Friction Felt	CW-1052	1
6-48	ZW620627	Washer D4.2x11x0.8t		1
6-49	MZ397080	Spring Rack	KD-1010	1
6-50	ZG614698	Cassette Base Return Spring	CW-1063	1
6-51x	EC669058	IC P.C Board	CW-1094	1
6-52x	ZS201407	Screw, pan head 2.3x3		2
6-53x	EL620640	IC DN-831	45-8-118	1
6-54x	TC613541	IC Retainer	CW-5002	1
6-55x	EZ638965	Cord Support	2-7-50	3
6-56x	EJ510333	Wire Clip 220-JD481610-0104 (Nylon)	2-7-17	2
6-57	ZG227452	Spring D	900-118	1
6-58	ZS417161	Screw, pan head 2.3x4		2

## 7) MECH FRAME (2) BLOCK

Ref. No.	Parts No.	Description	Schematic No.	Q'ty
7-1	MV614575	Capstan Metal Case, w/metal	CW-1067	2
7-2	TC568214	Take-up Spring Hanger A	CP-1040	1
7-3	ZS590804	Screw, pan head 2.3x6		6
7-4	MH613383	Flywheel Prop	CW-1064	2
7-5	ZS369900	Screw, pan head 3x8, w/washer		4
7-6	TC612966	Pause Slide 1	CW-1036	1
7-7	ZW290283	'U' Ring 2.85M	6-1-1	11
7-8	TC612944	Pause Slide 2, w/pin	CW-1034	1
7-9	ML612797	Pause Lever 1, w/pin	CW-1019	1
7-10	ML612808	Pause Lever 2, w/pin	CW-1020	1
7-11	ES630494	Leaf SW. BSW-53	25-10-22	1
7-12	ZS417216	Screw, pan head 3x4		1
7-13	EZ639077	Leaf SW. Table	CW-1080	1
7-14	ZS325495	Tapping Screw #2 3x6		8
7-15	ZG387832	Take-up Spring	CS-2034	1
7-16	ML610525	REC Prevention Lever 1-B, w/pin	CP-1125	1
7-17	TC632406	Clip Table	CW-1212	1
7-18	MT612821	Reel Brake, w/pin	CW-1022	1
7-19	ZG651251	Reel Brake Spring	CW-1087	1
7-20	TC612911	Wind Slide, w/pin	CW-1031	1
7-21	ES389700	Micro SW. SS-5	25-1-19	2
7-22	ES494188	Micro SW. SS-SGL-13	25-1-25	1
7-23	ZS487091	Screw, pan head 2.3x8		6
7-24	MZ605283	SW. Actuator	CW-1060	2
7-25	MI612764	Flywheel A, w/shaft	CW-1016	1
7-26	MI612775	Flywheel B, w/shaft	CW-1017	1
7-27	MH613271	Capstan Belt D=111x6x0.8	CW-1047	1
7-28	TC612898	Flywheel Supporting Plate	CW-1029	1
7-29	TC566662	Flywheel Holder	CP-1142	2
7-30	ZW245981	Push Nut D4		2
7-31	MZ638796	Belt Stopper	CW-1079	1
7-32	MZ595675	Wind Plate	CH-1049	1
7-33	ZG460484	Wind Plate Spring	CG-1083	1
7-34	ZG612900	wind Spring	CW-1030	1
7-35	ZS499331	Screw, pan head 2.3x5		2
7-36	ES648382	Push SW. UEG-63G	25-5-180	1
7-37	TC613225	SW. Bracket	CW-1042	1
7-38	ZS592378	Screw, pan head 2.6x3		2
7-39x	EA627480	REC SW. P.C Board	CW-1076	1
7-40	ES620605	Slide SW. SSB04223	25-3-107	1
7-41	ZS417161	Screw, pan head 2.3x4		2
7-42	ZG653995	Wind Slide Spring	CW-1091	1
7-43	MZ613247	SW. Table	CW-1044	3

8. P.C BOARDS

(1) PRE AMP P.C BOARD (CW-5024) BLOCK

Symbol No.	Parts No.	Description	Q'ty
(1)-1x	BA661386	Pre Amp P.C Board Comp. (CW-5024)	1
(1)-TR1	ET603257	Transistor 2SC1312S(G)(H)	2
(1)-TR2	ET391768	Transistor 2SC458LG(C)(D)	2
(1)-TR3	ET603257	Transistor 2SC1312S(G)(H)	2
(1)-TR4	ET517263	Transistor 2SC1312(G)(H)	2
(1)-TR5, 6, 7	ET520841	Transistor 2SC711(E)(F) (G)	6
(1)-TR8	ET619738	Transistor 2SA628(E)(F)(G)	2
(1)-TR9	ET517263	Transistor 2SC1312(G)(H)	2
(1)-TR10	ET603270	FET Transistor 2SK34(D)	2
(1)-TR11	ET603257	Transistor 2SC1312S(G)(H)	2
(1)-TR12	ET620381	Transistor 2SA725(F)(G)(H)	2
(1)-TR13	ET517263	Transistor 2SC1312(G)(H)	2
(1)-TR14	ET520841	Transistor 2SC711(E)(F)(G)	2
(1)-TR15	ET619738	Transistor 2SA628(E)(F)(G)	2
(1)-TR16	ET517263	Transistor 2SC1312(G)(H)	2
(1)-TR17	ET380834	Transistor 2SC711(E)	2
(1)-TR18	ET520841	Transistor 2SC711(E)(F)(G)	2
(1)-TR19	ET619738	Transistor 2SA628(E)(F)(G)	2
(1)-TR20	ET517263	Transistor 2SC1312(G)(H)	2
(1)-TR21	ET603270	FET Transistor 2SK34(D)	2
(1)-TR22, 23	ET520841	Transistor 2SC711(E)(F)(G)	4
(1)-TR24 to 26	ET399870	Transistor 2SC711(G)	2
(1)-D1	ED557447	Silicon Diode 1S1588	2
(1)-D2	ED619784	Germanium Diode 1N60	2
(1)-D3, 4	ED557447	Silicon Diode 1S1588	4
(1)-D5, 6	ED619784	Germanium Diode 1N60	4
(1)-D7	ED491130	Zener Diode WZ-085	2
(1)-D8 to 10	ED557447	Silicon Diode 1S1588	6
(1)-D11	ED619784	Germanium Diode 1N60	2
(1)-D12, 13	ED557447	Silicon Diode 1S1588	4
(1)-D14, 15	ED619784	Germanium Diode 1N60	4
(1)-D16 to 18	ED557447	Silicon Diode 1S1588	6
(1)-VR1	EV523620	Semi-fixed/Vol. V8K4-1 500ΩB	2
(1)-VR2	EV478686	Semi-fixed/Vol. V8K4-1 1 kΩ	2
(1)-VR3	EV464207	Semi-fixed/Vol. V8K4-1 5 kΩ	2
(1)-VR4	EV522797	Semi-fixed/Vol. V8K4-1 20kΩ	2
(1)-VR5	EV478686	Semi-fixed/Vol. V8K4-1 1 kΩ	2
(1)-VR6	EV464207	Semi-fixed/Vol. V8K4-1 5 kΩ	2
(1)-L1, 2	EO496350	Inductor 146LY 36MH(J)	4
(1)-L3	EO496361	Inductor 6070GE 23MH(J)	2
(1)-L4	EO243988	Ferri Inductor FL7H 3.3MH(J)	2
(1)-L5, 6	EO308395	Ferri Inductor FL7H 3MH(J)	4
(1)-L7	EO368403	Ferri Inductor FL9H 33MH(J)	2
(1)-T1	BT620392	Headphone Trans. S14-1235	2
Capacitor, Vertical Type			
(1)-C1	EC513955	Styrol 220PF(J) 50WV	2
(1)-C2	EC220127	Elect 100μF 16WV	2
(1)-C3	EC432810	Elect 10μF 16WV NL	2
(1)-C4	EC516767	Styrol 470PF(K) 50WV	2
(1)-C5	EC493637	Elect 47μF 10WV	2
(1)-C6	EC392332	VFM 82PF(J) 50WV	2
(1)-C7	EC250841	Mylar 0.01μF(J) 50WV	2
(1)-C8, 9	EC320051	Elect 10μF 16WV	4
(1)-C10	EC557381	Mylar 0.0012μF(K) 50WV	2
(1)-C11	EC450527	Elect 4.7μF 25WV	2
(1)-C12	EC313108	Elect 1μF 50WV	2
(1)-C13	EC362068	Mylar 0.0018μF(K) 50WV	2
(1)-C14	EC467133	VFM 68PF(J) 50WV	2
(1)-C15	EC362068	Mylar 0.0018μF(K) 50WV	2
(1)-C16, 17	EC320051	Elect 10μF 16 WV	4
(1)-C18	EC290531	VFM 100PF(K) 50WV	2
(1)-C19	EC320051	Elect 10μF 16WV	2
(1)-C20	EC329883	Mylar 0.0056μF(J) 50WV	2

Symbol No.	Parts No.	Description	Q'ty
(1)-C21	EC320051	Elect 10μF 16WV	2
(1)-C22	EC321208	Elect 220μF 16WV	2
(1)-C23	EC604102	Solid Aluminum 0.33μF(K) 25WV	2
(1)-C24	EC523282	Solid Aluminium 0.1μF(M) 25WV	2
(1)-C25	EC320051	Elect 10μF 16 WV	2
(1)-C26, 27	EC523282	Solid Aluminum 0.1μF(M) 25WV	4
(1)-C28	EC320051	Elect 10μF 16WV	2
(1)-C29	EC290531	VFM 100PF(K) 50WV	2
(1)-C30	EC493637	Elect 47μF 10WV	2
(1)-C31	EC523282	Solid Aluminum 0.1μF(M) 25WV	2
(1)-C32	EC493637	Elect 47μF 10WV	2
(1)-C33	EC337500	Mylar 0.0047μF(J) 50WV	2
(1)-C34	EC329861	Mylar 0.027μF(J) 50WV	2
(1)-C35, 36	EC320051	Elect 10μF 16WV	4
(1)-C37	EC320040	Elect 47μF 16WV	2
(1)-C38	EC432810	Elect 10μF 16WV NL	2
(1)-C39	EC432786	Elect 22μF 6.3WV NL	2
(1)-C40	EC556525	FM 22PF(K) 500WV	2
(1)-C41	EC320051	Elect 10μF 16WV	2
(1)-C42	EC320040	Elect 47μF 16WV	2
(1)-C43	EC313108	Elect 1μF 50WV	2
(1)-C44	EC379787	Mylar 0.0039μF(J) 50WV	2
(1)-C45	EC495865	Styrol 3000PF(J) 50WV	2
(1)-C46	EC250683	Mylar 0.0022μF(J) 50WV	2
(1)-C47	EC313108	Elect 1μF 50WV	2
(1)-C48	EC493637	Elect 47μF 10WV	2
(1)-C49	EC290531	VFM 100PF(K) 50WV	2
(1)-C50	EC320051	Elect 10μF 16WV	2
(1)-C51	EC313108	Elect 1μF 50WV	2
(1)-C52	EC320051	Elect 10μF 16WV	2
(1)-C53	EC604102	Solid Aluminum 0.33μF(K) 25WV	2
(1)-C54	EC320051	Elect 10μF 16WV	2
(1)-C55	EC320040	Elect 47μF 16WV	2
(1)-C57	EC220994	Elect 10μF 25WV	2
(1)-C58	EC379765	Mylar 0.0027μF(J) 50WV	2
(1)-C59	EC329883	Mylar 0.0056μF(J) 50WV	2
(1)-C60	EC368335	Mylar 0.022μF(J) 50WV	2
(1)-C61, 62	EC412593	Styrol 820PF(J) 50WV	4
(1)-C63	EC604102	Solid Aluminum 0.33μF(K) 25WV	2
(1)-C64	EC523282	Solid Aluminum 0.1μF(M) 25WV	2
(1)-C65	EC320051	Elect 10μF 16WV	2
(1)-C66, 67	EC523282	Solid Aluminum 0.1μF(M) 25WV	4
(1)-C68	EC320051	Elect 10μF 16WV	2
(1)-C69	EC290531	VFM 100PF(K) 50WV	2
(1)-C70	EC493637	Elect 47μF 10WV	2
(1)-C71	EC523282	Solid Aluminum 0.1μF(M) 25WV	2
(1)-C72	EC493637	Elect 47μF 10WV	2
(1)-C73	EC337500	Mylar 0.0047μF(J) 50WV	2
(1)-C74	EC329883	Mylar 0.0056μF(J) 50WV	2
(1)-C75	EC329861	Mylar 0.027μF(J) 50WV	2
(1)-C76	EC493637	Elect 37μF 10WV	2
(1)-C77	EC320051	Elect 10μF 16WV	2
(1)-C78	EC539943	Elect 3.3μF 50WV	1
(1)-C79	EC220678	Elect 47μF 25WV	1
(1)-C80	EC391004	Mylar 0.0033μF(J) 50WV	2
(1)-C81	EC250604	Mylar 0.001μF(K) 50WV	2
(1)-C82	EC250841	Mylar 0.01μF(J) 50WV	2

Carbon Resistor Omitted

When ordering parts, please describe Parts Number, Serial Number, and Model Number in detail.

**(2) SYS. CON P.C BOARD (CW-5023) BLOCK**

Symbol No.	Parts No.	Description	Q'ty
(2)-1x	BA620965	Sys. Con P.C Board Comp. (CW-5023)	1
(2)-TR1	ET619762	Transistor 2SC1647(E)(U)	1
(2)-TR2	ET621268	Transistor 2SC711(F)(G)(H)	1
(2)-TR3	ET539122	Transistor 2SA733(P)(Q)(R)	1
(2)-TR4	ET517375	Transistor 2SD360(D)(E)	1
(2)-D1 to 3	ED560913	Silicon Diode 1S2473 VE	3
Capacitor, Vertical Type			
(2)-C1, 2	EC220612	Elect 33 $\mu$ F 25WV	2
(2)-C3	EC487157	NP 0.47 $\mu$ F(M) 50WV	1
(2)-C4	EC250885	Mylar 0.01 $\mu$ F(K) 50WV	1

Carbon Resistor Omitted

**(3) SERVO P.C BOARD (CA-2218) BLOCK**

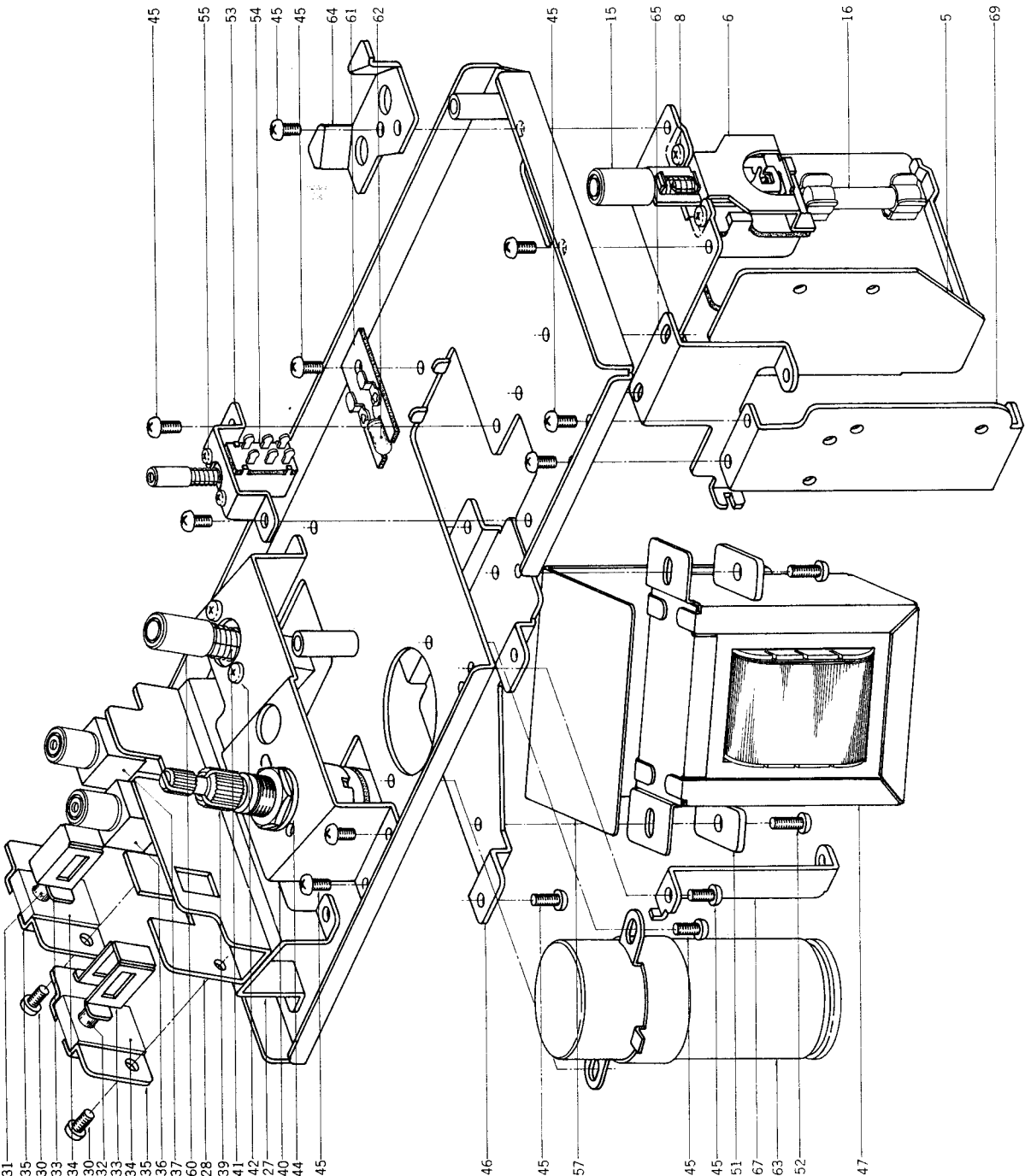
Symbol No.	Parts No.	Description	Q'ty
(3)-1x	BA661252	Servo P.C Board Com p. (CA-2218)	1
(3)-TR1 to 6	ET592424	Transistor 2SC1647(S)(E)	6
(3)-TR7	ET621775	Transistor T1P-47	1
(3)-D1 to 4	ED224548	Silicon Diode 10D2	4
(3)-D5	ED560913	Silicon Diode 1S2473 VE	1
(3)-L1	EO538391	Ferri Inductor FL11H 100 $\mu$ H(J)	1
(3)-VR1	EV620493	Semi-fixed/Vol. V8K4-1 B3K	1
(3)-2	EZ659867	Heat-sink Plate	1
(3)-3	ZS421806	Screw, pan head 3x8	1
(3)-4	ZW273756	Nut M3	1
(3)-5	ZS558101	Screw, pan head 3x6 w/washer	2
Capacitor, Vertical Type			
(3)-C1	EC487157	NP 0.47 $\mu$ F(M) 50WV	1
(3)-C2	EC313323	Mylar 0.068 $\mu$ F(K) 50WV	1
(3)-C3	EC313108	Elect 1 $\mu$ F 50WV	1
(3)-C4	EC320051	Elect 10 $\mu$ F 16WV	1
(3)-C5	EC250582	Mylar 0.0033 $\mu$ F(K) 50WV	1
(3)-C6	EC313323	Mylar 0.068 $\mu$ F(K) 50WV	1
(3)-C7 to 10	EC251122	Mylar 0.027 $\mu$ F(K) 50WV	4
(3)-C11, 12	EC250997	Mylar 0.015 $\mu$ F(K) 50WV	2
(3)-C13	EC493637	Elect 47 $\mu$ F 10WV	1
(3)-C14	EC522617	Elect 1 $\mu$ F 100WV	1
(3)-C15	EC313121	Elect 220 $\mu$ F 25WV	1

Carbon Resistor Omitted

**(4) POWER SUPPLY P.C BOARD (CW-5022) BLOCK**

Symbol No.	Parts No.	Description	Q'ty
(4)-1x	BA661331	Power Supply P.C Board Comp. (CW-5022)	1
(4)-TR1	ET517375	Transistor 2SD360(D)(E)	1
(4)-TR2, 3	ET511694	Transistor 2SC1211(D) (E)	2
(4)-D1 to 4	ED511097	Silicon Diode 1N4001	4
(4)-D5	ED498150	Zener Diode WZ-192	1
(4)-L1	EO464668	Ferri Inductor FL9H 470 $\mu$ H(K)	1
(4)-VR1, 2	EV650891	Semi-fixed/Vol. V10K8-4-2 B50K	2
(4)-T1	EO620482	OSC Coil QT-925	1
(4)-2	ZS421806	Screw, pan head 3x8	1
(4)-3	ZW273756	Nut M3	1
(4)-4	EZ627625	Heat-sink B	1
(4)-5	ZS558101	Screw, pan head 3x6 w/washer	2
Capacitor, Vertical Type			
(4)-C1	EC432652	Elect 1000 $\mu$ F 35WV	1
(4)-C2	EC220151	Elect 100 $\mu$ F 25WV	2
(4)-C3, 4	EC220994	Elect 10 $\mu$ F 25WV	2
(4)-C5	EC220151	Elect 100 $\mu$ F 25WV	2
(4)-C6	EC423595	Mylar 0.033 $\mu$ F(M) 50WV	1
(4)-C7	EC383400	Plastic Film 5600PF(J) 500WV	1
(4)-C8, 9	EC649800	Styrol 820PF(J) 50WV	2
(4)-C10, 11	EC250604	Mylar 0.001 $\mu$ F(K) 50WV	2

9. ILLUSTRATION OF AMP ASSEMBLY (1) BLOCK



## 9) AMP ASSEMBLY (1) BLOCK

Ref. No.	Parts No.	Description	Schematic No.	Q'ty
<b>SW. BOX BLOCK</b>				
9-1x	BS621077	SW. Box Block Comp.	CW	1
9-2x	BS621088	SW. Box Block Comp. (CEE)	CW	1
9-3x	BS621090	SW. Box Block Comp. (CSA)	CW	1
9-4x	BS621101	SW. Box Block Comp.(JPN)	CW	1
9-5	EZ614902	Power Supply SW. Table	CW-5028	1
9-6	ES469541	Push SW. TV-3 JB52	25-5-60	1
9-7x	ES621178	Push SW. S-J4162 (CEE)	25-5-145	1
9-8	ZS422076	Screw, pan head 3x5		2
9-9x	EC551160	Ceramic/C. NB821 YZ 0.01μF(Z) 1.4 kWV	24-5-55	1
9-10x	EA612178	Fuse P.C Board A	CH-5311	1
9-11x	EA614788	Fuse P.C Board B (CEE)	CH-5318	1
9-12x	EJ621415	Fuse Clip (CEE)	40-1-57	6
9-13x	EJ618805	Lug (w/calking)	32-1-56	6
9-14x	EJ514822	Fuse Holder, P.C Board S-N5051	40-1-28	2
9-15	SK631304	Push Button Knob I	91-5051	1
9-16	EF563681	Fuse 1A 250V	39-1-50	1
9-17x	EF593706	Fuse 500MAT (CEE)	39-1-53	1
9-18x	EF668474	Fuse (SEMKO T TYPE) 400MAT (CEE)	39-1-53	1
9-19x	EF668485	Fuse (SEMKO T TYPE) 250MAT (CEE)	39-1-53	1
9-20x	EF456333	Fuse ST-4 2A (CSA)	39-1-28	1
9-21x	EF460146	Fuse ST-4 (CSA)	39-1-28	1
9-22x	EF277424	Fuse ST-4 0.8A (CSA)	39-1-28	1
9-23x	EF563703	Fuse 2A 250V (JPN)	39-1-50	1
9-24x	EF575965	Fuse 0.4A 250V (JPN)	39-1-50	1
9-25x	EF575932	Fuse 0.8A 250V (JPN)	39-1-50	1

### SW. TABLE R BLOCK

9-26x	BS620987	SW. Table R Block Comp.	CW2	1
9-27	TC613664	SW. Bracket A	CW-5013	1
9-28	TC613653	Lamp Retaining Plate	CW-5012	1
9-29x	ES620537	Push SW. 2FT-0015FF1320	25-5-155	1
9-30	ZS422076	Screw, pan head 3x5		6
9-31	EL593662	Cord Lamp 5.5V 60MA (220MMx2)	28-2-37	1
9-32	EL621461	Lamp 24V 35 MA (300MMx2)	28-2-42	1
9-33	SE580983	Lamp Mask	TD-5021	2
9-34	EZ580994	Lamp Holder	TD-5022	2
9-35	EZ581005	Lamp Holder Retainer	TD-5023	2
9-36	SB613743	Push Button Comp. A	CW-5021	1
9-37	SB613754	Push Button Comp. B	CW-5021	1

### VOLUME PLATE R BLOCK

9-38x	BZ620976	Volume Plate R Block Comp.	CW2	1
9-39	EV480565	Double/Vol. DJ10A 50KAx2	36-3-41	1
9-40	TC613607	Volume Plate 2	CW-5006	1
9-41	ES551171	Push SW. 1FS-2U-12	25-5-86	1
9-42	ZS422076	Screw, pan head 3x5		2
9-43x	ER345712	Carbon/R. RD1/4 22k(J) (Insu. Type)	35-9-5	1
9-44	ZW665425	Volume Washer	CW-5047	1

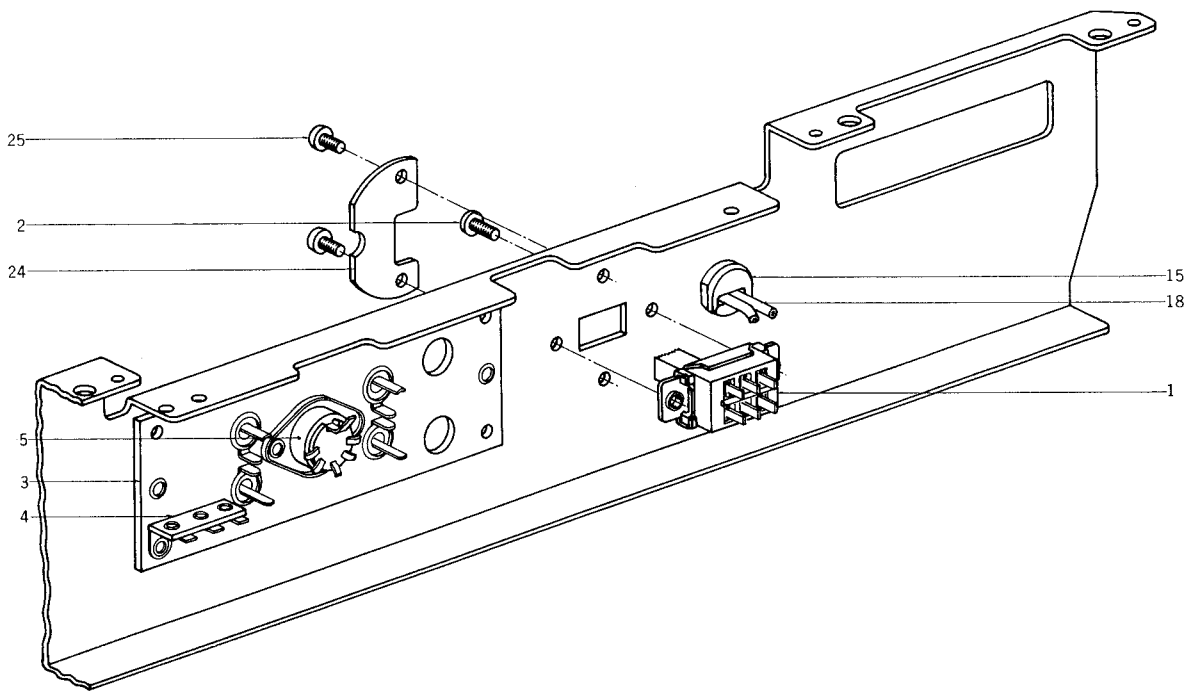
Ref. No.	Parts No.	Description	Schematic No.	Q'ty
<b>AMP CHASSIS R BLOCK</b>				
9-45	ZS325495	Tapping Screw #2 3x6		20
9-46	TC613563	Power Trans. Table	CW-5004	1
9-47	BT620515	Power Trans. CWT-1	38-4-313	1
9-48x	BT620425	Power Trnas. CWT-4 (CEE)	38-4-343	1
9-49x	BT620414	Power Trans. CWT-3 (CSA)	38-4-342	1
9-50x	BT638166	Power Trans. CWT-11(JPN)	38-4-341	1
9-51	EZ486617	Trans. Reinforcement Plate B	1.F-5222	2
9-52	ZS516205	Tapping Screw #2 3x8 (BR) w/washer		2
9-53	TC613552	Memory Retaining Plate	CW-5003	1
9-54	ES619053	Push SW. SPJ-10114B	25-5-144	1
9-55	ZS460440	Screw, pan head 2x4		2
9-56	SB613618	Memory Button	CW-5007	1
9-57	EZ669093	Trans. Shield	CW-5048	1
9-58x	MZ569687	Shield Retainer	EG-5063	1
9-59x	MH626771	Panel Prop B	CW-5217	2
9-60	SK634410	Push Button Knob J	91-5051	1
9-61	TC612112	Lamp Plate (1)	CH-5302	1
9-62	EL603268	Lamp 24V 35MA (Reed Type)	28-2-39	1
9-63	EC620526	MP/C. 6μF 150WV AC (Lug Type Uni/D.)	24-9-90	1
9-64	SZ632417	Case Retainer	CW-5221	1
9-65	TC613574	Sys. Con Retaining Plate	CW-5005	1
9-66	ZW562476	Earth Lug M3		1
9-67	TC626580	Pre Card Angle A	CW-5204	1
9-68	EJ510333	Wire Clip 220-JD481610-0104 (Nylon)	2-7-17	1
9-69	TC484042	Retaining Foot A	CT-1001	1

This exploded view diagram illustrates the assembly of a mechanical component, likely a bracket or housing. The main body is a long, flat plate (1) with various mounting points. Key sub-assemblies include a top bracket (2) with a central threaded rod (12) and nut (13), and a side bracket (3) with a threaded rod (14) and nut (15). A bottom bracket (4) is also shown. The assembly is secured with various screws (5, 6, 7, 8, 9, 10, 11, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29) and washers (30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100). The diagram shows the relative positions of these components, indicating how they fit together.

Ref. No.	Parts No.	Description	Schematic No.	Q'ty	Ref. No.	Parts No.	Description	Schematic No.	Q'ty
<b>SW. TABLE L BLOCK</b>					10-16	EV620335	Co-axial 2-throw Vol. GJ60A B10Kx2	36-1-37	1
10-1x	BS661397	SW. Table L Block Comp.	CW2	1	10-17x	ER345712	Carbon/R. RD1/4 22k(J)	35-9-5	1
10-2	TC613675	SW. Bracket B	CW-5013	1	10-18	ZW665425	(Insu. Type) Volume Washer	CW-5047	1
10-3	TC626376	Lamp Mt. Plate B	CW-5012	1					
10-4x	ES620346	Push SW. CWS-1							
		2FT-0008FF1310	25-5-149	1					
10-5	ZS422076	Screw, pan head 3x5		6					
10-6	SE580983	Lamp Mask	TD-5021	2					
10-7	EZ580994	Lamp Holder	TD-5022	2					
10-8	EZ581005	Lamp Holder Retainer	TD-5023	2					
10-9	EL621461	Lamp 24V 35MA							
		(300MMx2)	28-2-42	1					
10-10	EL593662	Cord Lamp 5.5V 60MA							
		(220MMx2)	28-2-37	1					
10-11x	EC311793	Mylar 0.012μF(J) 50WV	24-1-1	1					
10-12	SB613765	Push Button Comp. C	CW-5021	2					
<b>VOLUME PLATE L BLOCK</b>									
10-13x	BZ621000	Volume Plate L Block							
		Comp.	CW2	1					
10-14	TC613642	Volume Plate	CW-5011	1					
10-15	EV480565	Double/Vol. DJ10A							
		50KAx2	36-3-41	1					
					10-19	EZ614823	P.C Board Retaining Foot B	CW-5010	2
					10-20	ZS325495	Tapping Screw #2 3x6		6
					10-21	TC613620	Retianing Foot	CW-5009	2
					10-22	EJ555794	Jack, 3-throw S-G0911	31-2-43	1
					10-23	ZW559135	Tapping Screw #2 4x18 (Pan)		2
					10-24	SK634410	Push Button Knob J	91-5051	3
					10-25x	TR549022	Pause Lamp Cover	EG-5060	1
					10-26	SZ632417	Case Retianer	CW-5221	1
					10-27x	EJ510333	Wire Clip		
							220-JD481610-0104(Nylon)	2-7-17	2
					10-28	TC TC613631	P.C Board Retaining Foot A	CW-5010	1
					10-29	EZ626286	Mic Jack Shield	CW-5034	1

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11. ILLUSTRATION OF REAR CHASSIS BLOCK

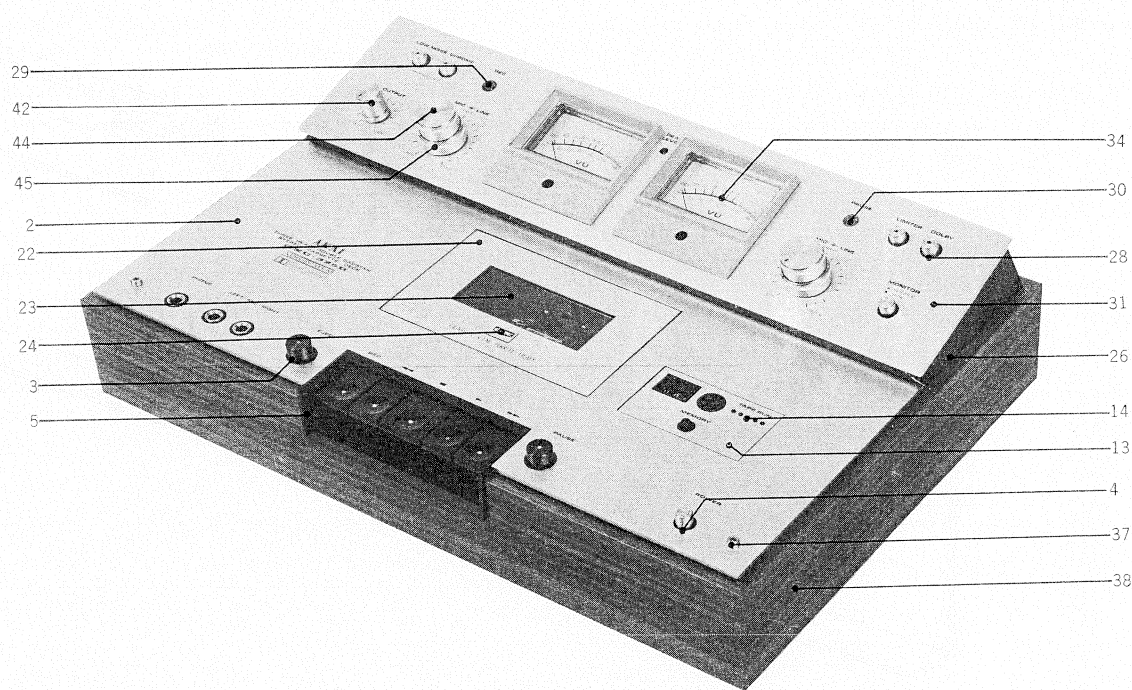


11) REAR CHASSIS BLOCK

Ref. No.	Parts No.	Description	Schematic No.	Q'ty
11-1	ES479485	Slide SW. S-1	25-3-66	1
11-2	ZS593177	Screw, truss head 3x8		2
11-3	EJ620357	Jack Plate J-4 CW	31-5-119	1
11-4	EJ654827	Lug Plate VB3L1	33-4-13	1
11-5	EJ558246	Din Jack 5P	31-1-99	1
11-6x	ER440921	Carbon/R. RD1/4 27k(J) (Insu. Type)	35-9-5	2
11-7x	ER213715	Carbon/R. RD1/4 100k(J) (Insu. Type)	35-9-5	2
11-8x	ER315213	Carbon/R. RD1/4 8.2k(J) (Insu. Type)	35-9-5	2
11-9x	ER345712	Carbon/R. RD1/4 22k(J) (Insu. Type)	35-9-5	2
11-10x	ZW411895	Hollow Rivet 3x5	7-6-6	4
11-11x	SM614046	Jack Name Plate C-1	CW-5017	1
11-12x	SM614125	Jack Name Plate D2 (CEE)	CW-5017	1
11-13x	SM614711	Rear Name Plate C (CSA)	CW-5017	1
11-14x	SM614722	Jack Name Plate D-3 (JPN)	CW-5017	1
11-15	EZ382263	Strain Relief SR-4K-4	2-7-12	1
11-16x	EZ246936	Strain Relief SR-6W (3 core)	2-7-8	1
11-17x	EJ631945	Strain Relief SR-4N-4 (CEE)	2-7-49	1
11-18	EW374894	AC Cord U/L 3M	26-3-19	1
11-19x	EW315448	Australia Cord (3 core)	26-3-11	1
11-20x	EW524845	AC Cord 2.5M (JPN)	26-3-31	1
11-21x	EW516600	AC Cord VM-0065 (CEE)	26-3-28	1
11-22x	ZW273881	Earth Lug M4 (CEE)		1
11-23x	ZS325495	Tapping Screw #2 3x6 (CEE)		1
11-24	TC613697	Volt Indication Plate	CW-5018	1
11-25	ZS447761	Tapping Screw #2 3x6 (BR) (Black)		2



12. PHOTO OF FINAL ASSEMBLY BLOCK



12) FINAL ASSEMBLY BLOCK

Ref. No.	Parts No.	Description	Schematic No.	Q'ty	Ref. No.	Parts No.	Description	Schematic No.	Q'ty
FRONT PANEL BLOCK					12-29	SE612055	Lamp Lens A (Red)	CH-6314	1
12-1x	BZ620717	Front Panel Block Comp.	CW2	1	12-30	SE612077	Lamp Lens B (Orange)	CH-6314	1
12-2	SP614193	Front Panel	CW-6001	1	12-31	SP614215	VU Panel	CW-6018	1
12-3	SE613866	Button Escutcheon C	CW-6016	2	12-32x	TC613877	Panel Retainer	CW-6020	2
12-4	SE613888	Button Escutcheon A	CW-6021	1	12-33x	ZS325495	Tapping Screw #2 3x6		11
12-5	SE614204	Front Panel Escutcheon	CW-6003	1	ASSEMBLY BLOCK				
12-6x	TC614057	Lid Cover Table,			12-34	EM620368	VU Meter CW		
		w/spring	CW-6007	1			KL-250B-38 (Yellow)	46-1-97	2
12-7x	TC646266	Left Shaft Table B	CW-6009	1	12-35x	SE615374	Meter Mask A	CH-5035	2
12-8x	ZS608275	Screw, pan head 3x5,			12-36x	ZW613890	Panel Nut	CW-6030	2
		w/washer		3	12-37	ZS613901	Panel Screw	CW-6031	1
12-9x	TC613811	Shaft Table (Left), w/pin	CW-6009	1	12-38	SZ614103	Wood Frame	CW-6023	1
12-10x	TC613800	Shaft Table (Right),			12-39x	SE614070	Jack Plate Escutcheon	CW-6024	1
		w/shaft	CW-6009	1	12-40x	SP614114	Rear Cover	CW-6025	1
12-11x	MB495123	Buffer Rubber	CG-6304	2	12-41x	ZS523664	Tapping Screw #2 3x10		
12-12x	ZG613822	Cover Return Spring A	CW-6011	1			(BR)		4
12-13	SP613787	Counter Panel	CW-6005	1	12-42	SK639022	Single Knob D	CW-6210	1
12-14	SE586855	Tape Run Lens	CH-6010	1	12-43x	EZ626286	Mic Jack Shield	CW-5034	1
12-15x	TC614362	Counter Panel Table	CW-6004	1	12-44	SK631078	Double Knob (Upper),		
12-16x	MZ613844	Stopper	CW-6012	1			w/bush	MY-6206	2
12-17x	ZW290283	'U' Ring 2.85M	6-1-1	1	12-45	SK631067	Double Knob (Lower),		
12-18x	ZG664683	Lock Stopper Spring	CW-6044	1			w/bush	MY-6207	2
12-19x	SE613912	Mask A	CW-6032	2	12-46x	SM614294	Rear Name Plate		
12-20x	SE613923	Mask B	CW-6032	2			GXC-325D	CG-6510	1
12-21x	SE606420	Meter Mask	CH-5029	1					
12-22	SP613855	Lid Cover Panel	CW-6014	1					
12-23	TC614068	Case Lid	CW-6013	1					
12-24	SM518310	Name Plate (GX) B	CG-6411	1					
VU PANEL BLOCK									
12-25x	SP620763	VU Panel Block Comp.	CW2	1					
12-26	TC614081	VU Panel Table	CW-6017	1					
12-27x	EZ632395	Lamp Shield	CW-6209	1					
12-28	SE613888	Button Escutcheon A							
		(Black)	CW-6021	5					

13. LIST OF INTERCHANGEABLE SEMICONDUCTORS

Original Parts			Interchangeable Parts	
Description	Parts No.	Utilizing P.C Board	Description	Parts No.
2SA628(E)(F)(G)	ET619738	CW-5024	2SA733(P)(Q)(R)	ET539122
			2SA640(E)(F)	ET623790
2SA725(F)(G)(H)	ET620381	CW-5024	2SA640-1(P)(Q)(R)	ET621281
2SA733(P)(Q)(R)	ET539122	CW-5023	2SA628(E)(F)(G)	ET619738
2SC458LG(C)(D)	ET391768	CW-5024	2SC1312(G)(H)	ET517263
			2SC693U(F)	ET315472
2SC711(G)	ET399870	CW-5024	2SC1647(E)	ET649945
			2SC945L(K)(P)	ET635220
2SC711(E)(F)(G)	ET520841	CW-5024	2SC536(E)(F)(G)	ET621235
			2SC1647(R)(S)(E)(U)	ET621270
2SC711(F)(G)(H)	ET621268	CW-5023	2SC1647(S)(E)(U)	ET601312
2SC1175(E)(F)	ET622080	CW-5022	2SC1211(D)(E)	ET511694
2SC1312R(G)(H)	ET517263	CW-5024	2SC458LG(C)(D)	ET391768
			2SC1648(E)(U)(S)	ET601323
2SC1312S(G)(H)	ET603257	CW-5024	2SC693U(F)	ET315472
			2SC458LG(C)(D)	ET391768
2SC1647(E)(U)	ET619762	CW-5023	2SC711(F)(G)	ET624914
2SC1647(S)(E)	ET592424	CA-2218		
2SC1683(P)(Q)	ET635826	CA-2218	TIP47	ET621775
			TIP48	ET621786
2SD360(D)(E)	ET517375	CW-5022	2SC1096(K)(L)	ET471025
		CW-5023	2SD325(D)(E)	ET631855
2SK34(D)	ET603270	CW-5024	2SK30A GR	ET491051
1S2473VE	ED560913	CW-5023	WG599	ED514721
		CA-2218	WG713	ED515790
1N4001	ED511097	CW-5022	10D05	ED494583
1S1588	ED557447	CW-5024	1S2473VE	ED560913
			WG599	ED514721
1N60	ED428264	CW-5024	1S188AM	ED562386
			1N34A	ED219464
10D2	ED224548	CA-2218	1N4004	ED570273
			10D4	ED224550
WZ085	ED491130	CW-5024	RD6A(M)	ED468303
WZ192	ED498150	CW-5022	DN-831	EI620640

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Parts No.	Ref. No. & Symbol No.	Parts No.	Ref. No. & Symbol No.	Parts No.	Ref. No. & Symbol No.	Parts No.	Ref. No. & Symbol No.	Parts No.	Ref. No. & Symbol No.
BA620965	(2)-1x	EC320051	(1)-C68	EF575965	9-24x	EV464207	(1)-VR6	MT394200	2-17
BA661252	(3)-1x	EC320051	(1)-C77	EF593706	9-17x	EV478686	(1)-VR2	MT568034	6-9
BA661331	(4)-1x	EC320051	(3)-C4	EF668474	9-18x	EV478686	(1)-VR5	MT578261	2-3
BA661386	(1)-1x	EC321208	(1)-C22	EF668485	9-19x	EV480565	9-39	MT612821	7-18
BH620886	1-1x	EC329861	(1)-C34	E1620640	6-53x	EV480565	10-15	MT632733	5-18
BK620583	4-21	EC329861	(1)-C75	EJ510333	6-56x	EV522797	(1)-VR4	MV614575	7-1
BK658653	4-2x	EC329883	(1)-C20	EJ510333	9-68	EV523620	(1)-VR1	MZ397080	6-49
BL620818	5-1x	EC329883	(1)-C59	EJ510333	10-27x	EV620335	10-16	MZ569687	9-58x
BL620820	5-11x	EC329883	(1)-C74	EJ514822	9-14x	EV620493	(3)-VR1	MZ595675	7-32
BM620785	3-1x	EC337500	(1)-C33	EJ555794	10-22	EV650891	(4)-VR1,2	MZ596024	6-3
BM649620	3-2x	EC337500	(1)-C73	EJ558246	11-5	EW315448	11-19x	MZ596340	6-31
BR620796	2-1x	EC362068	(1)-C13	EJ618805	9-13x	EW374894	11-18	MZ598948	6-2
BR657123	2-2x	EC362068	(1)-C15	EJ620357	11-3	EW516600	11-21x	MZ605283	7-24
BS620987	9-26x	EC368335	(1)-C60	EJ621415	9-12x	EW524845	11-20x	MZ613247	7-43
BS621077	9-1x	EC379765	(1)-C58	EJ631945	11-17x	EZ246936	11-16x	MZ613844	12-16x
BS621088	9-2x	EC379787	(1)-C44	EJ654827	11-4	EZ382263	11-15	MZ614485	3-9
BS621090	9-3x	EC383400	(4)-C7	EL593662	9-31	EZ486617	9-51	MZ638796	7-31
BS621101	9-4x	EC391004	(1)-C80	EL593662	10-10	EZ580994	9-34	MZ648573	2-12x
BS661397	10-1x	EC392332	(1)-C6	EL603268	9-62	EZ580994	10-7	SB457413	4-4
BT620392	(1)-T1	EC412593	(1)-C61, 62	EL621461	9-32	EZ581005	9-35	SB613495	4-10
BT620414	9-49x	EC423595	(4)-C6	EL621461	10-9	EZ581005	10-8	SB613506	4-11
BT620425	9-48x	EC432652	(4)-C1	EM620368	4-12	EZ614452	3-6	SB613618	9-56
BT620515	9-47	EC432786	(1)-C39	EM620368	12-34	EZ614823	10-19	SB613743	9-36
BT638166	9-50x	EC432810	(1)-C3	EO243988	(1)-L4	EZ614902	9-5	SB613754	9-37
BZ592773	6-1x	EC432810	(1)-C38	EO308395	(1)-L5,6	EZ626286	10-29	SB613765	10-12
BZ620717	12-1x	EC450527	(1)-C11	EO368403	(1)-L7	EZ626286	12-43x	SE580983	9-33
BZ620831	5-14	EC467133	(1)-C14	EO464668	(4)-L1	EZ627625	(4)-4	SE580983	10-6
BZ620842	4-1x	EC487157	(2)-C3	EO496350	(1)-L1,2	EZ632395	12-27x	SE586855	12-14
BZ620976	9-38x	EC487157	(3)-C1	EO496361	(1)-L3	EZ638965	6-55x	SE595708	6-5x
BZ621000	10-13x	EC493637	(1)-C5	EO538391	(3)-L1	EZ639077	7-13	SE606420	12-21x
EA612178	9-10x	EC493637	(1)-C30	EO620482	(4)-T1	EZ655852	3-8	SE612055	12-29
EA614158	4-19	EC493637	(1)-C32	EP494425	6-30	EZ659867	(3)-2	SE612077	12-30
EA614788	9-11x	EC493637	(1)-C48	ER213715	11-7x	EZ669093	9-57	SE613866	12-3
EA627480	7-39x	EC493637	(1)-C70	ER315213	11-8x	HA612573	1-9	SE613888	12-4
EA655222	3-3	EC493637	(1)-C72	ER345712	9-43x	HE636963	1-3	SE613888	12-28
EA669510	1-13x	EC493637	(1)-C76	ER345712	10-17x	HP620897	1-8	SE613912	12-19x
EC220127	(1)-C2	EC493637	(3)-C13	ER345712	11-9x	HZ567077	1-30	SE613923	12-20x
EC220151	(4)-C2	EC495865	(1)-C45	ER440921	11-6x	HZ567202	1-4	SE614070	12-39x
EC220151	(4)-C5	EC513955	(1)-C1	ES389700	7-21	HZ612584	1-14	SE614204	12-5
EC220612	(2)-C1,2	EC516767	(1)-C4	ES469541	9-6	HZ612595	1-25	SE615374	4-13
EC220678	(1)-C79	EC522617	(3)-C14	ES479485	11-1	HZ612606	1-27	SE615374	12-35x
EC220994	(1)-C57	EC523282	(1)-C24	ES494188	7-22	HZ613956	1-2	SK631067	12-45
EC220994	(4)-C3,4	EC523282	(1)-C26,27	ES551171	9-41	MB495123	12-11x	SK631078	12-11x
EC250582	(3)-C5	EC523282	(1)-C31	ES619053	9-54	MB613258	2-18	SK631304	9-15
EC250604	(1)-C81	EC523282	(1)-C64	ES620346	10-4x	MB613260	5-27	SK634410	9-60
EC250604	(4)-C10,11	EC523282	(1)-C66, 67	ES620537	9-29x	MB613271	7-27	SK634410	10-24
EC250683	(1)-C46	EC523282	(1)-C71	ES620605	7-40	MC621156	6-42	SK639022	12-42
EC250841	(1)-C7	EC539943	(1)-C78	ES621178	9-7x	MH457255	6-44	SM518310	12-24
EC250841	(1)-C82	EC551160	9-9x	ES630494	7-11	MH613383	7-4	SM614046	11-11x
EC250885	(2)-C4	EC556525	(1)-C40	ES648382	7-36	MH620572	6-33	SM614125	11-12x
EC250997	(3)-C11,12	EC557381	(1)-C10	ET380834	(1)-TR17	MH626771	9-59x	SM614294	12-46x
EC251122	(3)-C7to10	EC604102	(1)-C23	ET391768	(1)-TR2	MI566561	5-19	SM614711	11-13x
EC290531	(1)-C18	EC604102	(1)-C53	ET399870	(0)-TR24to26	MI612764	7-25	SM614722	11-14x
EC290531	(1)-C29	EC604102	(1)-C63	ET511694	(4)-TR2, 3	MI612775	7-26	SP613787	12-13
EC290531	(1)-C49	EC620526	9-63	ET517263	(1)-TR4	MI613451	5-3	SP613855	12-22
EC290531	(1)-C69	EC649800	(4)-C8, 9	ET517263	(1)-TR9	MI638032	5-17	SP614114	12-40x
EC311793	10-11x	EC669658	6-51x	ET517263	(1)-TR13	ML457424	4-5	SP614193	12-2
EC313108	(1)-C12	ED224548	(3)-D1to4	ET517263	(1)-TR16	ML610525	7-16	SP614215	12-31
EC313108	(1)-C43	ED491130	(1)-D7	ET517263	(1)-TR20	ML612562	1-29	SP620763	12-25x
EC313108	(1)-C47	ED494583	6-34x	ET517375	(2)-TR4	ML612718	5-13	SZ614103	12-38
EC313108	(1)-C51	ED498150	(4)-D5	ET517375	(4)-TR1	ML612797	7-9	SZ632417	9-64
EC313108	(3)-C3	ED511097	(4)-D1to4	ET520841	(1)-TR5,6,7	ML612808	7-10	SZ632417	10-26
EC313121	(3)-C15	ED522887	4-18	ET520841	(1)-TR14	ML612843	6-37	SZ650935	4-15
EC313323	(3)-C2	ED557447	(1)-D1	ET520841	(1)-TR18	ML612922	5-9	TC384164	3-17
EC313323	(3)-C6	ED557447	(1)-D3,4	ET520841	(1)-TR22,23	ML612933	6-28	TC461878	5-21
EC320040	(1)-C37	ED557447	(1)-D8to10	ET539122	(2)-TR3	ML613181	6-24	TC469563	3-18
EC320040	(1)-C42	ED557447	(1)-D12,13	ET592424	(3)-TR1to6	ML613440	5-2	TC484042	9-69
EC320040	(1)-C55	ED557447	(1)-D16to18	ET603257	(1)-TR1	ML626692	6-29	TC515575	6-20
EC320051	(1)-C8, 9	ED560913	(2)-D1to3	ET603257	(1)-TR3	MP612628	1-17	TC566662	7-29
EC320051	(1)-C16,17	ED560913	(3)-D5	ET603257	(1)-TR11	MR387606	2-10	TC568214	7-2
EC320051	(1)-C19	ED619784	(1)-D2	ET603270	(1)-TR10	MR456761	5-5	TC612112	9-61
EC320051	(1)-C21	ED619784	(1)-D5,6	ET603270	(1)-TR21	MR613945	3-14	TC612617	1-16
EC320051	(1)-C25	ED619784	(1)-D11	ET619738	(1)-TR8	MR647122	5-12	TC612786	6-17
EC320051	(1)-C28	ED619784	(1)-D14,15	ET619738	(1)-TR15	MS387573	2-6	TC612832	6-46
EC320051	(1)-C35,36	EF277424	9-22x	ET619738	(1)-TR19	MS389981	1-18	TC612854	6-13
EC320051	(1)-C41	EF456333	9-20x	ET619762	(2)-TR1	MS613372	5-4	TC612865	6-11
EC320051	(1)-C50	EF460146	9-21x	ET620381	(1)-TR12	MS613484	4-6	TC612876	6-12
EC320051	(1)-C52	EF563681	9-16	ET621268	(2)-TR2	MT370361	2-14	TC612898	7-28
EC320051	(1)-C54	EF563703	9-23x	ET621775	(3)-TR7	MT387630	2-11	TC612911	7-20
EC320051	(1)-C65	EF575932	9-25x	EV464207	(1)-VR3	MT387641	2-15	TC612944	7-8

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TC612955	6-40	ZS325495	4-20	ZW620627	6-48				
TC612966	7-6	ZS325495	6-36	ZW621360	3-19x				
TC613170	6-6	ZS325495	7-14	ZW649877	2-5x				
TC613192	6-19	ZS325495	9-45	ZW665425	9-44				
TC613203	6-27	ZS325495	10-20	ZW665425	10-18				
TC613214	6-25	ZS325495	11-23x						
TC613225	7-37	ZS325495	12-33x						
TC613236	6-8	ZS356804	3-13						
TC613282	3-22	ZS356815	3-15						
TC613315	6-47	ZS369900	7-5						
TC613326	4-16	ZS379350	1-31						
TC613361	6-39	ZS379350	3-4						
TC613473	4-3	ZS417161	1-5						
TC613541	6-54x	ZS417161	1-34						
TC613552	9-53	ZS417161	6-58						
TC613563	9-46	ZS417161	7-41						
TC613574	9-65	ZS417216	7-12						
TC613607	9-40	ZS421806	3-21x						
TC613620	10-21	ZS421806	(3)-3						
TC613631	10-28	ZS421806	(4)-2						
TC613642	10-14	ZS422076	9-8						
TC613653	9-28	ZS422076	9-30						
TC613664	9-27	ZS422076	9-42						
TC613675	10-2	ZS422076	10-5						
TC613697	11-24	ZS432674	1-15						
TC613776	4-17	ZS447761	11-25						
TC613800	12-10x	ZS447805	3-24						
TC613811	12-9x	ZS460440	9-55						
TC613877	12-32x	ZS477876	1-7						
TC613934	3-16	ZS487091	7-23						
TC613991	6-43	ZS499331	1-11						
TC614002	4-14	ZS499331	7-35						
TC614057	12-6x	ZS516205	9-52						
TC614068	12-23	ZS523664	12-41x						
TC614081	12-26	ZS537963	1-10						
TC614136	1-24	ZS537974	3-7						
TC614362	12-15x	ZS558101	(3)-5						
TC614430	3-12	ZS558101	(4)-5						
TC614463	3-5	ZS590804	7-3						
TC626095	1-33	ZS592378	6-32						
TC626376	10-3	ZS592378	7-38						
TC626580	9-67	ZS593177	11-2						
TC632406	7-17	ZS608275	12-8x						
TC645794	3-20x	ZS613901	12-37						
TC646266	12-7x	ZW245981	7-30						
TC655841	1-32	ZW270088	1-22						
TR549022	10-25x	ZW270088	2-16						
ZG224796	4-8	ZW270088	5-16						
ZG227452	4-9	ZW270088	6-23						
ZG227452	6-57	ZW270123	3-15						
ZG365297	1-28	ZW273688	1-6						
ZG369112	6-14	ZW273756	(3)-4						
ZG385075	2-13	ZW273756	(4)-3						
ZG385323	6-41	ZW273881	11-22x						
ZG387584	2-9x	ZW290283	4-7						
ZG387832	7-15	ZW290283	5-10						
ZG392826	6-18	ZW290283	5-24						
ZG460484	7-33	ZW290283	6-7						
ZG469315	5-8	ZW290283	7-7						
ZG478708	6-45	ZW290283	12-17x						
ZG494403	6-35	ZW322525	6-16x						
ZG514440	6-21	ZW355307	2-7						
ZG577923	6-26	ZW356657	5-26						
ZG580252	6-38	ZW364342	2-4						
ZG612900	7-34	ZW391397	1-19						
ZG613822	12-12x	ZW396415	3-10						
ZG614687	6-15	ZW396426	3-11						
ZG614698	6-50	ZW411895	11-10x						
ZG614812	2-8	ZW474581	5-7						
ZG626264	5-20	ZW474581	5-25						
ZG626275	5-28	ZW515586	6-22						
ZG639371	1-20	ZW516993	1-23						
ZG639382	1-21	ZW530504	5-6						
ZG639775	1-12	ZW559135	10-23						
ZG651251	7-19	ZW562476	9-66						
ZG653332	6-10	ZW563218	3-23						
ZG653995	7-42	ZW595697	6-4						
ZG664683	12-18x	ZW613890	12-36x						
ZS201407	1-26	ZW620548	5-22						
ZS201407	6-52x	ZW620550	5-23						

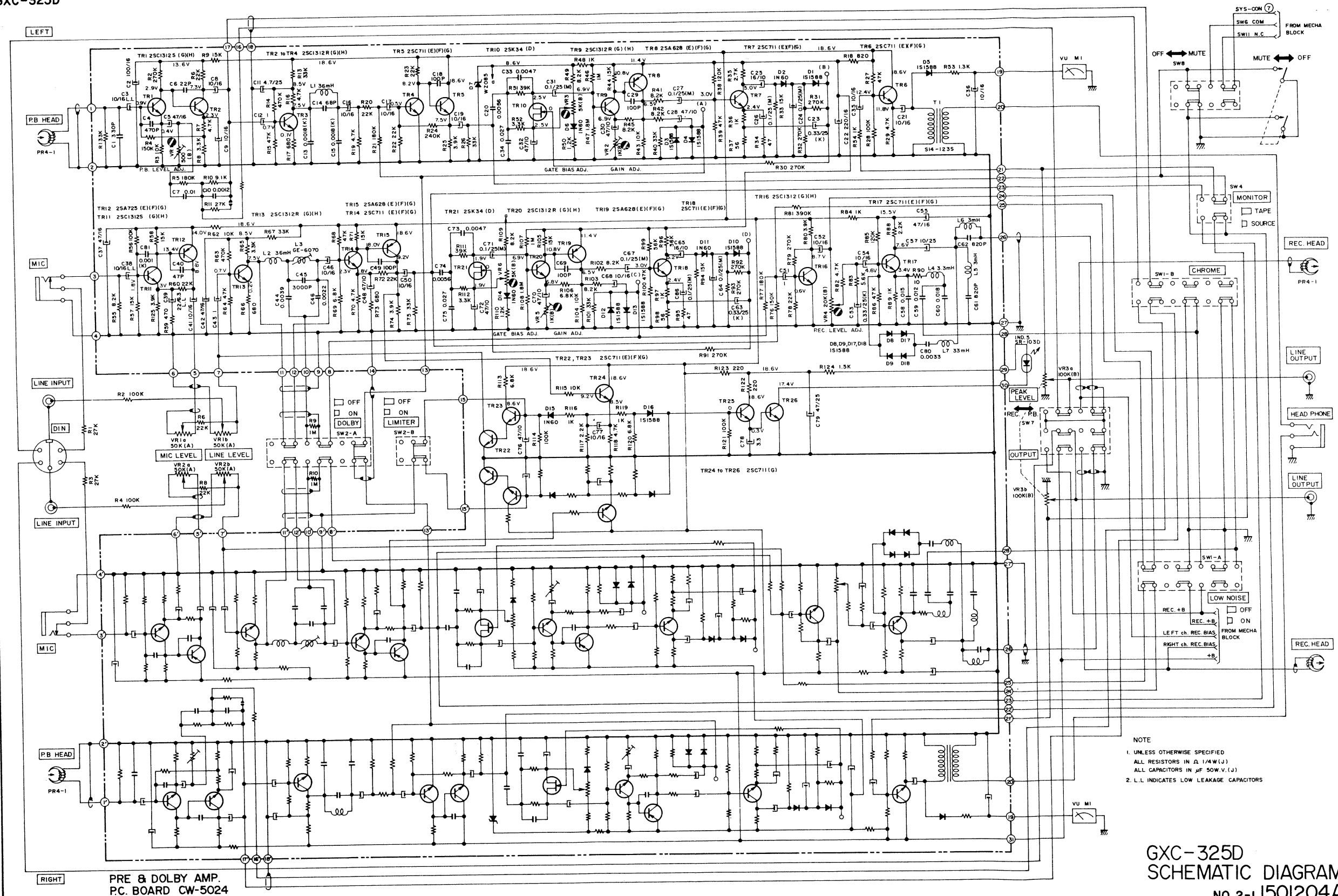
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### SECTION 3

## **SCHEMATIC DIAGRAM**

#### 1. GXC-325D SCHEMATIC DIAGRAM

GXC-325D



GXC-325D  
SCHEMATIC DIAGRAM  
No. 2-1 1501204A

